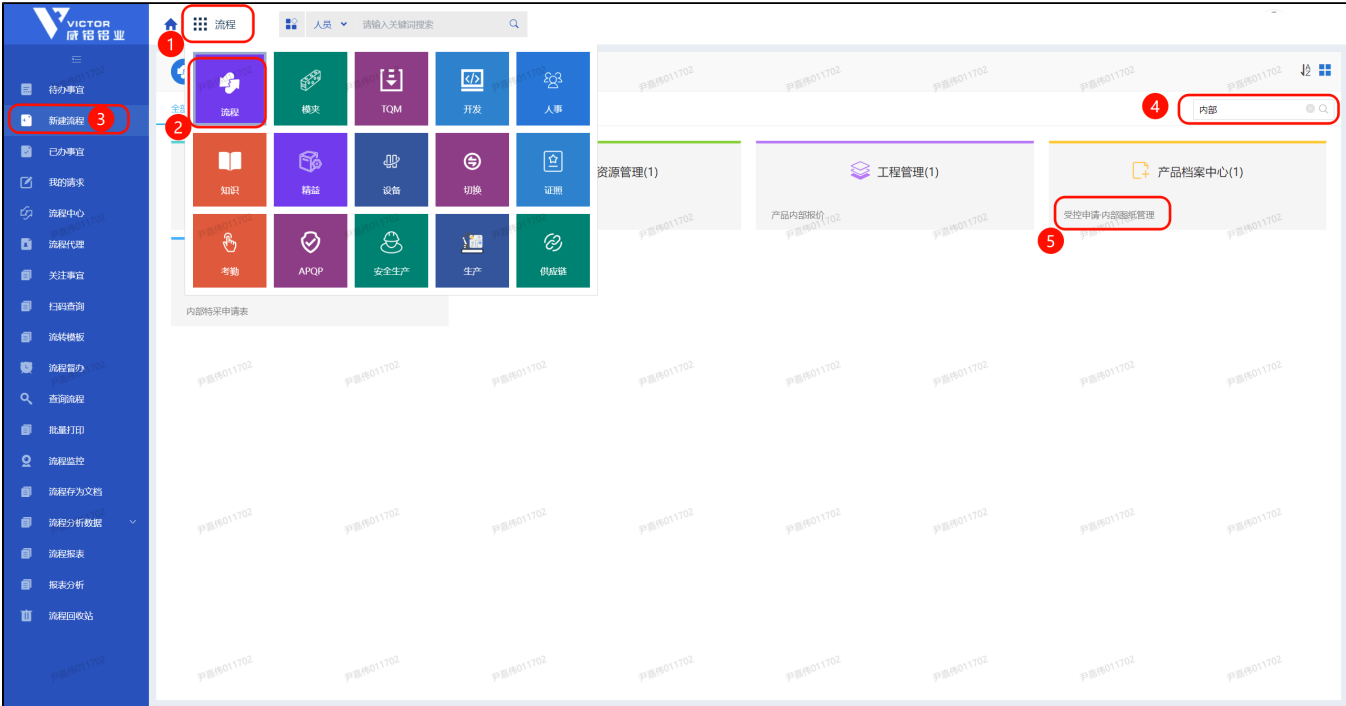
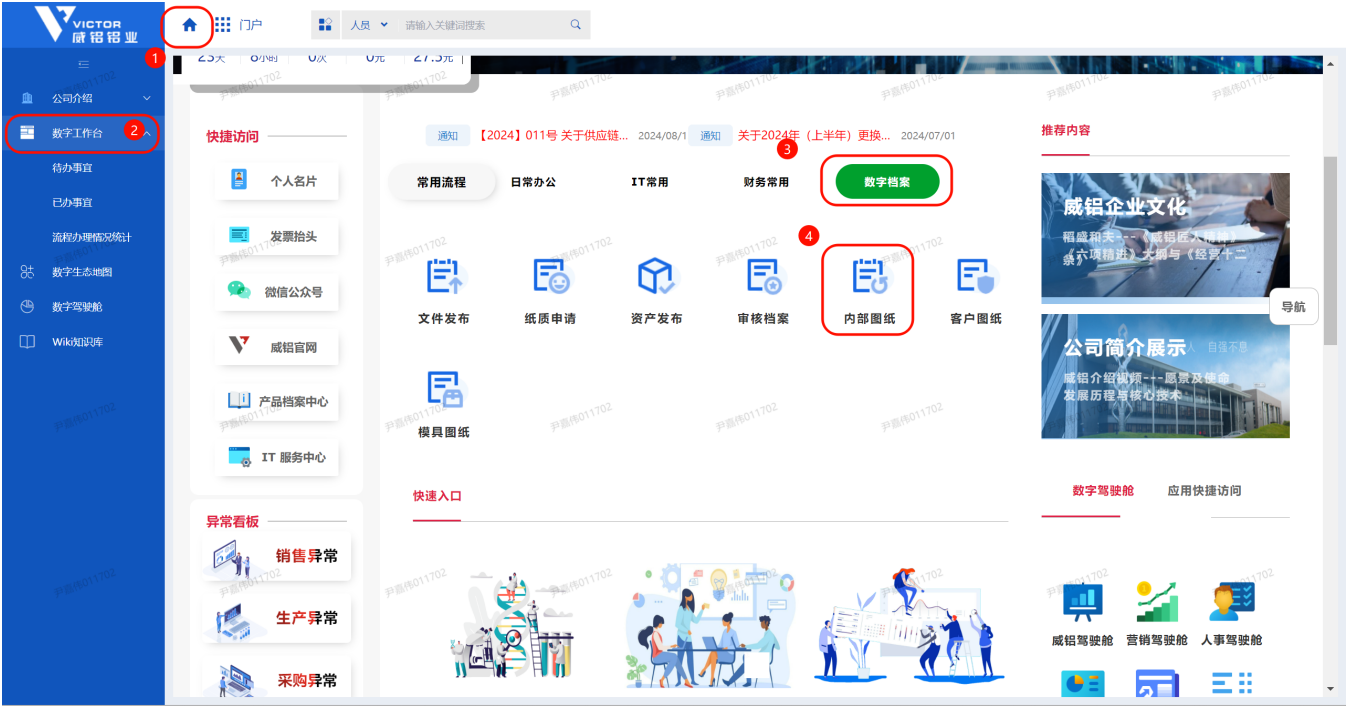
