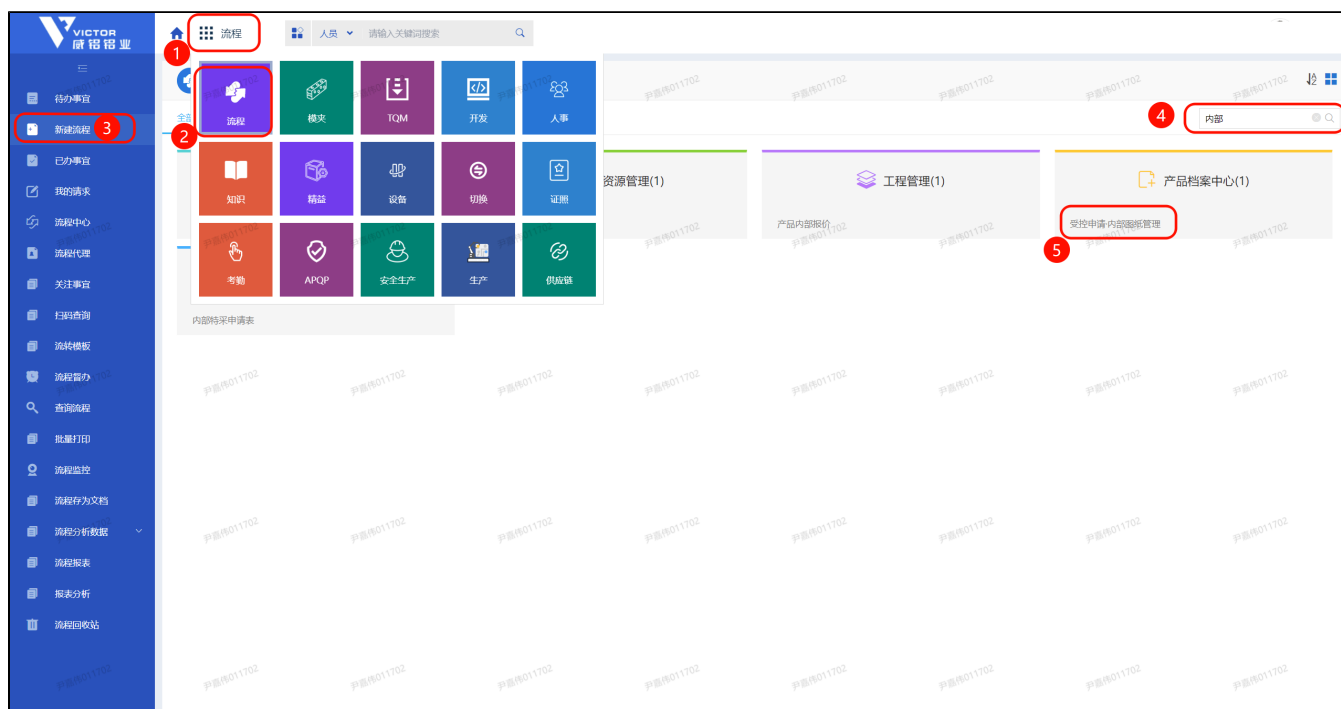
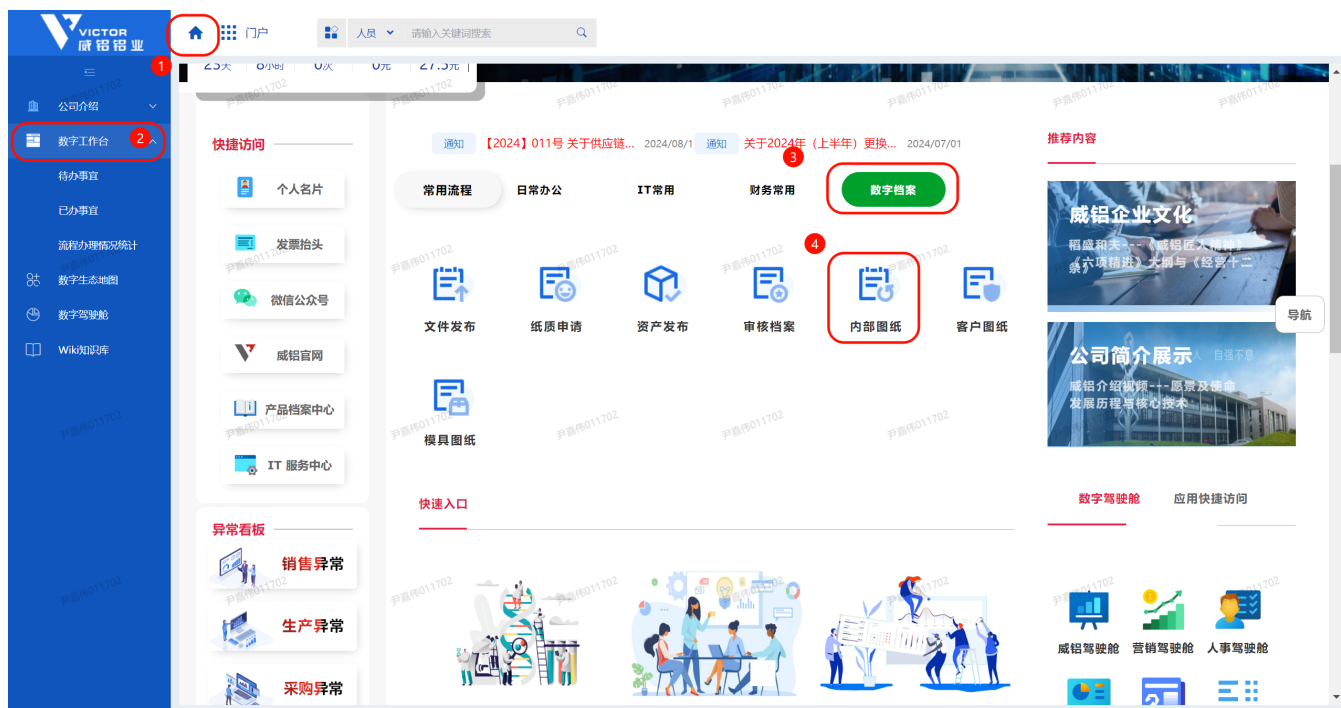
