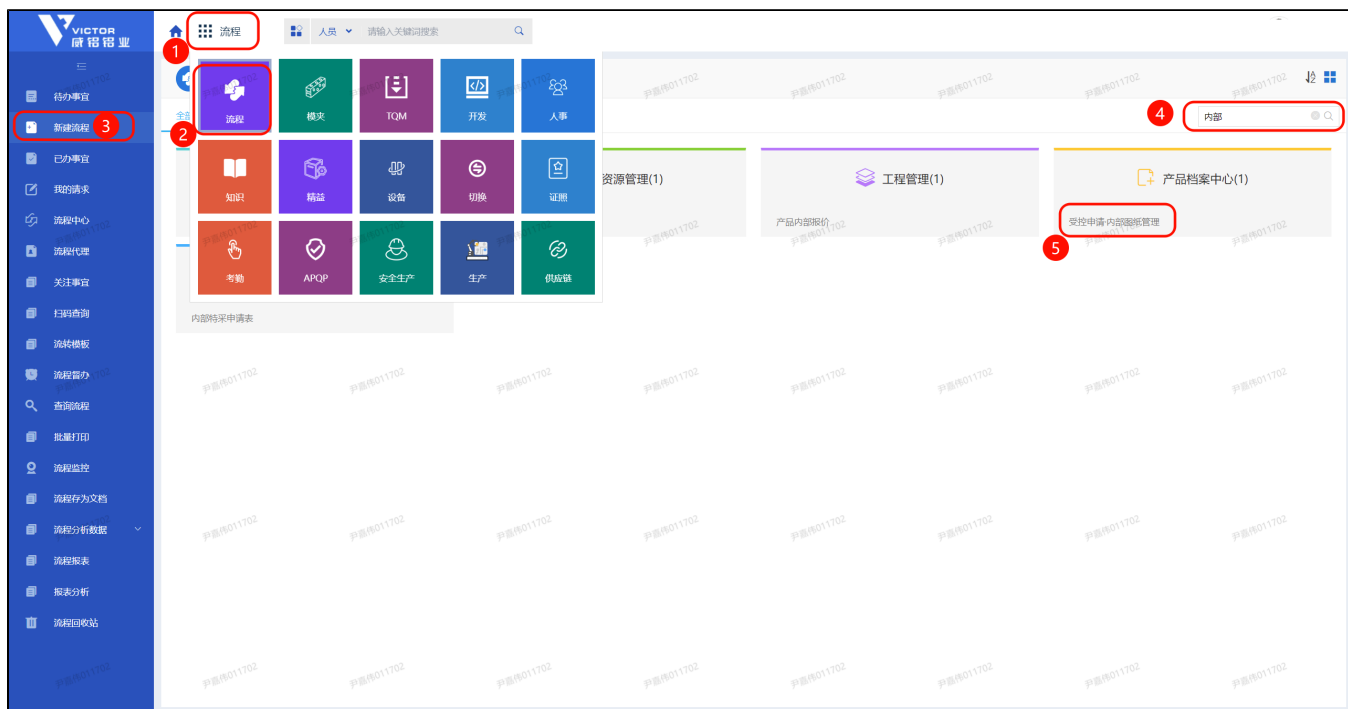
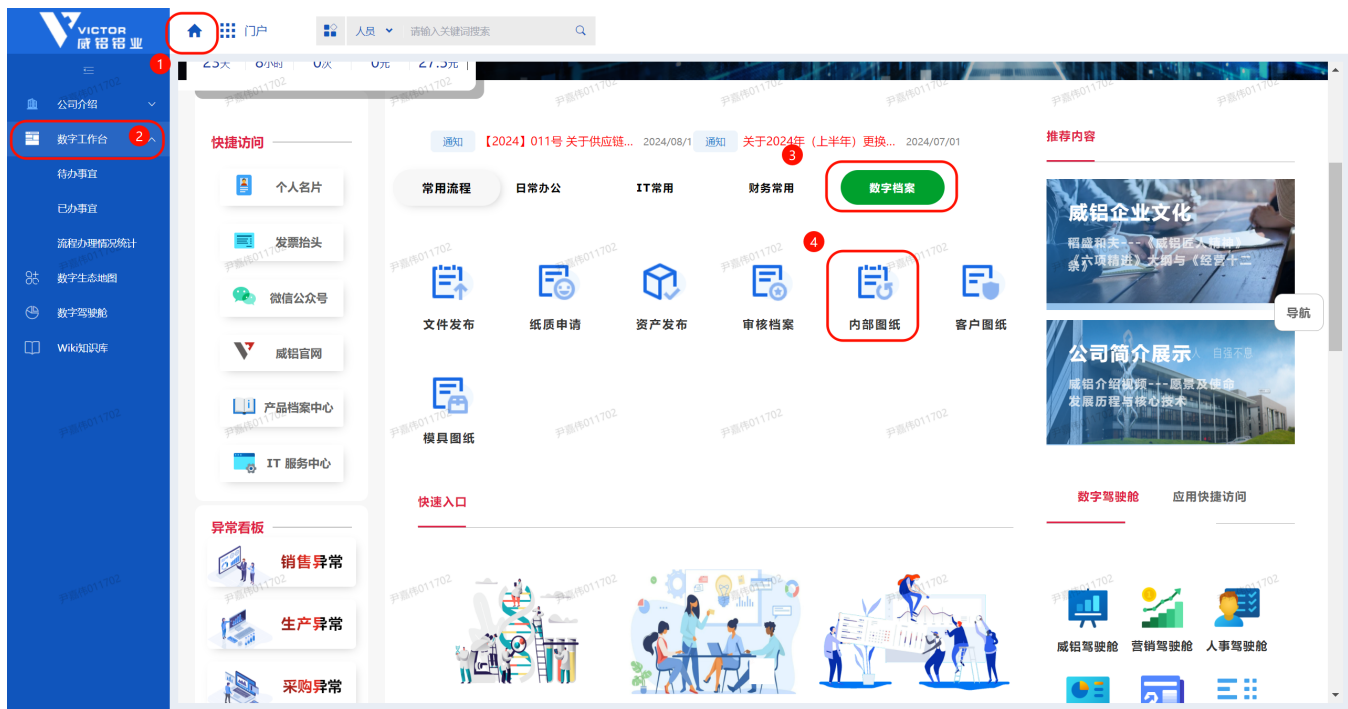