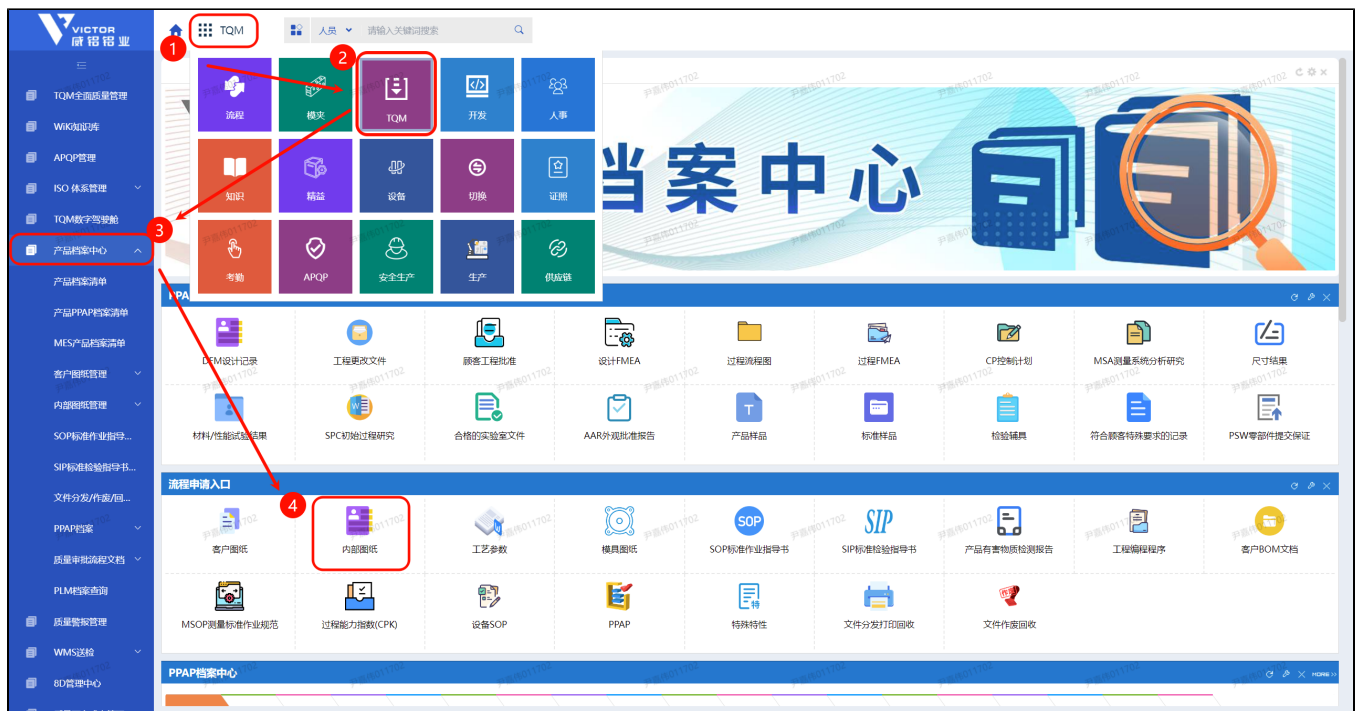
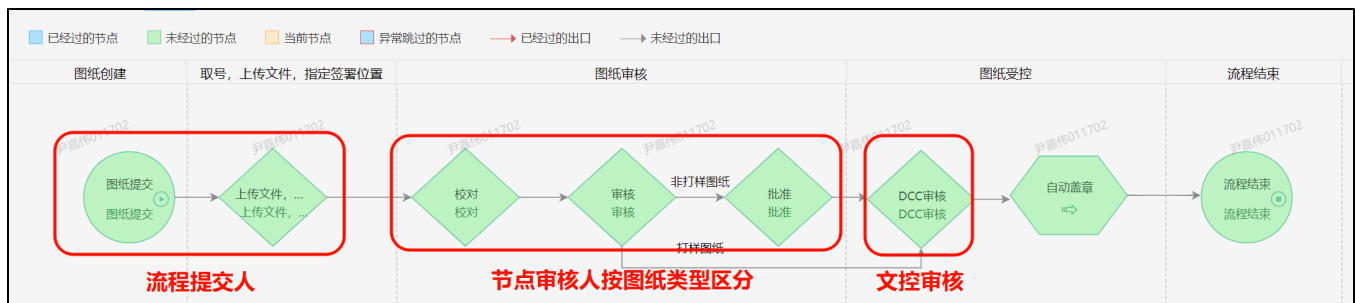