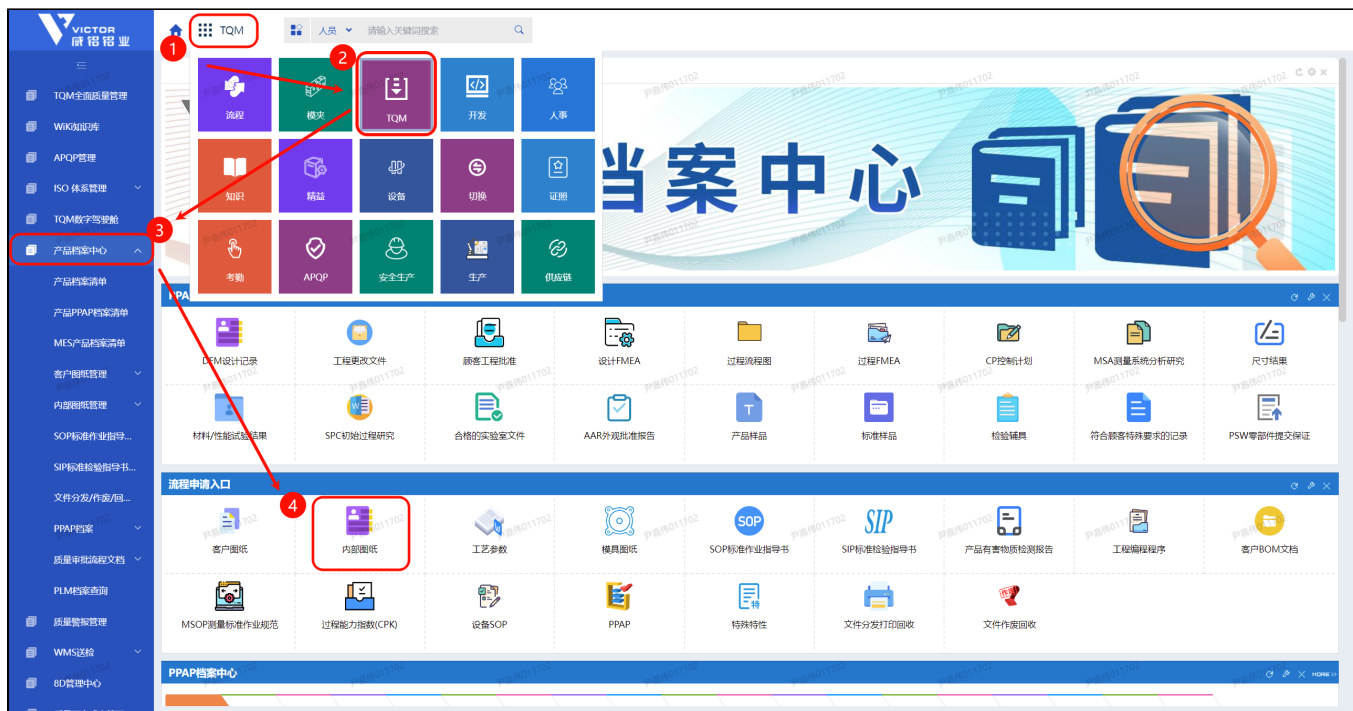