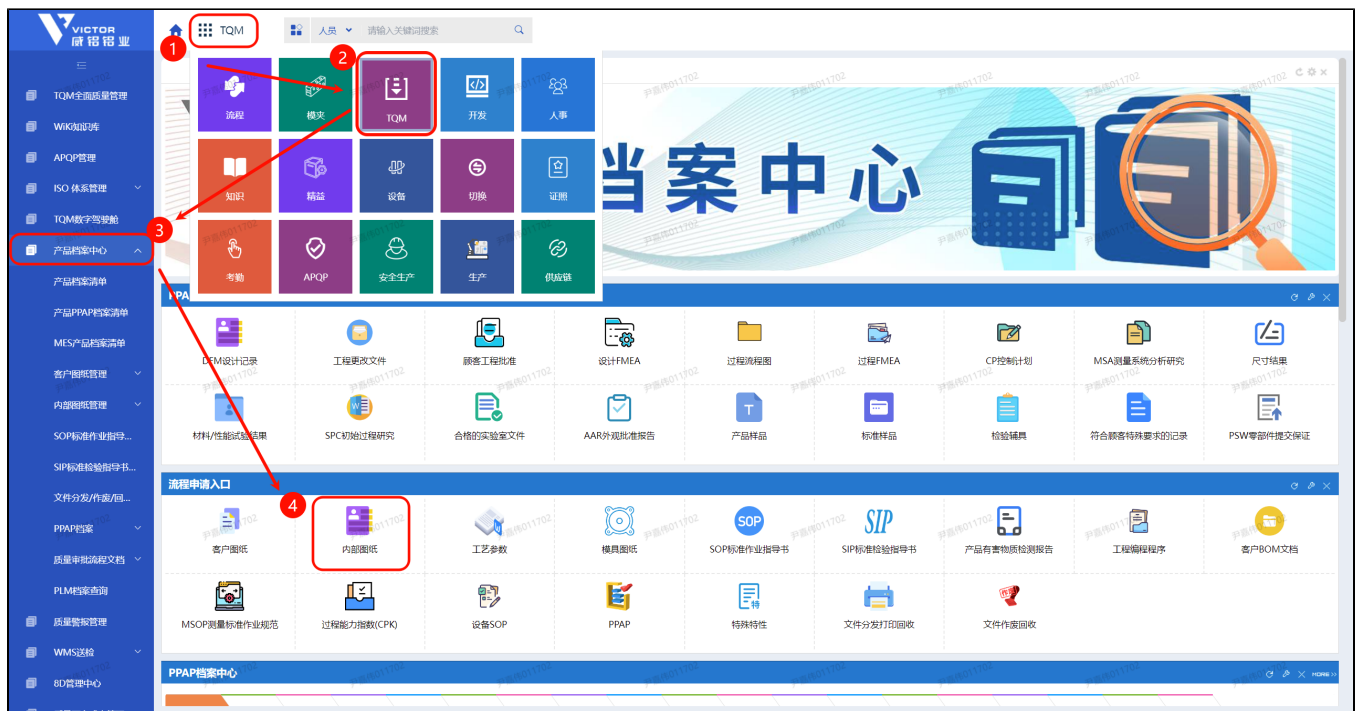
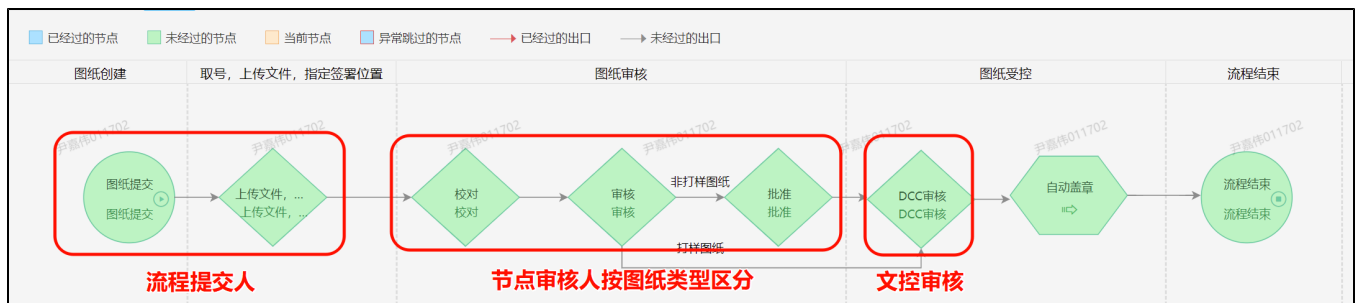