1.

DCC



2.

DCC



3.

图纸类型	审批节点人员				
	图纸上传	校对	会签	审核	批准
产品图	申请人	产品PE	N/A	苏建华	杨剑霞
工序图	申请人	产品PE	N/A	苏建华	杨剑霞
包装图/包材图	申请人	产品PE	N/A	汪剑东	杨剑霞
原料图（除挤压外）	申请人	产品PE	N/A	苏建华	杨剑霞
挤压图	申请人	产品PE	余永前	苏建华	杨剑霞

“ ”

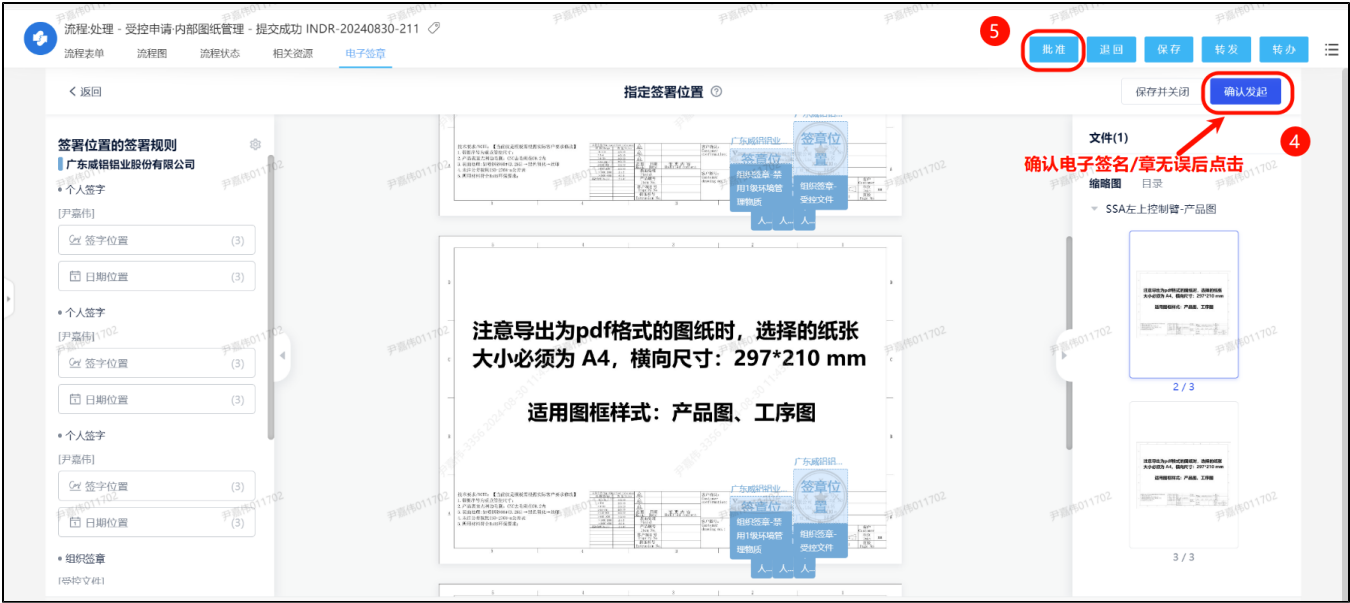
1.

“ ”

“ ” “SAP”

“ ”

“” a.b. c.



“”

1.

“”

“” "PE""1

"" “”SAP”

流程:创建 - 受控申请-内部图纸管理 - 创建

提交 保存

受控申请-内部图纸管理

申请信息

申请人 尹嘉伟 申请部门 董事长/运营总监/项目管理部/项目运营课 上传日期 2024-08-28

1 类别 图纸变更 图纸类型 产品图

