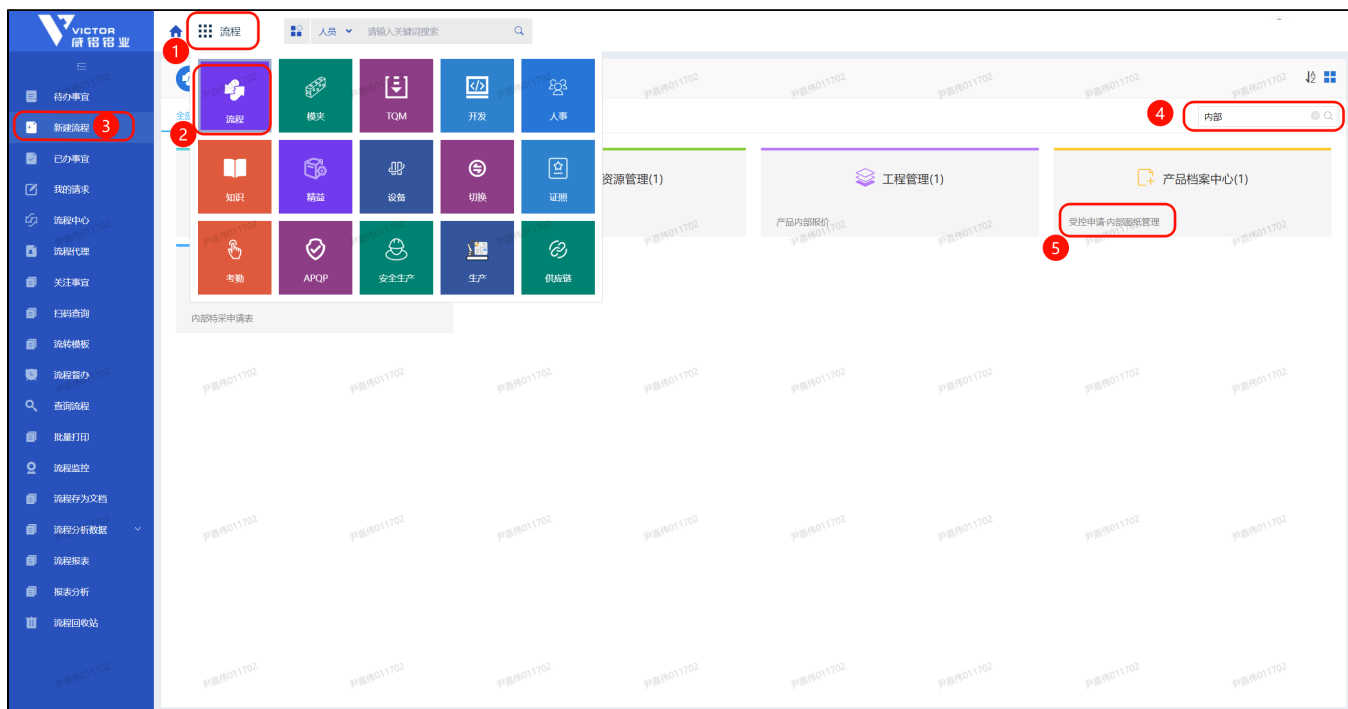
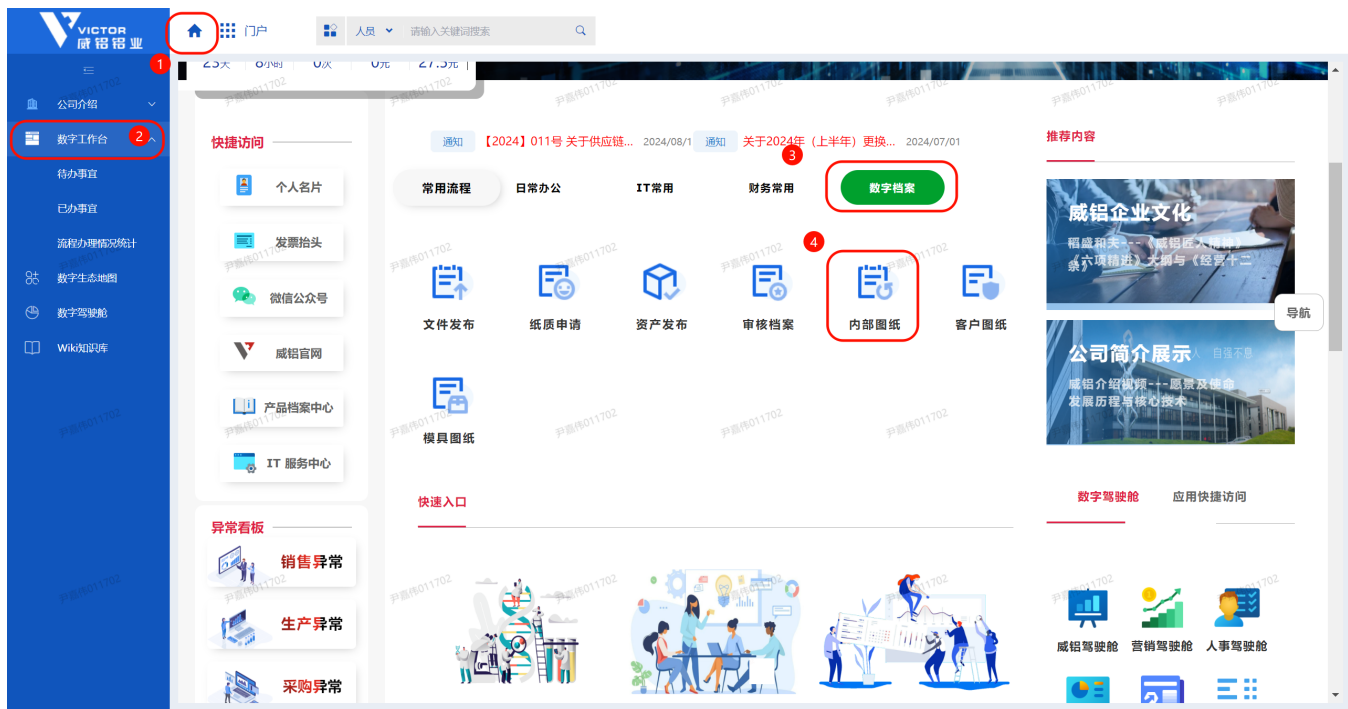
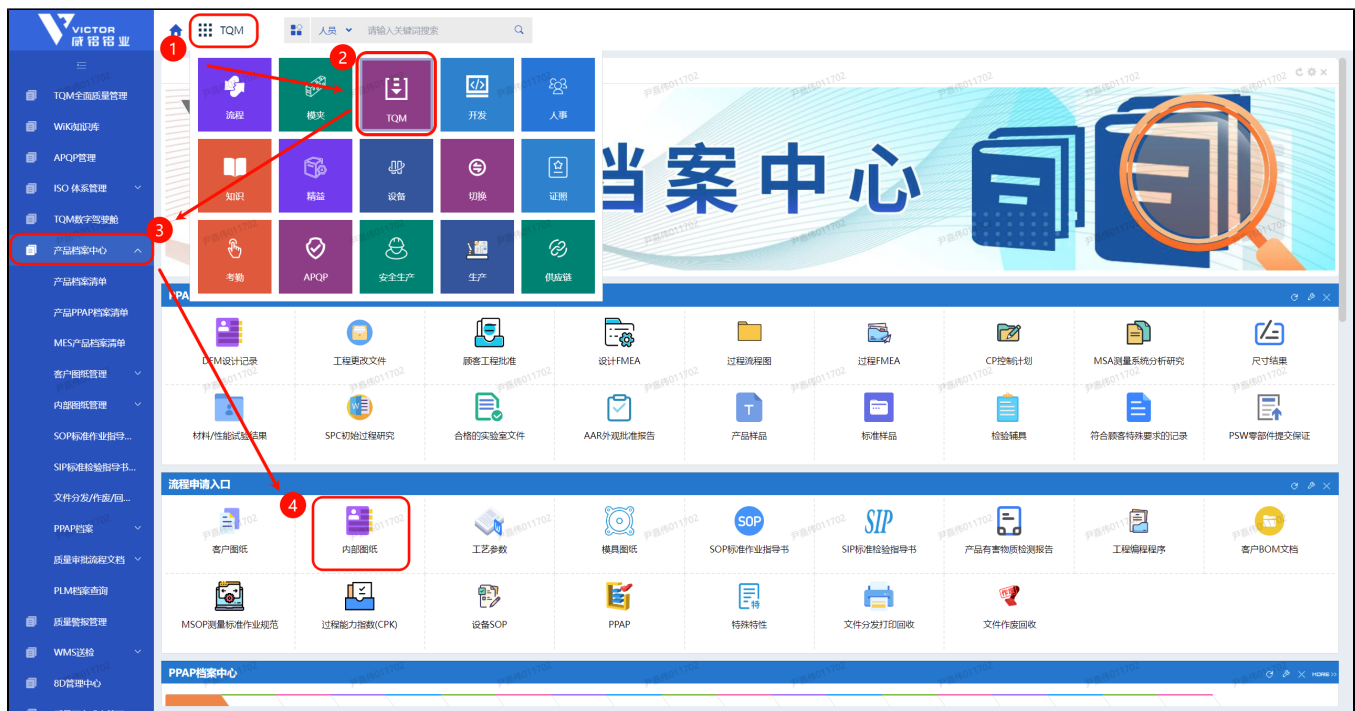
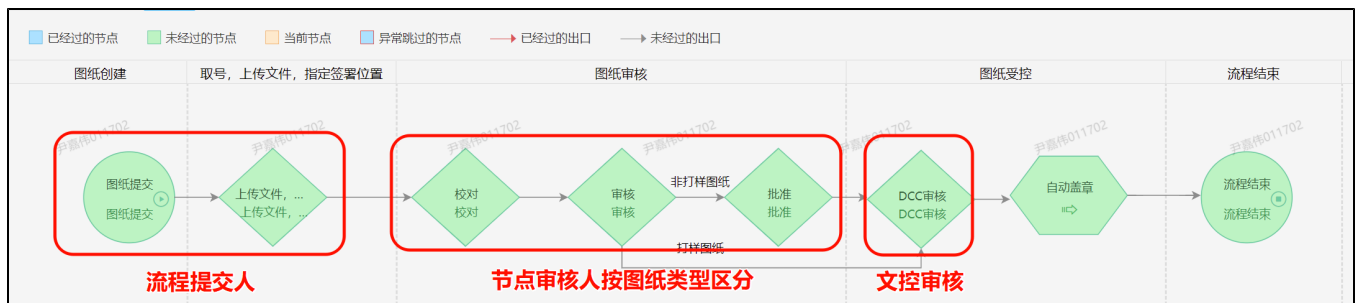