1.

DCC



2.

DCC



3.

图纸类型	审批节点人员				
	图纸上传	校对	会签	审核	批准
产品图	申请人	产品PE	N/A	苏建华	杨剑霞
工序图	申请人	产品PE	N/A	苏建华	杨剑霞
包装图/包材图	申请人	产品PE	N/A	汪剑东	杨剑霞
原料图（除挤压外）	申请人	产品PE	N/A	苏建华	杨剑霞
挤压图	申请人	产品PE	余永前	苏建华	杨剑霞

“ ”

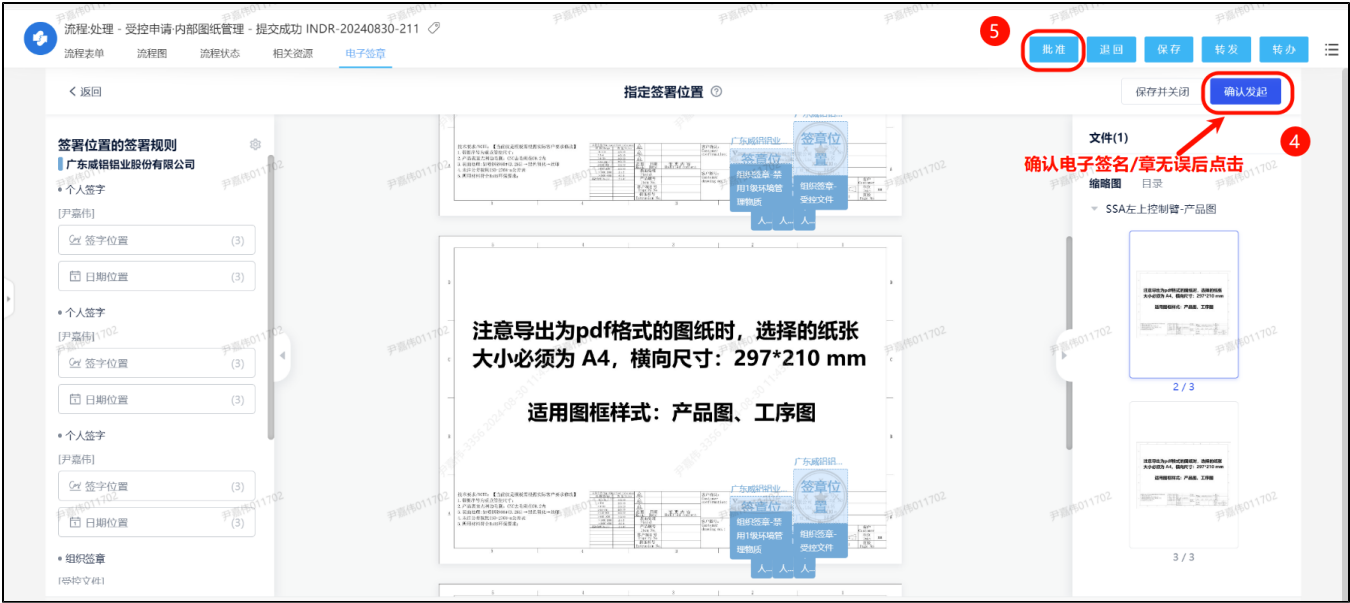
1.

“ ”

“ ” “SAP”

“ ”

“” a.b. c.



“”

1.

“”

“” "PE""1

"" “”SAP”



2.

“” PLMOA

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4*85.37*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更原因下拉菜单

3 变更详情描述设计优化.....

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

备注

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更原因下拉菜单

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

表单与图纸完全匹配

图纸编码不匹配

图纸名称不匹配

图纸版本号不匹配

按编码规则手动填写版本号

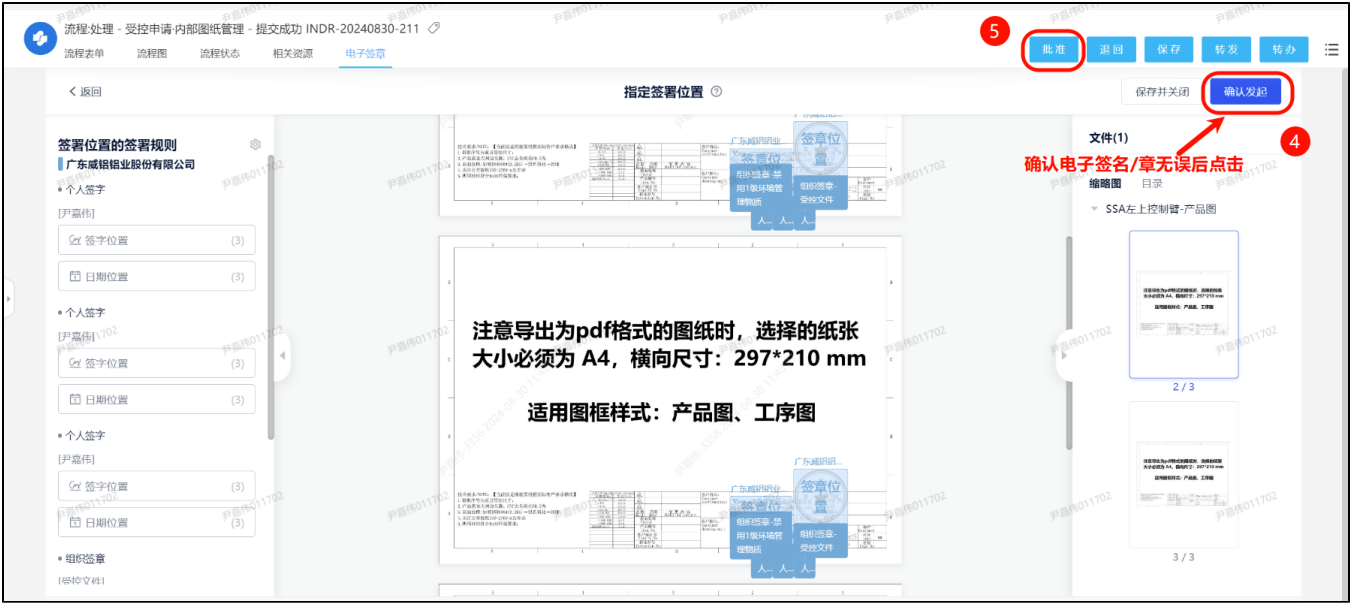
盖章后图纸

版本号规则:
1) 量产新产品: 2位纯数字, 如00、01、...
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

3.

“”

a.pdf A4297*210 mm210*297 mm b. “”



1.

”

PE 1

2.

3.

””””””””

”””

4.

“”PE“ ”/PE

“”

“””””

“”

5.

a. 9

b.