1.

DCC



2.

DCC



3.

图纸类型	审批节点人员				
	图纸上传	校对	会签	审核	批准
产品图	申请人	产品PE	N/A	苏建华	杨剑霞
工序图	申请人	产品PE	N/A	苏建华	杨剑霞
包装图/包材图	申请人	产品PE	N/A	汪剑东	杨剑霞
原料图（除挤压外）	申请人	产品PE	N/A	苏建华	杨剑霞
挤压图	申请人	产品PE	余永前	苏建华	杨剑霞

“ ”

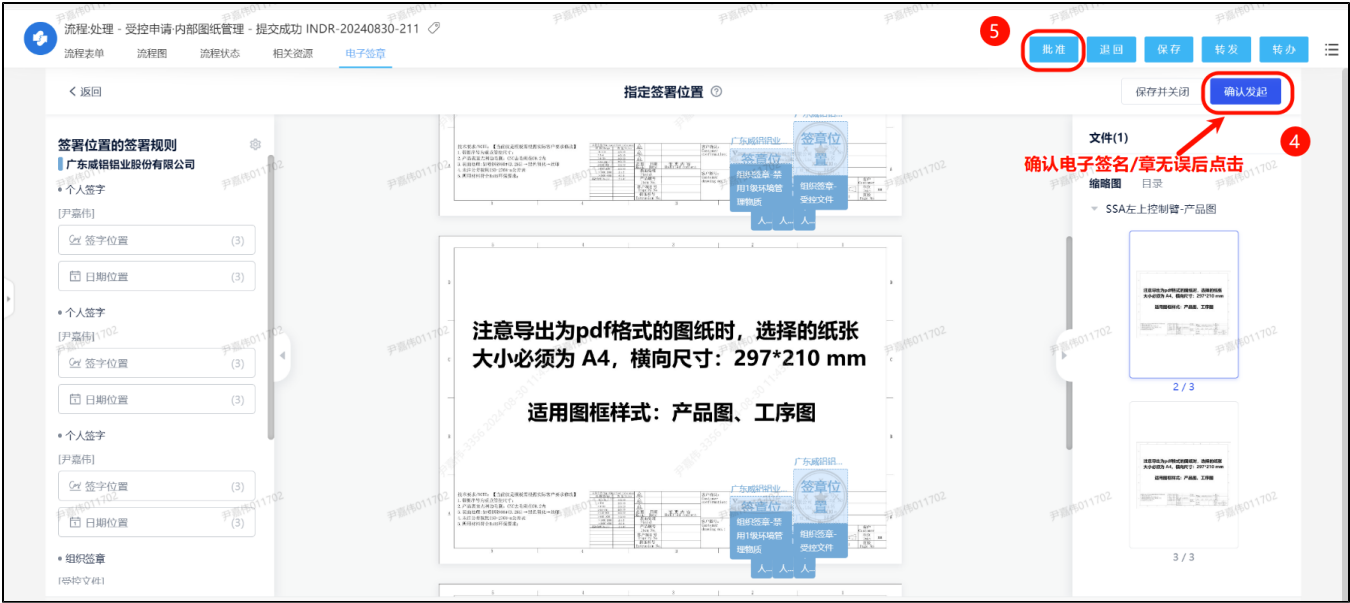
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流程:创建 - 受控申请-内部图纸管理 - 创建