1.

DCC



2.

DCC



3.

| 图纸类型      | 审批节点人员 |      |     |     |     |
|-----------|--------|------|-----|-----|-----|
|           | 图纸上传   | 校对   | 会签  | 审核  | 批准  |
| 产品图       | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 工序图       | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 包装图/包材图   | 申请人    | 产品PE | N/A | 汪剑东 | 杨剑霞 |
| 原料图（除挤压外） | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 挤压图       | 申请人    | 产品PE | 余永前 | 苏建华 | 杨剑霞 |

“ ”

1.

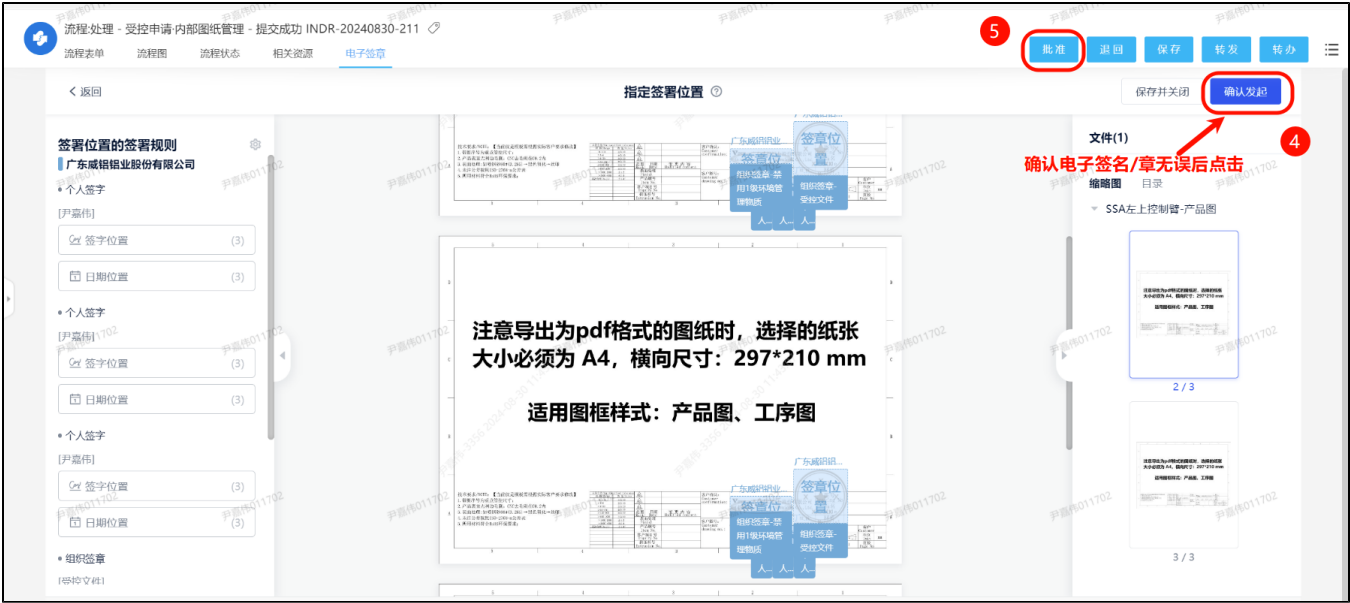
“ ”

“ ” “SAP”

“ ”



**“” a.b. c.**



“”

1.

“”

“” "PE""1

"" “”SAP”



2.

“” PLMOA

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4\*85.37\*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“”

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

盖章后图纸

版本号规则:  
1) 量产新产品: 2位纯数字, 如00、01、...  
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序  
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