2 生效日期 2024-08-30 失效日期

产品信息

3 物料编码 WBE019-01-06 物料名称 铁网/电泳+喷粉FLEX黑色/E-02248D 物料规格 197.4*85.37*12.89mm

材料图号 是否已量产 已量产

变更船信息

2.

“” PLMOA

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4*85.37*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“”

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

盖章后图纸

版本号规则:
1) 量产新产品: 2位纯数字, 如00、01、...
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

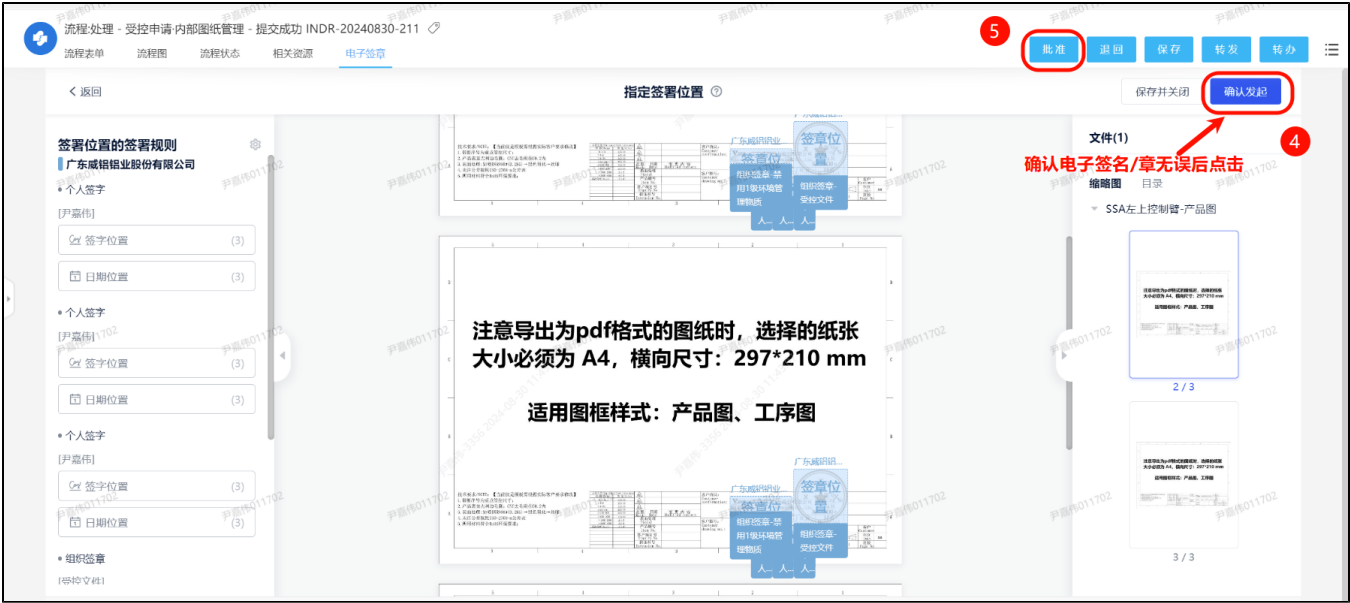
3.