提交 保存

受控申请-内部图纸管理

申请信息

申请人 尹嘉伟 申请部门 董事长/运营总监/项目管理部/项目运营课 上传日期 2024-08-28

1 类别 图纸变更 图纸类型 产品图

2 生效日期 2024-08-30 失效日期

产品信息

3 物料编码 WBE019-01-06 物料名称 铁网/电泳+喷粉FLEX黑色/E-02248D 物料规格 197.4*85.37*12.89mm

材料图号 是否已量产 已量产

变更船信息

2.

“” PLMOA

流程:创建 - 受控申请内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4*85.37*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“ ”

流程:创建 - 受控申请内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

盖章后图纸

版本号规则:
1) 量产新产品: 2位纯数字, 如00、01、...
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

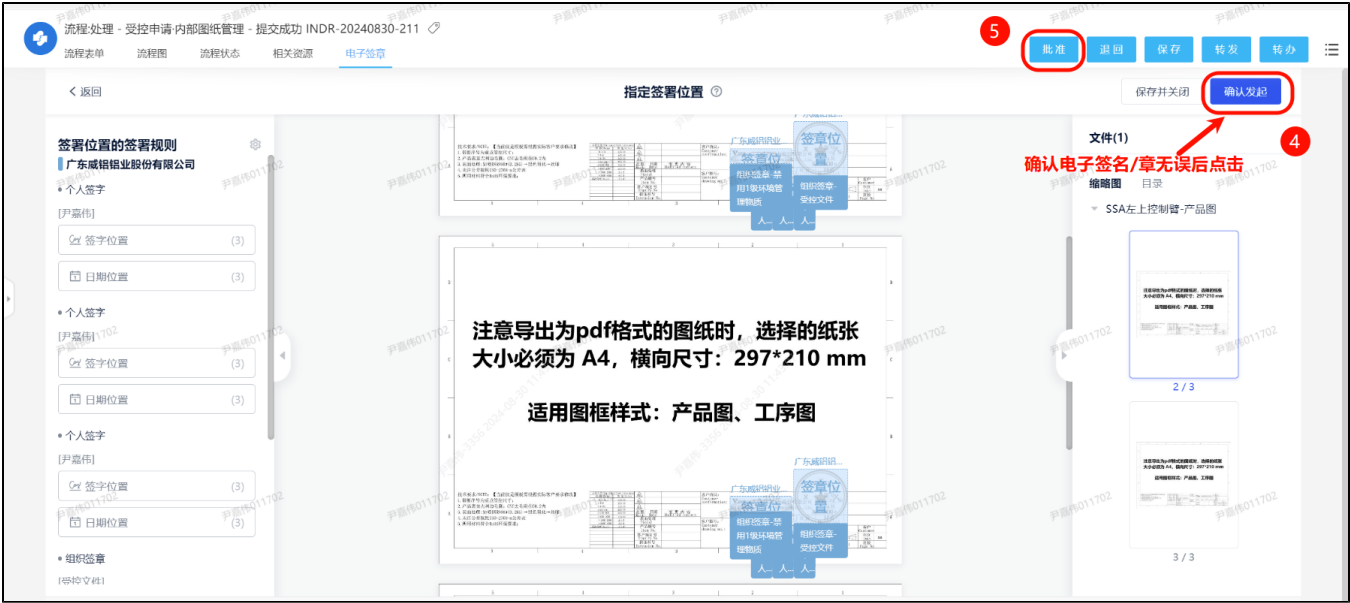
3.

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a.pdf A4297*210 mm210*297 mm b. “ ”

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“ ” “ ”



1.

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PE 1

2.

3.

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4.

“”PE“ ”/PE

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a. 9

b.

4 CY4

1. 1 /

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D

C

B

A

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

适用图框样式：产品图、工序图

技术要求/NOTE: 【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸;

2. 产品表面无利边毛刺，CNC去毛刺在CO. 2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768-m公差表

5. 所用材料符合RoHS环保要求;

尺寸公差/Non-specified tolerance	公差/Range	数量/Value
0.5-3	±0.10	
3-5	±0.10	
5-20	±0.20	
20-50	±0.30	
50-120	±0.50	
120-150	±0.50	
150-1000	±0.80	
1000-2000	±1.2	
2000-5000	±2.0	
5000-10000	±3.0	

范围

日期

变更内容

Mark

Date

Modified content

表面处理

Finish

产品编号

Item No.