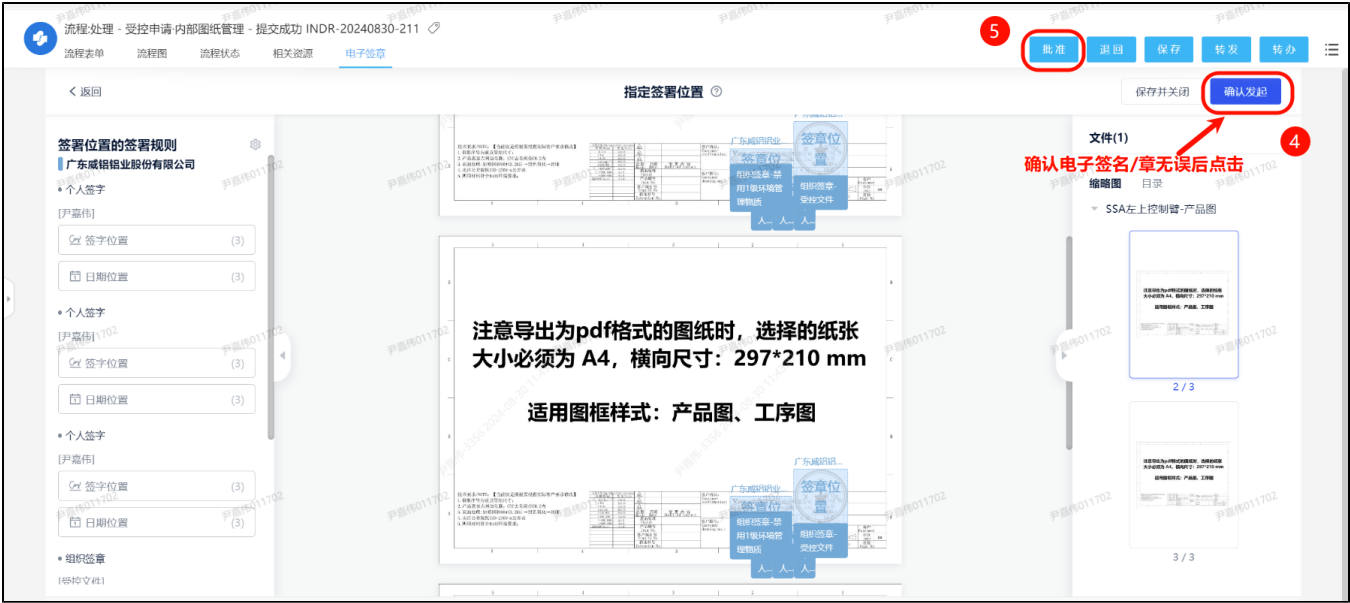
3.

“”

a.pdf A4297\*210 mm210\*297 mm b. “”

**“” a.b. c.**

“ ” “ ”



1.

PE 1

2.

3.

4.

“PE“ ”/PE

5.

- a. 9
- b. 4 CY4

1.2 /

|   |   |   |   |   |
|---|---|---|---|---|
| 5 | 4 | 3 | 2 | 1 |
|---|---|---|---|---|