“”

a.pdf A4297*210 mm210*297 mm b. “”

“” a.b. c.

“ ” “ ”



1.

”

PE 1

2.

3.

””””””””

”””

4.

“”PE“ ”/PE

“”

“””””

“”

5.

a. 9

b.

4 CY4

1.2 /

5	4	3	2	1
---	---	---	---	---

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
- 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
- 3、产品用途：例如XXXX-音响散热器或厨房用具等
- 4、标注序号为重点管控尺寸

未注实体尺寸允许公差		△		变更内容	图号			
尺寸范围	公差	范围	日期	变更内容	Drawing No			
≤3.00	±0.13	面积/Section area		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>3.00-10.00	±0.15	外周长/Perimeter		修改内容	Title			
>10.00-15.00	±0.17	重量(kg/m)/Weight		修改内容	Material			
>15.00-30.00	±0.21	比例/Scale	1:1	修改内容	Item no.			
>30.00-45.00	±0.26	未注钝角		修改内容	Revision			
>45.00-60.00	±0.31	未注厚度		修改内容	Unit			
>60.00-100.00	±0.52	未注厚度		修改内容	mm			

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

- 1、未注公差按GB/T 5237.1-2008高精度
- 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
- 3、产品用途:例如XXXX-音响散热器或厨房用具等
- 4、标注序号为重点管控尺寸

未注尺寸允许公差		△		变更内容 Modification content		图号 Drawing No.	
尺寸范围	公差	面积 Area	日期 Date	挤压料号 Extrusion NO	名称 Name		客户项目号 Customer drawing No.
≤3.00	+0.13	面积/Section area			制图 Drawn by	校对 checked by	审核 approved
>3.00~10.00	+0.15	外周长/Perimeter			尹嘉伟	尹嘉伟	尹嘉伟
>10.00~15.00	+0.17	重量(kg/m²)/Weight			2024-08-30	2024.08.30	2024.08.30
>15.00~30.00	+0.21	比例/Scale	1:1	客户图号 Customer drawing No.	客户项目号 Item no.		
>30.00~45.00	+0.26	未注符号 Unspecified angle			版次 Revision		
>45.00~60.00	+0.31	未注符号 Unspecified angle			单位 Unit		
>60.00~100.00	+0.52	未注符号 Unspecified angle			mm		

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】

- 1. 带圈序号为重点管控尺寸;
- 2. 产品表面无利边毛刺, CNC去毛刺在C0.2内
- 3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印
- 4. 未注公差按照ISO-2768m公差表
- 5. 所用材料符合RoHS环保要求;

未注公差/Non-specified tolerances	范围/Range	公差/Value	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No
0.5-3	±0.10	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
3-6	±0.10	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
6-30	±0.20	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
30-120	±0.30	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
120-400	±0.50	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
400-1000	±0.80	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
1000-2000	±1.2	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
2000-10000	±2.0	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
未注角度/Angle	±1.0°	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
未注转角/Non-specified angle	±1.0°	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No
未注厚度/Non-specified thickness	±1.0°	范围/Range	日期/Date	变更内容/Modified content	图号/Drawing No	图号/Drawing No

面积/Section area	周长/Perimeter	重量(kg/m)/Weight	比例/Scale	1:1	客户图号/
Extrusion NO	Customer drawing NO:				
绘图/Drawn by	校对/checked by	会签/checked by	审核/checked by	批准/checked by	材料/Material
客户项目号/Item no.	版本号/Revision	单位/Unit	mm		

Guangdong Victor Aluminum Co., Ltd.