客户项目号

Inquiry No.

排压料号

Extrusion No.

客户确认:

Customer confirmation:

客户图号:

Customer drawing no.:

绘图

校对

审核

批准

材料

尹嘉伟

尹嘉伟

尹嘉伟

尹嘉伟

尹嘉伟

2024-08-30

2024.08.30

2024.08.30

2024.08.30

2024.08.30

版次

Revision

视图

View

比例

Ratio

1:1

1:1

客户

Customer

单位

Unit

mm

mm

页次

Page No.

1

1

1. 2 /

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tolerance</td><td>范围/Range</td><td>数值/Value</td><td>公差等级</td></tr><tr><td>0-30</td><td>±0.10</td><td></td><td></td></tr><tr><td>30-50</td><td>±0.15</td><td></td><td></td></tr><tr><td>50-80</td><td>±0.20</td><td></td><td></td></tr><tr><td>80-120</td><td>±0.25</td><td></td><td></td></tr><tr><td>120-180</td><td>±0.30</td><td></td><td></td></tr><tr><td>180-250</td><td>±0.35</td><td></td><td></td></tr><tr><td>250-350</td><td>±0.40</td><td></td><td></td></tr><tr><td>350-500</td><td>±0.50</td><td></td><td></td></tr><tr><td>500-700</td><td>±0.60</td><td></td><td></td></tr><tr><td>700-1000</td><td>±0.80</td><td></td><td></td></tr><tr><td>1000-1500</td><td>±1.0</td><td></td><td></td></tr><tr><td>1500-2000</td><td>±1.2</td><td></td><td></td></tr><tr><td>2000-3000</td><td>±1.5</td><td></td><td></td></tr><tr><td>3000-5000</td><td>±2.0</td><td></td><td></td></tr><tr><td>5000-10000</td><td>±2.5</td><td></td><td></td></tr><tr><td>10000-20000</td><td>±3.0</td><td></td><td></td></tr><tr><td>20000-50000</td><td>±4.0</td><td></td><td></td></tr><tr><td>50000-100000</td><td>±5.0</td><td></td><td></td></tr><tr><td>100000-200000</td><td>±6.0</td><td></td><td></td></tr><tr><td>200000-500000</td><td>±8.0</td><td></td><td></td></tr><tr><td>500000-1000000</td><td>±10.0</td><td></td><td></td></tr><tr><td>1000000-2000000</td><td>±12.0</td><td></td><td></td></tr><tr><td>2000000-5000000</td><td>±15.0</td><td></td><td></td></tr><tr><td>5000000-10000000</td><td>±20.0</td><td></td><td></td></tr><tr><td>10000000-20000000</td><td>±25.0</td><td></td><td></td></tr><tr><td>20000000-50000000</td><td>±30.0</td><td></td><td></td></tr><tr><td>50000000-100000000</td><td>±40.0</td><td></td><td></td></tr><tr><td>100000000-200000000</td><td>±50.0</td><td></td><td></td></tr><tr><td>200000000-500000000</td><td>±60.0</td><td></td><td></td></tr><tr><td>500000000-1000000000</td><td>±80.0</td><td></td><td></td></tr><tr><td>1000000000-2000000000</td><td>±100.0</td><td></td><td></td></tr><tr><td>2000000000-5000000000</td><td>±120.0</td><td></td><td></td></tr><tr><td>5000000000-10000000000</td><td>±150.0</td><td></td><td></td></tr><tr><td>10000000000-20000000000</td><td>±200.0</td><td></td><td></td></tr><tr><td>20000000000-50000000000</td><td>±250.0</td><td></td><td></td></tr><tr><td>50000000000-100000000000</td><td>±300.0</td><td></td><td></td></tr><tr><td>100000000000-200000000000</td><td>±400.0</td><td></td><td></td></tr><tr><td>200000000000-500000000000</td><td>±500.0</td><td></td><td></td></tr><tr><td>500000000000-1000000000000</td><td>±600.0</td><td></td><td></td></tr><tr><td>1000000000000-2000000000000</td><td>±800.0</td><td></td><td></td></tr><tr><td>2000000000000-5000000000000</td><td>±1000.0</td><td></td><td></td></tr><tr><td>5000000000000-10000000000000</td><td>±1200.0</td><td></td><td></td></tr><tr><td>10000000000000-20000000000000</td><td>±1500.0</td><td></td><td></td></tr><tr><td>20000000000000-50000000000000</td><td>±2000.0</td><td></td><td></td></tr><tr><td>50000000000000-100000000000000</td><td>±2500.0</td><td></td><td></td></tr><tr><td>100000000000000-200000000000000</td><td>±3000.0</td><td></td><td></td></tr><tr><td>200000000000000-500000000000000</td><td>±