4 CY4

1. 1 /

5

4

3

2

1

D

C

B

A

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

适用图框样式：产品图、工序图

技术要求/NOTE: 【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸;

2. 产品表面无利边毛刺, CNC去毛刺在C0.2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768-m公差表

5. 所用材料符合RoHS环保要求;

尺寸公差/Non-specified tolerance	范围 Range	公差 Value
0.5-3	±0.10	
3-5	±0.10	
5-20	±0.20	
20-50	±0.30	
50-120	±0.50	
120-150	±0.50	
150-1000	±0.80	
1000-2000	±1.2	
2000-5000	±1.5	
5000-10000	±1.8	

范围	日期	变更内容
Mark	Date	Modified content
表面处理		
Finish		
产品编号		
Item No.		
客户项目号		
Inquiry No.		
挤压料号		
Extrusion No.		

客户确认:

Customer confirmation:

YUE

广东威创铝业有限公司

Guangdong Yicuo Aluminum Co., Ltd.

图号

Drawing No.

17

受控文件

客户图号:

Customer drawing no.:

尹嘉伟

尹嘉伟

尹嘉伟

尹嘉伟

版次

Revision

视图

View

比例

Ratio

客户

Customer

单位

Unit

页码

Page No.

2024-08-30

2024.08.30

2024.08.30

2024.08.30

1:1

mm

1

1. 2 /

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

适用图框样式：产品图、工序图

技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】
1.带圈序号为重点管控尺寸;
2.产品表面无利边毛刺,CNC去毛刺在C0.2内
3.表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印
4.未注公差按照ISO-2768-m公差表
5.所用材料符合RoHS环保要求;