### 适用图框样式：产品图、工序图

| 技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】 |                | <table border="1"> <tr> <th>表面粗糙度/Non-specified tolerance</th> <th>公差/Value</th> </tr> <tr> <td>0.2-0.4</td> <td>0.05</td> </tr> <tr> <td>&gt;0.4</td> <td>0.10</td> </tr> <tr> <td>&gt;0.8</td> <td>0.15</td> </tr> <tr> <td>&gt;1.0</td> <td>0.20</td> </tr> <tr> <td>&gt;1.2-1.6</td> <td>0.30</td> </tr> <tr> <td>&gt;1.6-2.0</td> <td>0.40</td> </tr> <tr> <td>&gt;2.0-2.5</td> <td>0.50</td> </tr> <tr> <td>&gt;2.5-3.2</td> <td>0.63</td> </tr> <tr> <td>&gt;3.2-4.0</td> <td>0.80</td> </tr> <tr> <td>&gt;4.0-5.0</td> <td>1.00</td> </tr> <tr> <td>&gt;5.0-6.3</td> <td>1.25</td> </tr> <tr> <td>&gt;6.3-8.0</td> <td>1.60</td> </tr> <tr> <td>&gt;8.0-10.0</td> <td>2.00</td> </tr> <tr> <td>&gt;10.0-12.5</td> <td>2.50</td> </tr> <tr> <td>&gt;12.5-16.0</td> <td>3.15</td> </tr> <tr> <td>&gt;16.0-20.0</td> <td>4.00</td> </tr> <tr> <td>&gt;20.0-25.0</td> <td>5.00</td> </tr> <tr> <td>&gt;25.0-31.5</td> <td>6.30</td> </tr> <tr> <td>&gt;31.5-40.0</td> <td>8.00</td> </tr> <tr> <td>&gt;40.0-50.0</td> <td>10.00</td> </tr> <tr> <td>&gt;50.0-63.0</td> <td>12.50</td> </tr> <tr> <td>&gt;63.0-80.0</td> <td>16.00</td> </tr> <tr> <td>&gt;80.0-100.0</td> <td>20.00</td> </tr> <tr> <td>&gt;100.0-125.0</td> <td>25.00</td> </tr> <tr> <td>&gt;125.0-160.0</td> <td>31.50</td> </tr> <tr> <td>&gt;160.0-200.0</td> <td>40.00</td> </tr> <tr> <td>&gt;200.0-250.0</td> <td>50.00</td> </tr> <tr> <td>&gt;250.0-315.0</td> <td>63.00</td> </tr> <tr> <td>&gt;315.0-400.0</td> <td>80.00</td> </tr> <tr> <td>&gt;400.0-500.0</td> <td>100.00</td> </tr> <tr> <td>&gt;500.0-630.0</td> <td>125.00</td> </tr> <tr> <td>&gt;630.0-800.0</td> <td>160.00</td> </tr> <tr> <td>&gt;800.0-1000.0</td> <td>200.00</td> </tr> <tr> <td>&gt;1000.0-1250.0</td> <td>250.00</td> </tr> <tr> <td>&gt;1250.0-1600.0</td> <td>315.00</td> </tr> <tr> <td>&gt;1600.0-2000.0</td> <td>400.00</td> </tr> <tr> <td>&gt;2000.0-2500.0</td> <td>500.00</td> </tr> <tr> <td>&gt;2500.0-3150.0</td> <td>630.00</td> </tr> <tr> <td>&gt;3150.0-4000.0</td> <td>800.00</td> </tr> <tr> <td>&gt;4000.0-5000.0</td> <td>1000.00</td> </tr> <tr> <td>&gt;5000.0-6300.0</td> <td>1250.00</td> </tr> <tr> <td>&gt;6300.0-8000.0</td> <td>1600.00</td> </tr> <tr> <td>&gt;8000.0-10000.0</td> <td>2000.00</td> </tr> <tr> <td>&gt;10000.0-12500.0</td> <td>2500.00</td> </tr> <tr> <td>&gt;12500.0-16000.0</td> <td>3150.00</td> </tr> <tr> <td>&gt;16000.0-20000.0</td> <td>4000.00</td> </tr> <tr> <td>&gt;20000.0-25000.0</td> <td>5000.00</td> </tr> <tr> <td>&gt;25000.0-31500.0</td> <td>6300.00</td> </tr> <tr> <td>&gt;31500.0-40000.0</td> <td>8000.00</td> </tr> <tr> <td>&gt;40000.0-50000.0</td> <td>10000.00</td> </tr> <tr> <td>&gt;50000.0-63000.0</td> <td>12500.00</td> </tr> <tr> <td>&gt;63000.0-80000.0</td> <td>16000.00</td> </tr> <tr> <td>&gt;80000.0-100000.0</td> <td>20000.00</td> </tr> <tr> <td>&gt;100000.0-125000.0</td> <td>25000.00</td> </tr> <tr> <td>&gt;125000.0-160000.0</td> <td>31500.00</td> </tr> <tr> <td>&gt;160000.0-200000.0</td> <td>40000.00</td> </tr> <tr> <td>&gt;200000.0-250000.0</td> <td>50000.00</td> </tr> <tr> <td>&gt;250000.0-315000.0</td> <td>63000.00</td> </tr> <tr> <td>&gt;315000.0-400000.0</td> <td>80000.00</td> </tr> <tr> <td>&gt;400000.0-500000.0</td> <td>100000.00</td> </tr> <tr> <td>&gt;500000.0-630000.0</td> <td>125000.00</td> </tr> <tr> <td>&gt;630000.0-800000.0</td> <td>160000.00</td> </tr> <tr> <td>&gt;800000.0-1000000.0</td> <td>200000.00</td> </tr> <tr> <td>&gt;1000000.0-1250000.0</td> <td>250000.00</td> </tr> <tr> <td>&gt;1250000.0-1600000.0</td> <td>315000.00</td> </tr> <tr> <td>&gt;1600000.0-2000000.0</td> <td>400000.00</td> </tr> <tr> <td>&gt;2000000.0-2500000.0</td> <td>500000.00</td> </tr> <tr> <td>&gt;2500000.0-3150000.0</td> <td>630000.00</td> </tr> <tr> <td>&gt;3150000.0-4000000.0</td> <td>800000.00</td> </tr> <tr> <td>&gt;4000000.0-5000000.0</td> <td>1000000.00</td> </tr> <tr> <td>&gt;5000000.0-6300000.0</td> <td>1250000.00</td> </tr> <tr> <td>&gt;6300000.0-8000000.0</td> <td>1600000.00</td> </tr> <tr> <td>&gt;8000000.0-10000000.0</td> <td>2000000.00</td> </tr> <tr> <td>&gt;10000000.0-12500000.0</td> <td>2500000.00</td> </tr> <tr> <td>&gt;12500000.0-16000000.0</td> <td>3150000.00</td> </tr> <tr> <td>&gt;16000000.0-20000000.0</td> <td>4000000.00</td> </tr> <tr> <td>&gt;20000000.0-25000000.0</td> <td>5000000.00</td> </tr> <tr> <td>&gt;25000000.0-31500000.0</td> <td>6300000.00</td> </tr> <tr> <td>&gt;31500000.0-40000000.0</td> <td>8000000.00</td> </tr> <tr> <td>&gt;40000000.0-50000000.0</td> <td>10000000.00</td> </tr> <tr> <td>&gt;50000000.0-63000000.0</td> <td>12500000.00</td> </tr> <tr> <td>&gt;63000000.0-80000000.0</td> <td>16000000.00</td> </tr> <tr> <td>&gt;80000000.0-100000000.0</td> <td>20000000.00</td> </tr> <tr> <td>&gt;100000000.0-125000000.0</td> <td>25000000.00</td> </tr> <tr> <td>&gt;125000000.0-160000000.0</td> <td>31500000.00</td> </tr> <tr> <td>&gt;160000000.0-200000000.0</td> <td>40000000.00</td> </tr> <tr> <td>&gt;200000000.0-250000000.0</td> <td>50000000.00</td> </tr> <tr> <td>&gt;250000000.0-315000000.0</td> <td>63000000.00</td> </tr> <tr> <td>&gt;315000000.0-400000000.0</td> <td>80000000.00</td> </tr> <tr> <td>&gt;400000000.0-500000000.0</td> <td>100000000.00</td> </tr> <tr> <td>&gt;500000000.0-630000000.0</td> <td>125000000.00</td> </tr> <tr> <td>&gt;630000000.0-800000000.0</td> <td>160000000.00</td> </tr> <tr> <td>&gt;800000000.0-1000000000.0</td> <td>200000000.00&lt;/</td></tr></table> |  | 表面粗糙度/Non-specified tolerance | 公差/Value | 0.2-0.4 | 0.05 | >0.4 | 0.10 | >0.8 | 0.15 | >1.0 | 0.20 | >1.2-1.6 | 0.30 | >1.6-2.0 | 0.40 | >2.0-2.5 | 0.50 | >2.5-3.2 | 0.63 | >3.2-4.0 | 0.80 | >4.0-5.0 | 1.00 | >5.0-6.3 | 1.25 | >6.3-8.0 | 1.60 | >8.0-10.0 | 2.00 | >10.0-12.5 | 2.50 | >12.5-16.0 | 3.15 | >16.0-20.0 | 4.00 | >20.0-25.0 | 5.00 | >25.0-31.5 | 6.30 | >31.5-40.0 | 8.00 | >40.0-50.0 | 10.00 | >50.0-63.0 | 12.50 | >63.0-80.0 | 16.00 | >80.0-100.0 | 20.00 | >100.0-125.0 | 25.00 | >125.0-160.0 | 31.50 | >160.0-200.0 | 40.00 | >200.0-250.0 | 50.00 | >250.0-315.0 | 63.00 | >315.0-400.0 | 80.00 | >400.0-500.0 | 100.00 | >500.0-630.0 | 125.00 | >630.0-800.0 | 160.00 | >800.0-1000.0 | 200.00 | >1000.0-1250.0 | 250.00 | >1250.0-1600.0 | 315.00 | >1600.0-2000.0 | 400.00 | >2000.0-2500.0 | 500.00 | >2500.0-3150.0 | 630.00 | >3150.0-4000.0 | 800.00 | >4000.0-5000.0 | 1000.00 | >5000.0-6300.0 | 1250.00 | >6300.0-8000.0 | 1600.00 | >8000.0-10000.0 | 2000.00 | >10000.0-12500.0 | 2500.00 | >12500.0-16000.0 | 3150.00 | >16000.0-20000.0 | 4000.00 | >20000.0-25000.0 | 5000.00 | >25000.0-31500.0 | 6300.00 | >31500.0-40000.0 | 8000.00 | >40000.0-50000.0 | 10000.00 | >50000.0-63000.0 | 12500.00 | >63000.0-80000.0 | 16000.00 | >80000.0-100000.0 | 20000.00 | >100000.0-125000.0 | 25000.00 | >125000.0-160000.0 | 31500.00 | >160000.0-200000.0 | 40000.00 | >200000.0-250000.0 | 50000.00 | >250000.0-315000.0 | 63000.00 | >315000.0-400000.0 | 80000.00 | >400000.0-500000.0 | 100000.00 | >500000.0-630000.0 | 125000.00 | >630000.0-800000.0 | 160000.00 | >800000.0-1000000.0 | 200000.00 | >1000000.0-1250000.0 | 250000.00 | >1250000.0-1600000.0 | 315000.00 | >1600000.0-2000000.0 | 400000.00 | >2000000.0-2500000.0 | 500000.00 | >2500000.0-3150000.0 | 630000.00 | >3150000.0-4000000.0 | 800000.00 | >4000000.0-5000000.0 | 1000000.00 | >5000000.0-6300000.0 | 1250000.00 | >6300000.0-8000000.0 | 1600000.00 | >8000000.0-10000000.0 | 2000000.00 | >10000000.0-12500000.0 | 2500000.00 | >12500000.0-16000000.0 | 3150000.00 | >16000000.0-20000000.0 | 4000000.00 | >20000000.0-25000000.0 | 5000000.00 | >25000000.0-31500000.0 | 6300000.00 | >31500000.0-40000000.0 | 8000000.00 | >40000000.0-50000000.0 | 10000000.00 | >50000000.0-63000000.0 | 12500000.00 | >63000000.0-80000000.0 | 16000000.00 | >80000000.0-100000000.0 | 20000000.00 | >100000000.0-125000000.0 | 25000000.00 | >125000000.0-160000000.0 | 31500000.00 | >160000000.0-200000000.0 | 40000000.00 | >200000000.0-250000000.0 | 50000000.00 | >250000000.0-315000000.0 | 63000000.00 | >315000000.0-400000000.0 | 80000000.00 | >400000000.0-500000000.0 | 100000000.00 | >500000000.0-630000000.0 | 125000000.00 | >630000000.0-800000000.0 | 160000000.00 | >800000000.0-1000000000.0 | 200000000.00</ |
|-------------------------------|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------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| 表面粗糙度/Non-specified tolerance | 公差/Value       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                               |          |         |      |      |      |      |      |      |      |          |      |          |      |          |      |          |      |          |      |          |      |          |      |          |      |           |      |            |      |            |      |            |      |            |      |            |      |            |      |            |       |            |       |            |       |             |       |              |       |              |       |              |       |              |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |           |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| 0.2-0.4                       | 0.05           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >0.4                          | 0.10           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >0.8                          | 0.15           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >1.0                          | 0.20           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1.2-1.6                      | 0.30           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1.6-2.0                      | 0.40           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >2.0-2.5                      | 0.50           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >2.5-3.2                      | 0.63           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >3.2-4.0                      | 0.80           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >4.0-5.0                      | 1.00           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >5.0-6.3                      | 1.25           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >6.3-8.0                      | 1.60           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >8.0-10.0                     | 2.00           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |           |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| >10.0-12.5                    | 2.50           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >12.5-16.0                    | 3.15           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >16.0-20.0                    | 4.00           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >20.0-25.0                    | 5.00           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >25.0-31.5                    | 6.30           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >31.5-40.0                    | 8.00           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >40.0-50.0                    | 10.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >50.0-63.0                    | 12.50          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >63.0-80.0                    | 16.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >80.0-100.0                   | 20.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >100.0-125.0                  | 25.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >125.0-160.0                  | 31.50          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >160.0-200.0                  | 40.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >200.0-250.0                  | 50.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >250.0-315.0                  | 63.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >315.0-400.0                  | 80.00          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >400.0-500.0                  | 100.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >500.0-630.0                  | 125.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >630.0-800.0                  | 160.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >800.0-1000.0                 | 200.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >1000.0-1250.0                | 250.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1250.0-1600.0                | 315.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1600.0-2000.0                | 400.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >2000.0-2500.0                | 500.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >2500.0-3150.0                | 630.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >3150.0-4000.0                | 800.00         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >4000.0-5000.0                | 1000.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >5000.0-6300.0                | 1250.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >6300.0-8000.0                | 1600.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >8000.0-10000.0               | 2000.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >10000.0-12500.0              | 2500.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >12500.0-16000.0              | 3150.