4000.0</td><td></td><td></td></tr><tr><td>500000000000000-1000000000000000</td><td>±5000.0</td><td></td><td></td></tr><tr><td>1000000000000000-2000000000000000</td><td>±6000.0</td><td></td><td></td></tr><tr><td>2000000000000000-5000000000000000</td><td>±8000.0</td><td></td><td></td></tr><tr><td>5000000000000000-10000000000000000</td><td>±10000.0</td><td></td><td></td></tr><tr><td>10000000000000000-20000000000000000</td><td>±12000.0</td><td></td><td></td></tr><tr><td>20000000000000000-50000000000000000</td><td>±15000.0</td><td></td><td></td></tr><tr><td>50000000000000000-100000000000000000</td><td>±20000.0</td><td></td><td></td></tr><tr><td>100000000000000000-200000000000000000</td><td>±25000.0</td><td></td><td></td></tr><tr><td>200000000000000000-500000000000000000</td><td>±30000.0</td><td></td><td></td></tr><tr><td>500000000000000000-1000000000000000000</td><td>±40000.0</td><td></td><td></td></tr><tr><td>1000000000000000000-2000000000000000000</td><td>±50000.0</td><td></td><td></td></tr><tr><td>2000000000000000000-5000000000000000000</td><td>±60000.0</td><td></td><td></td></tr><tr><td>5000000000000000000-10000000000000000000</td><td>±80000.0</td><td></td><td></td></tr><tr><td>10000000000000000000-20000000000000000000</td><td>±100000.0</td><td></td><td></td></tr><tr><td>20000000000000000000-50000000000000000000</td><td>±120000.0</td><td></td><td></td></tr><tr><td>50000000000000000000-100000000000000000000</td><td>±150000.0</td><td></td><td></td></tr><tr><td>100000000000000000000-200000000000000000000</td><td>±200000.0</td><td></td><td></td></tr><tr><td>200000000000000000000-500000000000000000000</td><td>±250000.0</td><td></td><td></td></tr><tr><td>500000000000000000000-1000000000000000000000</td><td>±300000.0</td><td></td><td></td></tr><tr><td>1000000000000000000000-2000000000000000000000</td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tolerance	范围/Range	数值/Value	公差等级	0-30	±0.10			30-50	±0.15			50-80	±0.20			80-120	±0.25			120-180	±0.30			180-250	±0.35			250-350	±0.40			350-500	±0.50			500-700	±0.60			700-1000	±0.80			1000-1500	±1.0			1500-2000	±1.2			2000-3000	±1.5			3000-5000	±2.0			5000-10000	±2.5			10000-20000	±3.0			20000-50000	±4.0			50000-100000	±5.0			100000-200000	±6.0			200000-500000	±8.0			500000-1000000	±10.0			1000000-2000000	±12.0			2000000-5000000	±15.0			5000000-10000000	±20.0			10000000-20000000	±25.0			20000000-50000000	±30.0			50000000-100000000	±40.0			100000000-200000000	±50.0			200000000-500000000	±60.0			500000000-1000000000	±80.0			1000000000-2000000000	±100.0			2000000000-5000000000	±120.0			5000000000-10000000000	±150.0			10000000000-20000000000	±200.0			20000000000-50000000000	±250.0			50000000000-100000000000	±300.0			100000000000-200000000000	±400.0			200000000000-500000000000	±500.0			500000000000-1000000000000	±600.0			1000000000000-2000000000000	±800.0			2000000000000-5000000000000	±1000.0			5000000000000-10000000000000	±1200.0			10000000000000-20000000000000	±1500.0			20000000000000-50000000000000	±2000.0			50000000000000-100000000000000	±2500.0			100000000000000-200000000000000	±3000.0			200000000000000-500000000000000	±4000.0			500000000000000-1000000000000000	±5000.0			1000000000000000-2000000000000000	±6000.0			2000000000000000-5000000000000000	±8000.0			5000000000000000-10000000000000000	±10000.0			10000000000000000-20000000000000000	±12000.0			20000000000000000-50000000000000000	±15000.0			50000000000000000-100000000000000000	±20000.0			100000000000000000-200000000000000000	±25000.0			200000000000000000-500000000000000000	±30000.0			