未注公差/Non-specified tolerance	范围/Range	数值/Value	公差等级/Tolerance Class
0-3	±0.10		±0.10
3-6	±0.15		±0.15
6-10	±0.20		±0.20
10-15	±0.25		±0.25
15-20	±0.30		±0.30
20-30	±0.35		±0.35
30-40	±0.40		±0.40
40-50	±0.45		±0.45
50-60	±0.50		±0.50
60-70	±0.55		±0.55
70-80	±0.60		±0.60
80-90	±0.65		±0.65
90-100	±0.70		±0.70
100-120	±0.75		±0.75
120-150	±0.80		±0.80
150-200	±0.85		±0.85
200-250	±0.90		±0.90
250-300	±0.95		±0.95
300-400	±1.00		±1.00
400-500	±1.05		±1.05
500-600	±1.10		±1.10
600-700	±1.15		±1.15
700-800	±1.20		±1.20
800-1000	±1.25		±1.25
1000-1200	±1.30		±1.30
1200-1500	±1.35		±1.35
1500-2000	±1.40		±1.40
2000-2500	±1.45		±1.45
2500-3000	±1.50		±1.50
3000-4000	±1.55		±1.55
4000-5000	±1.60		±1.60
5000-6000	±1.65		±1.65
6000-7000	±1.70		±1.70
7000-8000	±1.75		±1.75
8000-10000	±1.80		±1.80
10000-12000	±1.85		±1.85
12000-15000	±1.90		±1.90
15000-20000	±1.95		±1.95
20000-25000	±2.00		±2.00
25000-30000	±2.05		±2.05
30000-40000	±2.10		±2.10
40000-50000	±2.15		±2.15
50000-60000	±2.20		±2.20
60000-70000	±2.25		±2.25
70000-80000	±2.30		±2.30
80000-100000	±2.35		±2.35
100000-120000	±2.40		±2.40
120000-150000	±2.45		±2.45
150000-200000	±2.50		±2.50
200000-250000	±2.55		±2.55
250000-300000	±2.60		±2.60
300000-400000	±2.65		±2.65
400000-500000	±2.70		±2.70
500000-600000	±2.75		±2.75
600000-700000	±2.80		±2.80
700000-800000	±2.85		±2.85
800000-1000000	±2.90		±2.90
1000000-1200000	±2.95		±2.95
1200000-1500000	±3.00		±3.00
1500000-2000000	±3.05		±3.05
2000000-2500000	±3.10		±3.10
2500000-3000000	±3.15		±3.15
3000000-4000000	±3.20		±3.20
4000000-5000000	±3.25		±3.25
5000000-6000000	±3.30		±3.30
6000000-7000000	±3.35		±3.35
7000000-8000000	±3.40		±3.40
8000000-10000000	±3.45		±3.45
10000000-12000000	±3.50		±3.50
12000000-15000000	±3.55		±3.55
15000000-20000000	±3.60		±3.60
20000000-25000000	±3.65		±3.65
25000000-30000000	±3.70		±3.70
30000000-40000000	±3.75		±3.75
40000000-50000000	±3.80		±3.80
50000000-60000000	±3.85		±3.85
60000000-70000000	±3.90		±3.90
70000000-80000000	±3.95		±3.95
80000000-100000000	±4.00		±4.00
100000000-120000000	±4.05		±4.05
120000000-150000000	±4.10		±4.10
150000000-200000000	±4.15		±4.15
200000000-250000000	±4.20		±4.20
250000000-300000000	±4.25		±4.25
300000000-400000000	±4.30		±4.30
400000000-500000000	±4.35		±4.35
500000000-600000000	±4.40		±4.40
600000000-700000000	±4.45		±4.45
700000000-800000000	±4.50		±4.50
800000000-1000000000	±4.55		±4.55
1000000000-1200000000	±4.60		±4.60
1200000000-1500000000	±4.65		±4.65
1500000000-2000000000	±4.70		±4.70
2000000000-2500000000	±4.75		±4.75
2500000000-3000000000	±4.80		±4.80
3000000000-4000000000	±4.85		±4.85
4000000000-5000000000	±4.90		±4.90
5000000000-6000000000	±4.95		±4.95
6000000000-7000000000	±5.00		±5.00
7000000000-8000000000	±5.05		±5.05
8000000000-10000000000	±5.10		±5.10
10000000000-12000000000	±5.15		±5.15
12000000000-15000000000	±5.20		±5.20
15000000000-20000000000	±5.25		±5.25
20000000000-25000000000	±5.30		±5.30
25000000000-30000000000	±5.35		±5.35
30000000000-40000000000	±5.40		±5.40
40000000000-50000000000	±5.45		±5.45
50000000000-60000000000	±5.50		±5.50
60000000000-70000000000	±5.55		±5.55
70000000000-80000000000	±5.60		±5.60
80000000000-100000000000	±5.65		±5.65
100000000000-120000000000	±5.70		±5.70
120000000000-150000000000	±5.75		±5.75
150000000000-200000000000	±5.80		±5.80
200000000000-250000000000	±5.85		±5.85
250000000000-300000000000	±5.90		±5.90
300000000000-400000000000	±5.95		±5.95
400000000000-500000000000	±6.00		±6.00
500000000000-600000000000	±6.05		±6.05
600000000000-700000000000	±6.10		±6.10
700000000000-800000000000	±6.15		±6.15
800000000000-1000000000000	±6.20		±6.20
1000000000000-1200000000000	±6.25		±6.25
1200000000000-1500000000000	±6.30		±6.30
1500000000000-2000000000000	±6.35		±6.35
2000000000000-2500000000000	±6.40		±6.40
2500000000000-3000000000000	±6.45		±6.45
3000000000000-4000000000000	±6.50		±6.50
4000000000000-5000000000000	±6.55		±6.55
5000000000000-6000000000000	±6.60		±6.60
6000000000000-7000000000000	±6.65		±6.65
7000000000000-8000000000000	±6.70		±6.70
8000000000000-10000000000000	±6.75		±6.75
10000000000000-12000000000000	±6.80		±6.80
12000000000000-15000000000000	±6.85		±6.85
15000000000000-20000000000000	±6.90		±6.90
20000000000000-25000000000000	±6.95		±6.95
25000000000000-30000000000000	±7.00		±7.00
30000000000000-40000000000000	±7.05		±7.05
40000000000000-50000000000000	±7.10		±7.10
50000000000000-60000000000000	±7.15		±7.15
60000000000000-70000000000000	±7.20		±7.20
70000000000000-80000000000000	±7.25		±7.25
80000000000000-100000000000000	±7.30		±7.30
100000000000000-120000000000000	±7.35		±7.35
120000000000000-150000000000000	±7.40		±7.40
150000000000000-200000000000000	±7.45		±7.45
200000000000000-250000000000000	±7.50		±7.50
250000000000000-300000000000000	±7.55		±7.55
300000000000000-400000000000000	±7.60		±7.60
400000000000000-500000000000000	±7.65		±7.65
500000000000000-600000000000000	±7.70		±7.70
600000000000000-700000000000000	±7.75		±7.75
700000000000000-800000000000000	±7.80		±7.80
800000000000000-1000000000000000	±7.85		±7.85
1000000000000000-1200000000000000	±7.90		±7.90
1200000000000000-1500000000000000	±7.95		±7.95
1500000000000000-2000000000000000	±8.00		±8.00
2000000000000000-2500000000000000	±8.05		±8.05
2500000000000000-3000000000000000	±8.10		±8.10
3000000000000000-4000000000000000	±8.15		±8.15
4000000000000000-5000000000000000	±8.20		±8.20
5000000000000000-6000000000000000	±8.25		±8.25
6000000000000000-7000000000000000	±8.30		±8.30
7000000000000000-8000000000000000	±8.35		±8.35
8000000000000000-10000000000000000	±8.40		±8.40
10000000000000000-12000000000000000	±8.45		±8.45
12000000000000000-15000000000000000	±8.50		±8.50
15000000000000000-20000000000000000	±8.55		±8.55
20000000000000000-25000000000000000	±8.60		±8.60
25000000000000000-30000000000000000	±8.65		±8.65
30000000000000000-40000000000000000	±8.70		±8.70
40000000000000000-50000000000000000	±8.75		±8.75
50000000000000000-60000000000000000	±8.80		±8.80
60000000000000000-70000000000000000	±8.85		±8.85
70000000000000000-80000000000000000	±8.90		±8.90
80000000000000000-100000000000000000	±8.95		±8.95
100000000000000000-120000000000000000	±9.00		±9.00
120000000000000000-150000000000000000	±9.05		±9.05
150000000000000000-200000000000000000	±9.10		±9.10
200000000000000000-250000000000000000	±9.15		±9.15
250000000000000000-300000000000000000	±9.20		±9.20
300000000000000000-400000000000000000	±9.25		±9.25
400000000000000000-500000000000000000	±9.30		±9.30
500000000000000000-600000000000000000	±9.35		±9.35
600000000000000000-700000000000000000	±9.40		±9.40
700000000000000000-800000000000000000	±9.45		±9.45
800000000000000000-1000000000000000000	±9.50		±9.50
1000000000000000000-1200000000000000000	±9.55		±9.55
1200000000000000000-1500000000000000000	±9.60		±9.60
1500000000000000000-2000000000000000000	±9.65		±9.65
2000000000000000000-2500000000000000000	±9.70		±9.70
2500000000000000000-3000000000000000000	±9.75		±9.75
3000000000000000000-4000000000000000000	±9.80		±9.80
4000000000000000000-5000000000000000000	±9.85		±9.85
5000000000000000000-6000000000000000000	±9.90		±9.90
6000000000000000000-7000000000000000000	±9.95		±9.95
7000000000000000000-8000000000000000000	±10.00		±10.00
8000000000000000000-10000000000000000000	±10.05		±10.05
10000000000000000000-12000000000000000000	±10.10		±10.10
12000000000000000000-15000000000000000000	±10.15		±10.15
15000000000000000000-20000000000000000000	±10.20		±10.20
20000000000000000000-25000000000000000000	±10.25		±10.25
25000000000000000000-30000000000000000000	±10.30		±10.30
30000000000000000000-40000000000000000000	±10.35		±10.35
40000000000000000000-50000000000000000000	±10.40		±10.40
50000000000000000000-60000000000000000000	±10.45		±10.45
60000000000000000000-70000000000000000000	±10.50		±10.50
70000000000000000000-80000000000000000000	±10.55		±10.55
80000000000000000000-100000000000000000000	±10.60		±10.60
100000000000000000000-120000000000000000000	±10.65		±10.65
120000000000000000000-150000000000000000000	±10.70		±10.70
150000000000000000000-200000000000000000000	±10.75		±10.75
200000000000000000000-250000000000000000000	±10.80		±10.80
2500			