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸；

2. 产品表面无利边毛刺，CNC去毛刺在C0.2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768m公差表

5. 所用材料符合RoHS环保要求；

未注公差/Non-specified tolerance	范围/Range	数值/Value
0-50	±0.10	
50-100	±0.15	
100-200	±0.20	
200-300	±0.25	
300-400	±0.30	
400-500	±0.35	
500-600	±0.40	
600-700	±0.45	
700-800	±0.50	
800-900	±0.55	
900-1000	±0.60	
1000-1200	±0.65	
1200-1500	±0.70	
1500-2000	±0.80	
2000-3000	±1.00	
3000-4000	±1.20	
4000-5000	±1.50	
5000-6000	±1.80	
6000-7000	±2.00	
7000-8000	±2.20	
8000-9000	±2.50	
9000-10000	±2.80	
10000-12000	±3.00	
12000-15000	±3.50	
15000-20000	±4.00	
20000-30000	±4.50	
30000-40000	±5.00	
40000-50000	±5.50	
50000-60000	±6.00	
60000-70000	±6.50	
70000-80000	±7.00	
80000-90000	±7.50	
90000-100000	±8.00	
100000-120000	±8.50	
120000-150000	±9.00	
150000-200000	±9.50	
200000-300000	±10.00	
300000-400000	±10.50	
400000-500000	±11.00	
500000-600000	±11.50	
600000-700000	±12.00	
700000-800000	±12.50	
800000-900000	±13.00	
900000-1000000	±13.50	
1000000-1200000	±14.00	
1200000-1500000	±14.50	
1500000-2000000	±15.00	
2000000-3000000	±15.50	
3000000-4000000	±16.00	
4000000-5000000	±16.50	
5000000-6000000	±17.00	
6000000-7000000	±17.50	
7000000-8000000	±18.00	
8000000-9000000	±18.50	
9000000-10000000	±19.00	
10000000-12000000	±19.50	
12000000-15000000	±20.00	
15000000-20000000	±20.50	
20000000-30000000	±21.00	
30000000-40000000	±21.50	
40000000-50000000	±22.00	
50000000-60000000	±22.50	
60000000-70000000	±23.00	
70000000-80000000	±23.50	
80000000-90000000	±24.00	
90000000-100000000	±24.50	
100000000-120000000	±25.00	
120000000-150000000	±25.50	
150000000-200000000	±26.00	
200000000-300000000	±26.50	
300000000-400000000	±27.00	
400000000-500000000	±27.50	
500000000-600000000	±28.00	
600000000-700000000	±28.50	
700000000-800000000	±29.00	
800000000-900000000	±29.50	
900000000-1000000000	±30.00	
1000000000-1200000000	±30.50	
1200000000-1500000000	±31.00	
1500000000-2000000000	±31.50	
2000000000-3000000000	±32.00	
3000000000-4000000000	±32.50	
4000000000-5000000000	±33.00	
5000000000-6000000000	±33.50	
6000000000-7000000000	±34.00	
7000000000-8000000000	±34.50	
8000000000-9000000000	±35.00	
9000000000-10000000000	±35.50	
10000000000-12000000000	±36.00	
12000000000-15000000000	±36.50	
15000000000-20000000000	±37.00	
20000000000-30000000000	±37.50	
30000000000-40000000000	±38.00	
40000000000-50000000000	±38.50	
50000000000-60000000000	±39.00	
60000000000-70000000000	±39.50	
70000000000-80000000000	±40.00	
80000000000-90000000000	±40.50	
90000000000-100000000000	±41.00	
100000000000-120000000000	±41.50	
120000000000-150000000000	±42.00	
150000000000-200000000000	±42.50	
200000000000-300000000000	±43.00	
300000000000-400000000000	±43.50	
400000000000-500000000000	±44.00	
500000000000-600000000000	±44.50	
600000000000-700000000000	±45.00	
700000000000-800000000000	±45.50	
800000000000-900000000000	±46.00	
900000000000-1000000000000	±46.50	
1000000000000-1200000000000	±47.00	
1200000000000-1500000000000	±47.50	
1500000000000-2000000000000	±48.00	
2000000000000-3000000000000	±48.50	
3000000000000-4000000000000	±49.00	
4000000000000-5000000000000	±49.50	
5000000000000-6000000000000	±50.00	
6000000000000-7000000000000	±50.50	
7000000000000-8000000000000	±51.00	
8000000000000-9000000000000	±51.50	
9000000000000-10000000000000	±52.00	