500000000000000000-1000000000000000000	±40000.0			1000000000000000000-2000000000000000000	±50000.0			2000000000000000000-5000000000000000000	±60000.0			5000000000000000000-10000000000000000000	±80000.0			10000000000000000000-20000000000000000000	±100000.0			20000000000000000000-50000000000000000000	±120000.0			50000000000000000000-100000000000000000000	±150000.0			100000000000000000000-200000000000000000000	±200000.0			200000000000000000000-500000000000000000000	±250000.0			500000000000000000000-1000000000000000000000	±300000.0			1000000000000000000000-2000000000000000000000	±400000.0			2000000000000000000000-5000000000000000000000	±500000.0			5000000000000000000000-10000000000000000000000	±600000.0			10000000000000000000000-20000000000000000000000	±800000.0			20000000000000000000000-50000000000000000000000	±1000000.0			50000000000000000000000-100000000000000000000000	±1200000.0			100000000000000000000000-200000000000000000000000	±1500000.0			200000000000000000000000-500000000000000000000000	±2000000.0			500000000000000000000000-1000000000000000000000000	±2500000.0			1000000000000000000000000-2000000000000000000000000	±3000000.0			2000000000000000000000000-5000000000000000000000000	±4000000.0			5000000000000000000000000-10000000000000000000000000	±5000000.0			10000000000000000000000000-20000000000000000000000000	±6000000.0			20000000000000000000000000-50000000000000000000000000	±8000000.0			50000000000000000000000000-100000000000000000000000000	±10000000.0			100000000000000000000000000-200000000000000000000000000	±12000000.0			200000000000000000000000000-500000000000000000000000000	±15000000.0			500000000000000000000000000-1000000000000000000000000000	±20000000.0			1000000000000000000000000000-2000000000000000000000000000	±25000000.0			2000000000000000000000000000-5000000000000000000000000000	±30000000.0			5000000000000000000000000000-10000000000000000000000000000	±40000000.0			10000000000000000000000000000-20000000000000000000000000000	±50000000.0			20000000000000000000000000000-50000000000000000000000000000	±60000000.0			50000000000000000000000000000-100000000000000000000000000000	±80000000.0			100000000000000000000000000000-200000000000000000000000000000	±100000000.0			200000000000000000000000000000-500000000000000000000000000000	±120000000.0			500000000000000000000000000000-1000000000000000000000000000000	±150000000.0			1000000000000000000000000000000-2000000000000000000000000000000	±200000000.0			2000000000000000000000000000000-5000000000000000000000000000000	±250000000.0			5000000000000000000000000000000-10000000000000000000000000000000	±300000000.0			10000000000000000000000000000000-20000000000000000000000000000000	±400000000.0			20000000000000000000000000000000-50000000000000000000000000000000	±500000000.0			50000000000000000000000000000000-100000000000000000000000000000000	±600000000.0			100000000000000000000000000000000-200000000000000000000000000000000	±800000000.0			200000000000000000000000000000000-500000000000000000000000000000000	±1000000000.0			500000000000000000000000000000000-1000000000000000000000000000000000	±1200000000.0			1000000000000000000000000000000000-2000000000000000000000000000000000	±1500000000.0			2000000000000000000000000000000000-5000000000000000000000000000000000	±2000000000.0			5000000000000000000000000000000000-1000000000000000000000000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注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
- 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
- 3、产品用途：例如XXXX-音响散热器或厨房用具等
- 4、标注序号为重点管控尺寸