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
3、产品用途：例如XXXX-音响散热器或厨房用具等
4、标注序号为重点管控尺寸

未注实体尺寸允许公差		△		变更内容	图号			
尺寸范围	公差	范围	日期	变更内容	Drawing No			
≤3.00	±0.13	面积/Section area		修改内容	修改内容			
>3.00-10.00	±0.15	外周长/Perimeter		修改内容	修改内容			
>10.00-15.00	±0.17	重量(kg/m)/Weight		修改内容	修改内容			
>15.00-30.00	±0.21	比例/Scale	1:1	修改内容	修改内容			
>30.00-45.00	±0.26	未注钝角		修改内容	修改内容			
>45.00-60.00	±0.31	未注厚度		修改内容	修改内容			
>60.00-100.00	±0.52	未注厚度		修改内容	修改内容			

客户图号	尹嘉伟	尹嘉伟	尹嘉伟	尹嘉伟	客户项目号	版次	单位	mm
Customer drawing NO:	2024-08-30	2024-08-30	2024-08-30	2024-08-30	Revision		Unit	mm

	5	4	3	2	1																																																																																											
	打样图纸																																																																																															
D																																																																																																
C	注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm																																																																																															
B																																																																																																
A	技术要求/NOTE：【当前仅是模板，需根据客户要求修改】 1、未注公差按GB/T 5237.1-2008高精级 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色) 3、产品用途：例如XXXX-音响散热器或厨房用具等 4、标注序号为重点管控尺寸 <table><tr><th colspan="2">未注实体尺寸允许公差</th><th>△</th><th colspan="2"></th><th colspan="4">专业内容</th><th colspan="2">图号</th></tr><tr><th>尺寸范围</th><th>公差</th><th>范围</th><th>日期</th><th>内容</th><th>桥压料号</th><th>图号</th><th>图名</th><th>图号</th><th>图名</th></tr><tr><td>≤3.00</td><td>± 0.13</td><td>面积/Section area</td><td></td><td></td><td>Extrusion NO</td><td></td><td></td><td></td><td></td></tr><tr><td>>3.00-10.00</td><td>± 0.15</td><td>外周长/Perimeter</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>>10.00-15.00</td><td>± 0.17</td><td>重量(kg/m)/Weight</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>>15.00-30.00</td><td>± 0.21</td><td>比例/Scale</td><td>1:1</td><td>客户图号</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>>30.00-45.00</td><td>± 0.26</td><td>未注拐角</td><td></td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td><td>尹嘉伟</td><td></td><td></td></tr><tr><td>>45.00-60.00</td><td>± 0.31</td><td>未注厚度</td><td></td><td></td><td>2024-08-30</td><td>2024.08.30</td><td>2024.08.30</td><td></td><td></td></tr><tr><td>>60.00-100.00</td><td>± 0.52</td><td>Non-specified thickness</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>					未注实体尺寸允许公差		△			专业内容				图号		尺寸范围	公差	范围	日期	内容	桥压料号	图号	图名	图号	图名	≤3.00	± 0.13	面积/Section area			Extrusion NO					>3.00-10.00	± 0.15	外周长/Perimeter								>10.00-15.00	± 0.17	重量(kg/m)/Weight								>15.00-30.00	± 0.21	比例/Scale	1:1	客户图号						>30.00-45.00	± 0.26	未注拐角		Customer drawing NO:	尹嘉伟	尹嘉伟	尹嘉伟			>45.00-60.00	± 0.31	未注厚度			2024-08-30	2024.08.30	2024.08.30			>60.00-100.00	± 0.52	Non-specified thickness							
未注实体尺寸允许公差		△			专业内容				图号																																																																																							
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注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】

- 1. 带圈序号为重点管控尺寸;
- 2. 产品表面无利边毛刺, CNC去毛刺在C0.2内
- 3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印
- 4. 未注公差按照ISO-2768m公差表
- 5. 所用材料符合RoHS环保要求;

未注公差/Non-specified tolerances	范围/Range	公差/Value	△	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No
0.5-3	±0.10		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
3-6	±0.10		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
6-30	±0.20		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
30-120	±0.30		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
120-400	±0.50		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
400-1000	±0.80		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
1000-2000	±1.2		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
2000-10000	±2.0		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
未注角度/Angle	±1.0°		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
未注转角/Non-specified angle			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
未注厚度/Non-specified thickness			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
面积/Section area			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
外周长/Perimeter			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
重量(kg/m)/Weight			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
比例/Scale	1:1		范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
客户图号/			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
Customer drawing NO:			范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	
绘图/Drawn by	校对/checked by	会签/checked by	审核/checked by	批准/approved by	材料/Material	图号/Drawing No	
客户项目号/Item no.	版本号/Revision	单位/Unit	mm			图号/Drawing No	

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸；

2. 产品表面无利边毛刺，CNC去毛刺在C0.2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768m公差表