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >16000.0-20000.0              | 4000.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >20000.0-25000.0              | 5000.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >25000.0-31500.0              | 6300.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >31500.0-40000.0              | 8000.00        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >40000.0-50000.0              | 10000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |           |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| >50000.0-63000.0              | 12500.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >63000.0-80000.0              | 16000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >80000.0-100000.0             | 20000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >100000.0-125000.0            | 25000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >125000.0-160000.0            | 31500.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >160000.0-200000.0            | 40000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >200000.0-250000.0            | 50000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >250000.0-315000.0            | 63000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >315000.0-400000.0            | 80000.00       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >400000.0-500000.0            | 100000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >500000.0-630000.0            | 125000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >630000.0-800000.0            | 160000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >800000.0-1000000.0           | 200000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1000000.0-1250000.0          | 250000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1250000.0-1600000.0          | 315000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >1600000.0-2000000.0          | 400000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >2000000.0-2500000.0          | 500000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >2500000.0-3150000.0          | 630000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >3150000.0-4000000.0          | 800000.00      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >4000000.0-5000000.0          | 1000000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >5000000.0-6300000.0          | 1250000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >6300000.0-8000000.0          | 1600000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >8000000.0-10000000.0         | 2000000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >10000000.0-12500000.0        | 2500000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >12500000.0-16000000.0        | 3150000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >16000000.0-20000000.0        | 4000000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >20000000.0-25000000.0        | 5000000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >25000000.0-31500000.0        | 6300000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >31500000.0-40000000.0        | 8000000.00     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| >40000000.0-50000000.0        | 10000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >50000000.0-63000000.0        | 12500000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >63000000.0-80000000.0        | 16000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >80000000.0-100000000.0       | 20000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >100000000.0-125000000.0      | 25000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >125000000.0-160000000.0      | 31500000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >160000000.0-200000000.0      | 40000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |      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          |             |                          |              |                          |              |                          |              |                           |                |
| >200000000.0-250000000.0      | 50000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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     |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| >250000000.0-315000000.0      | 63000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |           |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| >315000000.0-400000000.0      | 80000000.00    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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    |       |              |       |              |       |              |        |              |        |              |        |               |        |                |        |                |        |                |        |                |        |                |        |                |        |                |         |                |         |                |         |                 |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |         |                  |          |                  |          |                  |          |                   |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |          |                    |           |                    |           |                    |           |                     |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |           |                      |            |                      |            |                      |            |                       |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |            |                        |             |                        |             |                        |             |                         |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |             |                          |              |                          |              |                          |              |                           |                |
| >400000000.0-500000000.0      | 100000000.00   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >500000000.0-630000000.0      | 125000000.00   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >630000000.0-800000000.0      | 160000000.00   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |
| >800000000.0-1000000000.0     | 200000000.00</ |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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          |             |                          |              |                          |              |                          |              |                           |                |