未注实体尺寸允许公差		△		变更内容	图号			
尺寸范围	公差	范围	日期	变更内容	Drawing No			
≤3.00	±0.13	面积/Section area		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>3.00-10.00	±0.15	外周长/Perimeter		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>10.00-15.00	±0.17	重量(kg/m)/Weight		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>15.00-30.00	±0.21	比例/Scale	1:1	修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>30.00-45.00	±0.26	未注钝角		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>45.00-60.00	±0.31	未注厚度		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>60.00-100.00	±0.52	未注厚度		修改内容	Chuangdong Victor Aluminum Co., Ltd.			

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板，需根据客户要求修改】
1、未注公差按GB/T 5237.1-2008高精级
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
3、产品用途：例如XXXX-音响散热器或厨房用具等
4、标注序号为重点管控尺寸

未注实体尺寸允许公差		▲	变更内容		图号			
尺寸范围	公差	日期	变更内容	桥压料号	图号	图名	图号	
		Date	Modified content	Extrusion NO	Drawing No	Item no.	Revision	
≤3.00	± 0.13				尹嘉伟	尹嘉伟	尹嘉伟	
>3.00-10.00	± 0.15				尹嘉伟	尹嘉伟	尹嘉伟	
>10.00-15.00	± 0.17				尹嘉伟	尹嘉伟	尹嘉伟	
>15.00-30.00	± 0.21				尹嘉伟	尹嘉伟	尹嘉伟	
>30.00-45.00	± 0.26				尹嘉伟	尹嘉伟	尹嘉伟	
>45.00-60.00	± 0.31				尹嘉伟	尹嘉伟	尹嘉伟	
>60.00-100.00	± 0.52				尹嘉伟	尹嘉伟	尹嘉伟	

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打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板需根据实际客户要求修改】
1. 带圈序号为重点管控尺寸；
2. 产品表面无利边毛刺，CNC去毛刺在C0.2内
3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印
4. 未注公差按照ISO-2768m公差表
5. 所用材料符合RoHS环保要求；

未注公差/Non-specified tolerance	范围/Range	数值/Value	范围/Range	日期/Date	变更内容/Modified content	VICTOR 广东威铝铝业有限公司 Guangdong Victor Aluminum Co., Ltd.	图号/Drawing No		
0-50	±0.10	50-100	±0.15	面积/Section area	挤压力号/Extrusion NO		图纸名称/Title		
100-200	±0.20	200-300	±0.30	外周长/Perimeter	客户图号/ Customer drawing NO:	绘图/Drawn by	材料/Material		
300-500	±0.30	500-1000	±0.50	重量(kg/m)/Weight		校对/checked by	会签/checked by	审核/checked by	批准/approved by
1000-2000	±0.5	2000-3000	±0.6	比例/Scale	1:1	放本号/Revision	单位/Unit	mm	
3000-5000	±0.8	5000-10000	±1.0	未注厚度/Non-specified thickness					

4. 1

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
纵向尺寸：210*297 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格 (mm) Spec	数量 (PCS) Qty	备注 Remark
△C		产品尺寸 Item Dimension			产品编号 Item No.	
△B		长 (L)	宽 (W)	高 (H)	产品名称 Item name	
△A					图号 Drawing No	
范围 Mark	日期 Date	变更内容 Modified content	绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30
					单位 Unit	视图 View
					版次 Revision	比例 Ratio
					页数 Page No	

4. 2

**注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
横向尺寸：297*210 mm**

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格(mm) Spec	数量(PCS) Qty	备注 Remark
			产品尺寸 Item Dimension	禁用1级环境管理物质 Victor 广东威铝铝业股份有限公司 Guangdong Victor Aluminum Co., Ltd.	产品编号 Item No. 产品名称 Item name	
						
						
范围 Mark	日期 Date	变更内容 Modified content	长(L)	宽(W)	高(H)	绘图 Drawn by 尹嘉伟 2024-08-30 校对 checked by 尹嘉伟 2024.08.30 审核 checked by 尹嘉伟 2024.08.30 批准 Approved by 图号 Drawing No 单位 Unit mm 视图 View 版次 Revision 比例 Ratio 页数 Page No
产品重量(KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量(KG) Net Weight (KG)	总重量(KG) Total Weight (KG)			