5. 所用材料符合RoHS环保要求；

未注公差/Non-specified tolerance	范围/Range	数值/Value
0-50	±0.10	
50-100	±0.15	
100-200	±0.20	
200-300	±0.25	
300-400	±0.30	
400-500	±0.35	
500-600	±0.40	
600-700	±0.45	
700-800	±0.50	
800-900	±0.55	
900-1000	±0.60	
1000-1200	±0.65	
1200-1500	±0.70	
1500-2000	±0.80	
2000-3000	±1.00	
3000-4000	±1.20	
4000-5000	±1.50	
5000-6000	±1.80	
6000-7000	±2.00	
7000-8000	±2.20	
8000-9000	±2.50	
9000-10000	±2.80	
10000-12000	±3.00	
12000-15000	±3.50	
15000-20000	±4.00	
20000-30000	±4.50	
30000-40000	±5.00	
40000-50000	±5.50	
50000-60000	±6.00	
60000-70000	±6.50	
70000-80000	±7.00	
80000-90000	±7.50	
90000-100000	±8.00	
100000-120000	±8.50	
120000-150000	±9.00	
150000-200000	±9.50	
200000-300000	±10.00	
300000-400000	±10.50	
400000-500000	±11.00	
500000-600000	±11.50	
600000-700000	±12.00	
700000-800000	±12.50	
800000-900000	±13.00	
900000-1000000	±13.50	
1000000-1200000	±14.00	
1200000-1500000	±14.50	
1500000-2000000	±15.00	
2000000-3000000	±15.50	
3000000-4000000	±16.00	
4000000-5000000	±16.50	
5000000-6000000	±17.00	
6000000-7000000	±17.50	
7000000-8000000	±18.00	
8000000-9000000	±18.50	
9000000-10000000	±19.00	
10000000-12000000	±19.50	
12000000-15000000	±20.00	
15000000-20000000	±20.50	
20000000-30000000	±21.00	
30000000-40000000	±21.50	
40000000-50000000	±22.00	
50000000-60000000	±22.50	
60000000-70000000	±23.00	
70000000-80000000	±23.50	
80000000-90000000	±24.00	
90000000-100000000	±24.50	
100000000-120000000	±25.00	
120000000-150000000	±25.50	
150000000-200000000	±26.00	
200000000-300000000	±26.50	
300000000-400000000	±27.00	
400000000-500000000	±27.50	
500000000-600000000	±28.00	
600000000-700000000	±28.50	
700000000-800000000	±29.00	
800000000-900000000	±29.50	
900000000-1000000000	±30.00	
1000000000-1200000000	±30.50	
1200000000-1500000000	±31.00	
1500000000-2000000000	±31.50	
2000000000-3000000000	±32.00	
3000000000-4000000000	±32.50	
4000000000-5000000000	±33.00	
5000000000-6000000000	±33.50	
6000000000-7000000000	±34.00	
7000000000-8000000000	±34.50	
8000000000-9000000000	±35.00	
9000000000-10000000000	±35.50	
10000000000-12000000000	±36.00	
12000000000-15000000000	±36.50	
15000000000-20000000000	±37.00	
20000000000-30000000000	±37.50	
30000000000-40000000000	±38.00	
40000000000-50000000000	±38.50	
50000000000-60000000000	±39.00	
60000000000-70000000000	±39.50	
70000000000-80000000000	±40.00	
80000000000-90000000000	±40.50	
90000000000-100000000000	±41.00	
100000000000-120000000000	±41.50	
120000000000-150000000000	±42.00	
150000000000-200000000000	±42.50	
200000000000-300000000000	±43.00	
300000000000-400000000000	±43.50	
400000000000-500000000000	±44.00	
500000000000-600000000000	±44.50	
600000000000-700000000000	±45.00	
700000000000-800000000000	±45.50	
800000000000-900000000000	±46.00	
900000000000-1000000000000	±46.50	
1000000000000-1200000000000	±47.00	
1200000000000-1500000000000	±47.50	
1500000000000-2000000000000	±48.00	
2000000000000-3000000000000	±48.50	
3000000000000-4000000000000	±49.00	
4000000000000-5000000000000	±49.50	
5000000000000-6000000000000	±50.00	
6000000000000-7000000000000	±50.50	
7000000000000-8000000000000	±51.00	
8000000000000-9000000000000	±51.50	
9000000000000-10000000000000	±52.00	
10000000000000-12000000000000	±52.50	
12000000000000-15000000000000	±53.00	
15000000000000-20000000000000	±53.50	
20000000000000-30000000000000	±54.00	
30000000000000-40000000000000	±54.50	
40000000000000-50000000000000	±55.00	
50000000000000-60000000000000	±55.50	
60000000000000-70000000000000	±56.00	
70000000000000-80000000000000	±56.50	
80000000000000-90000000000000	±57.00	
90000000000000-100000000000000	±57.50	
100000000000000-120000000000000	±58.00	
120000000000000-150000000000000	±58.50	
150000000000000-200000000000000	±59.00	
200000000000000-300000000000000	±59.50	
300000000000000-400000000000000	±60.00	
400000000000000-500000000000000	±60.50	
500000000000000-600000000000000	±61.00	
600000000000000-700000000000000	±61.50	
700000000000000-800000000000000	±62.00	
800000000000000-900000000000000	±62.50	
900000000000000-1000000000000000	±63.00	
1000000000000000-1200000000000000	±63.50	
1200000000000000-1500000000000000	±64.00	
1500000000000000-2000000000000000	±64.50	
2000000000000000-3000000000000000	±65.00	
3000000000000000-4000000000000000	±65.50	
4000000000000000-5000000000000000	±66.00	
5000000000000000-6000000000000000	±66.50	
6000000000000000-7000000000000000	±67.00	
7000000000000000-8000000000000000	±67.50	
8000000000000000-9000000000000000	±68.00	
9000000000000000-10000000000000000	±68.50	
10000000000000000-12000000000000000	±69.00	
12000000000000000-15000000000000000	±69.50	
15000000000000000-20000000000000000	±70.00	
20000000000000000-30000000000000000	±70.50	
30000000000000000-40000000000000000	±71.00	
40000000000000000-50000000000000000	±71.50	
50000000000000000-60000000000000000	±72.00	
60000000000000000-70000000000000000	±72.50	
70000000000000000-80000000000000000	±73.00	
80000000000000000-90000000000000000	±73.50	
90000000000000000-100000000000000000	±74.00	
100000000000000000-120000000000000000	±74.50	
120000000000000000-150000000000000000	±75.00	
150000000000000000-200000000000000000	±75.50	
200000000000000000-300000000000000000	±76.00	
300000000000000000-400000000000000000	±76.50	