10000000000000-12000000000000	±52.50	
12000000000000-15000000000000	±53.00	
15000000000000-20000000000000	±53.50	
20000000000000-30000000000000	±54.00	
30000000000000-40000000000000	±54.50	
40000000000000-50000000000000	±55.00	
50000000000000-60000000000000	±55.50	
60000000000000-70000000000000	±56.00	
70000000000000-80000000000000	±56.50	
80000000000000-90000000000000	±57.00	
90000000000000-100000000000000	±57.50	
100000000000000-120000000000000	±58.00	
120000000000000-150000000000000	±58.50	
150000000000000-200000000000000	±59.00	
200000000000000-300000000000000	±59.50	
300000000000000-400000000000000	±60.00	
400000000000000-500000000000000	±60.50	
500000000000000-600000000000000	±61.00	
600000000000000-700000000000000	±61.50	
700000000000000-800000000000000	±62.00	
800000000000000-900000000000000	±62.50	
900000000000000-1000000000000000	±63.00	
1000000000000000-1200000000000000	±63.50	
1200000000000000-1500000000000000	±64.00	
1500000000000000-2000000000000000	±64.50	
2000000000000000-3000000000000000	±65.00	
3000000000000000-4000000000000000	±65.50	
4000000000000000-5000000000000000	±66.00	
5000000000000000-6000000000000000	±66.50	
6000000000000000-7000000000000000	±67.00	
7000000000000000-8000000000000000	±67.50	
8000000000000000-9000000000000000	±68.00	
9000000000000000-10000000000000000	±68.50	
10000000000000000-12000000000000000	±69.00	
12000000000000000-15000000000000000	±69.50	
15000000000000000-20000000000000000	±70.00	
20000000000000000-30000000000000000	±70.50	
30000000000000000-40000000000000000	±71.00	
40000000000000000-50000000000000000	±71.50	
50000000000000000-60000000000000000	±72.00	
60000000000000000-70000000000000000	±72.50	
70000000000000000-80000000000000000	±73.00	
80000000000000000-90000000000000000	±73.50	
90000000000000000-100000000000000000	±74.00	
100000000000000000-120000000000000000	±74.50	
120000000000000000-150000000000000000	±75.00	
150000000000000000-200000000000000000	±75.50	
200000000000000000-300000000000000000	±76.00	
300000000000000000-400000000000000000	±76.50	
400000000000000000-500000000000000000	±77.00	
500000000000000000-600000000000000000	±77.50	
600000000000000000-700000000000000000	±78.00	
700000000000000000-800000000000000000	±78.50	
800000000000000000-900000000000000000	±79.00	
900000000000000000-1000000000000000000	±79.50	
1000000000000000000-1200000000000000000	±80.00	
1200000000000000000-1500000000000000000	±80.50	
1500000000000000000-2000000000000000000	±81.00	
2000000000000000000-3000000000000000000	±81.50	
3000000000000000000-4000000000000000000	±82.00	
4000000000000000000-5000000000000000000	±82.50	
5000000000000000000-6000000000000000000	±83.00	
6000000000000000000-7000000000000000000	±83.50	
7000000000000000000-8000000000000000000	±84.00	
8000000000000000000-9000000000000000000	±84.50	
9000000000000000000-10000000000000000000	±85.00	
10000000000000000000-12000000000000000000	±85.50	
12000000000000000000-15000000000000000000	±86.00	
15000000000000000000-20000000000000000000	±86.50	
20000000000000000000-30000000000000000000	±87.00	
30000000000000000000-40000000000000000000	±87.50	
40000000000000000000-50000000000000000000	±88.00	
50000000000000000000-60000000000000000000	±88.50	
60000000000000000000-70000000000000000000	±89.00	
70000000000000000000-80000000000000000000	±89.50	
80000000000000000000-90000000000000000000	±90.00	