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
- 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
- 3、产品用途：例如XXXX-音响散热器或厨房用具等
- 4、标注序号为重点管控尺寸

| 未注实体尺寸允许公差    |       | △               |     | 变更内容 | 图号                                   |  |  |  |
|---------------|-------|-----------------|-----|------|--------------------------------------|--|--|--|
| 尺寸范围          | 公差    | 范围              | 日期  | 变更内容 | Drawing No                           |  |  |  |
| ≤3.00         | ±0.13 | 面积/Section area |     | 修改内容 | Chuangdong Victor Aluminum Co., Ltd. |  |  |  |
| >3.00-10.00   | ±0.15 | 外周长/Perimeter   |     | 修改内容 | Title                                |  |  |  |
| >10.00-15.00  | ±0.17 | 重量(kg/m)/Weight |     | 修改内容 | Material                             |  |  |  |
| >15.00-30.00  | ±0.21 | 比例/Scale        | 1:1 | 修改内容 | Item no.                             |  |  |  |
| >30.00-45.00  | ±0.26 | 未注钝角            |     | 修改内容 | Revision                             |  |  |  |
| >45.00-60.00  | ±0.31 | 未注厚度            |     | 修改内容 | Unit                                 |  |  |  |
| >60.00-100.00 | ±0.52 | 未注厚度            |     | 修改内容 | mm                                   |  |  |  |