400000000000000000-500000000000000000	±77.00	
500000000000000000-600000000000000000	±77.50	
600000000000000000-700000000000000000	±78.00	
700000000000000000-800000000000000000	±78.50	
800000000000000000-900000000000000000	±79.00	
900000000000000000-1000000000000000000	±79.50	
1000000000000000000-1200000000000000000	±80.00	
1200000000000000000-1500000000000000000	±80.50	
1500000000000000000-2000000000000000000	±81.00	
2000000000000000000-3000000000000000000	±81.50	
3000000000000000000-4000000000000000000	±82.00	
4000000000000000000-5000000000000000000	±82.50	
5000000000000000000-6000000000000000000	±83.00	
6000000000000000000-7000000000000000000	±83.50	
7000000000000000000-8000000000000000000	±84.00	
8000000000000000000-9000000000000000000	±84.50	
9000000000000000000-10000000000000000000	±85.00	
10000000000000000000-12000000000000000000	±85.50	
12000000000000000000-15000000000000000000	±86.00	
15000000000000000000-20000000000000000000	±86.50	
20000000000000000000-30000000000000000000	±87.00	
30000000000000000000-40000000000000000000	±87.50	
40000000000000000000-50000000000000000000	±88.00	
50000000000000000000-60000000000000000000	±88.50	
60000000000000000000-70000000000000000000	±89.00	
70000000000000000000-80000000000000000000	±89.50	
80000000000000000000-90000000000000000000	±90.00	
90000000000000000000-100000000000000000000	±90.50	
100000000000000000000-120000000000000000000	±91.00	
120000000000000000000-150000000000000000000	±91.50	
150000000000000000000-200000000000000000000	±92.00	
200000000000000000000-300000000000000000000	±92.50	
300000000000000000000-400000000000000000000	±93.00	
400000000000000000000-500000000000000000000	±93.50	
500000000000000000000-600000000000000000000	±94.00	
600000000000000000000-700000000000000000000	±94.50	
700000000000000000000-800000000000000000000	±95.00	
800000000000000000000-900000000000000000000	±95.50	
900000000000000000000-1000000000000000000000	±96.00	
1000000000000000000000-1200000000000000000000	±96.50	
1200000000000000000000-1500000000000000000000	±97.00	
1500000000000000000000-2000000000000000000000	±97.50	
2000000000000000000000-3000000000000000000000	±98.00	
3000000000000000000000-4000000000000000000000	±98.50	
4000000000000000000000-5000000000000000000000	±99.00	
5000000000000000000000-6000000000000000000000	±99.50	
6000000000000000000000-7000000000000000000000	±100.00	
7000000000000000000000-8000000000000000000000	±100.50	
8000000000000000000000-9000000000000000000000	±101.00	
9000000000000000000000-10000000000000000000000	±101.50	
10000000000000000000000-12000000000000000000000	±102.00	
12000000000000000000000-15000000000000000000000	±102.50	
15000000000000000000000-20000000000000000000000	±103.00	
20000000000000000000000-30000000000000000000000	±103.50	
30000000000000000000000-40000000000000000000000	±104.00	
40000000000000000000000-50000000000000000000000	±104.50	
50000000000000000000000-60000000000000000000000	±105.00	
60000000000000000000000-70000000000000000000000	±105.50	
70000000000000000000000-80000000000000000000000	±106.00	
80000000000000000000000-90000000000000000000000	±106.50	
90000000000000000000000-100000000000000000000000	±107.00	
100000000000000000000000-120000000000000000000000	±107.50	
120000000000000000000000-150000000000000000000000	±108.00	
150000000000000000000000-200000000000000000000000	±108.50	
200000000000000000000000-300000000000000000000000	±109.00	
300000000000000000000000-400000000000000000000000	±109.50	
400000000000000000000000-500000000000000000000000	±110.00	
500000000000000000000000-600000000000000000000000	±110.50	
600000000000000000000000-700000000000000000000000	±111.00	
700000000000000000000000-800000000000000000000000	±111.50	
800000000000000000000000-900000000000000000000000	±112.00	
900000000000000000000000-1000000000000000000000000	±112.50	
1000000000000000000000000-1200000000000000000000000	±113.00	
1200000000000000000000000-1500000000000000000000000	±113.50	
1500000000000000000000000-2000000000000000000000000	±114.00	
2000000000000000000000000-3000000000000000000000000	±114.50	
3000000000000000000000000-4000000000000000000000000	±115.00	
4000000000000000000000000-5000000000000000000000000	±115.50	
5000000000000000000000000-6000000000000000000000000	±116.00	
600000		

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
纵向尺寸：210*297 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格 (mm) Spec	数量 (PCS) Qty	备注 Remark
△C		产品尺寸 Item Dimension			产品编号 Item No.	
△B		长 (L)	宽 (W)	高 (H)	产品名称 Item name	
△A					图号 Drawing No	
范围 Mark	日期 Date	变更内容 Modified content	绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30
					单位 Unit	视图 View
					版次 Revision	比例 Ratio
					页数 Page No	

4. 2

打样图纸

注意导出为pdf格式的图纸时，
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序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格(mm) Spec	数量(PCS) Qty	备注 Remark	
△		产品尺寸 Item Dimension		禁用1级环境管理物质 Guangdong Victor Aluminum Co., Ltd.	产品编号 Item No.	产品名称 Item name	
△		长(L)	宽(W)				高(H)
△							
范围 Mark	日期 Date	变更内容 Modified content		绘图 Drawn by	校对 checked by	审核 checked by	
产品重量(KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量(KG) Net Weight (KG)	总重量(KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30	
					单位 Unit	视图 View	
					mm	比例 Ratio	
					版次 Revision	页数 Page No	