90000000000000000000-100000000000000000000	±90.50	
100000000000000000000-120000000000000000000	±91.00	
120000000000000000000-150000000000000000000	±91.50	
150000000000000000000-200000000000000000000	±92.00	
200000000000000000000-300000000000000000000	±92.50	
300000000000000000000-400000000000000000000	±93.00	
400000000000000000000-500000000000000000000	±93.50	
500000000000000000000-600000000000000000000	±94.00	
600000000000000000000-700000000000000000000	±94.50	
700000000000000000000-800000000000000000000	±95.00	
800000000000000000000-900000000000000000000	±95.50	
900000000000000000000-1000000000000000000000	±96.00	
1000000000000000000000-1200000000000000000000	±96.50	
1200000000000000000000-1500000000000000000000	±97.00	
1500000000000000000000-2000000000000000000000	±97.50	
2000000000000000000000-3000000000000000000000	±98.00	
3000000000000000000000-4000000000000000000000	±98.50	
4000000000000000000000-5000000000000000000000	±99.00	
5000000000000000000000-6000000000000000000000	±99.50	
6000000000000000000000-7000000000000000000000	±100.00	
7000000000000000000000-8000000000000000000000	±100.50	
8000000000000000000000-9000000000000000000000	±101.00	
9000000000000000000000-10000000000000000000000	±101.50	
10000000000000000000000-12000000000000000000000	±102.00	
12000000000000000000000-15000000000000000000000	±102.50	
15000000000000000000000-20000000000000000000000	±103.00	
20000000000000000000000-30000000000000000000000	±103.50	
30000000000000000000000-40000000000000000000000	±104.00	
40000000000000000000000-50000000000000000000000	±104.50	
50000000000000000000000-60000000000000000000000	±105.00	
60000000000000000000000-70000000000000000000000	±105.50	
70000000000000000000000-80000000000000000000000	±106.00	
80000000000000000000000-90000000000000000000000	±106.50	
90000000000000000000000-100000000000000000000000	±107.00	
100000000000000000000000-120000000000000000000000	±107.50	
120000000000000000000000-150000000000000000000000	±108.00	
150000000000000000000000-200000000000000000000000	±108.50	
200000000000000000000000-300000000000000000000000	±109.00	
300000000000000000000000-400000000000000000000000	±109.50	
400000000000000000000000-500000000000000000000000	±110.00	
500000000000000000000000-600000000000000000000000	±110.50	
600000000000000000000000-700000000000000000000000	±111.00	
700000000000000000000000-800000000000000000000000	±111.50	
800000000000000000000000-900000000000000000000000	±112.00	
900000000000000000000000-1000000000000000000000000	±112.50	
1000000000000000000000000-1200000000000000000000000	±113.00	
1200000000000000000000000-1500000000000000000000000	±113.50	
1500000000000000000000000-2000000000000000000000000	±114.00	
2000000000000000000000000-3000000000000000000000000	±114.50	
3000000000000000000000000-4000000000000000000000000	±115.00	
4000000000000000000000000-5000000000000000000000000	±115.50	
5000000000000000000000000-6000000000000000000000000	±116.00	
600000		

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
纵向尺寸：210*297 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格 (mm) Spec	数量 (PCS) Qty	备注 Remark
△C		产品尺寸 Item Dimension			产品编号 Item No.	
△B		长 (L)	宽 (W)	高 (H)	产品名称 Item name	
△A					图号 Drawing No	
范围 Mark	日期 Date	变更内容 Modified content	绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30
					单位 Unit	视图 View
					版次 Revision	比例 Ratio
					页数 Page No	

4. 2