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE：【当前仅是模板，需根据客户要求修改】  
1、未注公差按GB/T 5237.1-2008高精级  
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)  
3、产品用途：例如XXXX-音响散热器或厨房用具等  
4、标注序号为重点管控尺寸

| 未注实体尺寸允许公差    |        | ▲    | 变更内容             |              | 图号         |          |          |  |
|---------------|--------|------|------------------|--------------|------------|----------|----------|--|
| 尺寸范围          | 公差     | 日期   | 变更内容             | 桥压料号         | 图号         | 图名       | 图号       |  |
|               |        | Date | Modified content | Extrusion NO | Drawing No | Item no. | Revision |  |
| ≤3.00         | ± 0.13 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >3.00-10.00   | ± 0.15 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >10.00-15.00  | ± 0.17 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >15.00-30.00  | ± 0.21 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >30.00-45.00  | ± 0.26 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >45.00-60.00  | ± 0.31 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >60.00-100.00 | ± 0.52 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |



## 4.1

注意导出为pdf格式的图纸时，  
选择的纸张大小必须为 A4，  
纵向尺寸：210\*297 mm

| 序号<br>No.                                    | 物料编码<br>Part code      | 名称<br>Part name             | 材料<br>Material                | 规格 (mm)<br>Spec   | 数量 (PCS)<br>Qty   | 备注<br>Remark      |
|----------------------------------------------|------------------------|-----------------------------|-------------------------------|-------------------|-------------------|-------------------|
| △C                                           |                        | 产品尺寸<br>Item Dimension      |                               |                   | 产品编号<br>Item No.  |                   |
| △B                                           |                        | 长 (L)                       | 宽 (W)                         | 高 (H)             | 产品名称<br>Item name |                   |
| △A                                           |                        |                             |                               |                   | 图号<br>Drawing No  |                   |
| 范围<br>Mark                                   | 日期<br>Date             | 变更内容<br>Modified content    | 绘图<br>Drawn by                | 校对<br>checked by  | 审核<br>checked by  | 批准<br>Approved by |
| 产品重量 (KG/PCS)<br>Item unit weight<br>(KG/PC) | 每箱数量<br>Qty per carton | 净重量 (KG)<br>Net Weight (KG) | 总重量 (KG)<br>Total Weight (KG) | 尹嘉伟<br>2024-08-30 | 尹嘉伟<br>2024.08.30 | 尹嘉伟<br>2024.08.30 |
|                                              |                        |                             |                               |                   | 单位<br>Unit        | 视图<br>View        |
|                                              |                        |                             |                               |                   | 版次<br>Revision    | 比例<br>Ratio       |
|                                              |                        |                             |                               |                   | 页数<br>Page No     |                   |

4. 2

打样图纸

注意导出为pdf格式的图纸时，  
选择的纸张大小必须为 A4，  
横向尺寸：297\*210 mm

| 序号<br>No.                                   |            | 物料编码<br>Part code        | 名称<br>Part name        | 材料<br>Material             | 规格(mm)<br>Spec                                                       |                              | 数量(PCS)<br>Qty   |                  | 备注<br>Remark      |                   |
|---------------------------------------------|------------|--------------------------|------------------------|----------------------------|----------------------------------------------------------------------|------------------------------|------------------|------------------|-------------------|-------------------|
| <div>△</div>                                |            |                          | 产品尺寸<br>Item Dimension |                            | <div>禁用1级环境管理物质</div> <div>Guangdong Victor Aluminum Co., Ltd.</div> |                              |                  |                  | 产品编号<br>Item No.  |                   |
| <div>△</div>                                |            |                          | 长(L)                   | 宽(W)                       |                                                                      |                              | 高(H)             |                  |                   | 产品名称<br>Item name |
| <div>△</div>                                |            |                          |                        |                            |                                                                      |                              |                  |                  |                   |                   |
| 范围<br>Mark                                  | 日期<br>Date | 变更内容<br>Modified content |                        |                            |                                                                      | 绘图<br>Drawn by               | 校对<br>checked by | 审核<br>checked by | 批准<br>Approved by | 图号<br>Drawing No  |
| 产品重量(KG/PCS)<br>Item unit weight<br>(KG/PC) |            | 每箱数量<br>Qty per carton   |                        | 净重量(KG)<br>Net Weight (KG) |                                                                      | 总重量(KG)<br>Total Weight (KG) |                  | 尹嘉伟              | 尹嘉伟               | 尹嘉伟               |
|                                             |            |                          |                        |                            |                                                                      |                              |                  | 2024-08-30       | 2024.08.30        | 2024.08.30        |
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