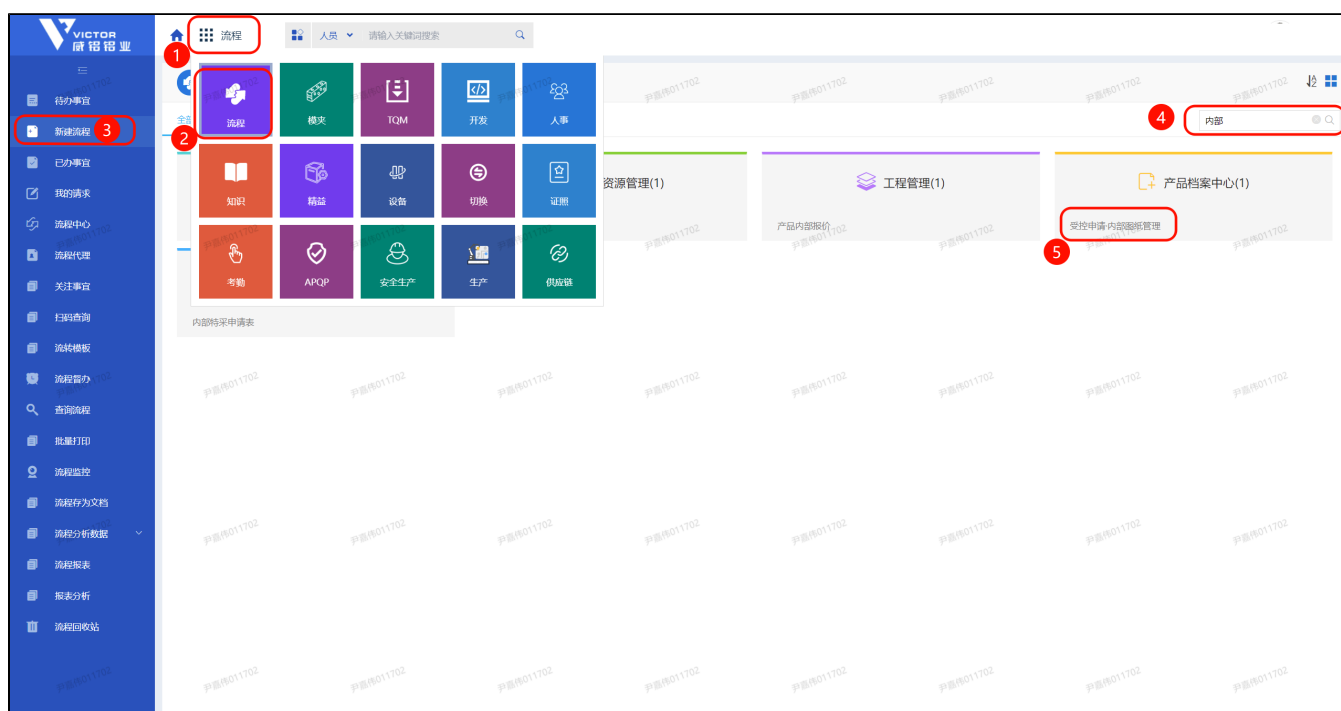
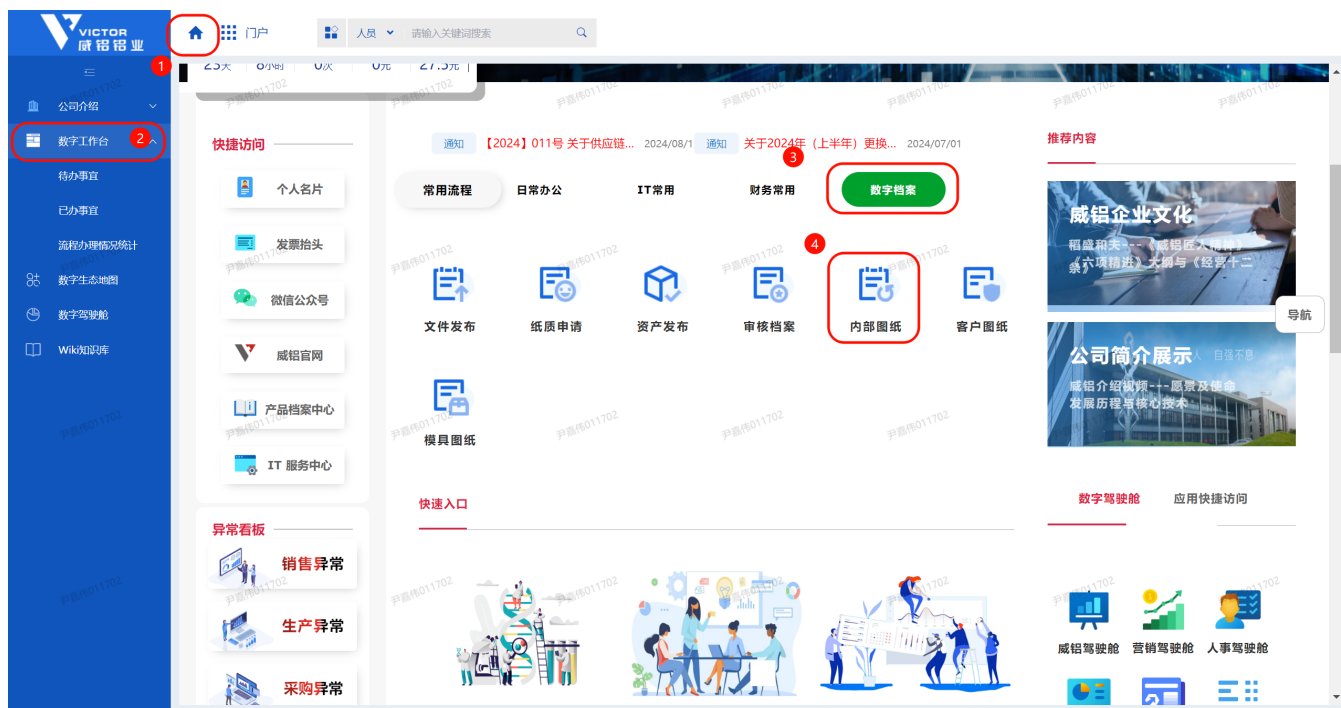
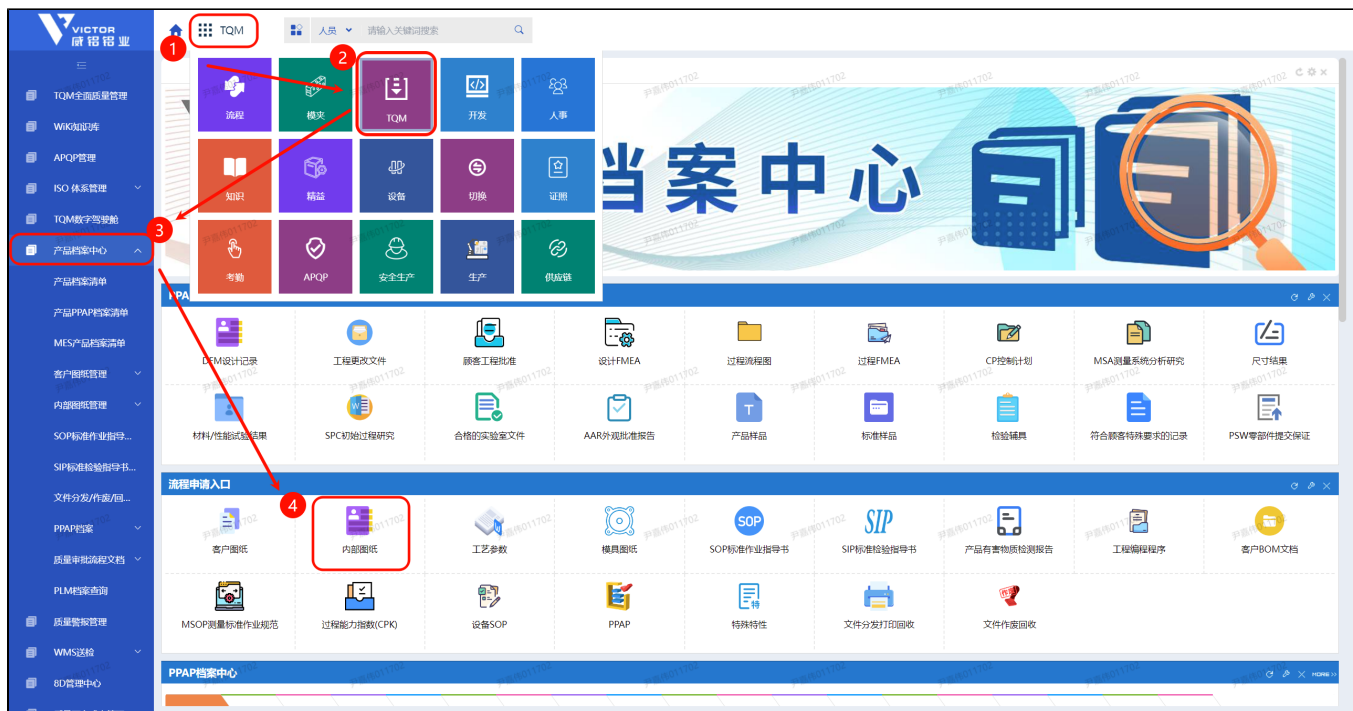






1.

DCC



2.

DCC



3.

图纸类型	审批节点人员				
	图纸上传	校对	会签	审核	批准
产品图	申请人	产品PE	N/A	苏建华	杨剑霞
工序图	申请人	产品PE	N/A	苏建华	杨剑霞
包装图/包材图	申请人	产品PE	N/A	汪剑东	杨剑霞
原料图（除挤压外）	申请人	产品PE	N/A	苏建华	杨剑霞
挤压图	申请人	产品PE	余永前	苏建华	杨剑霞

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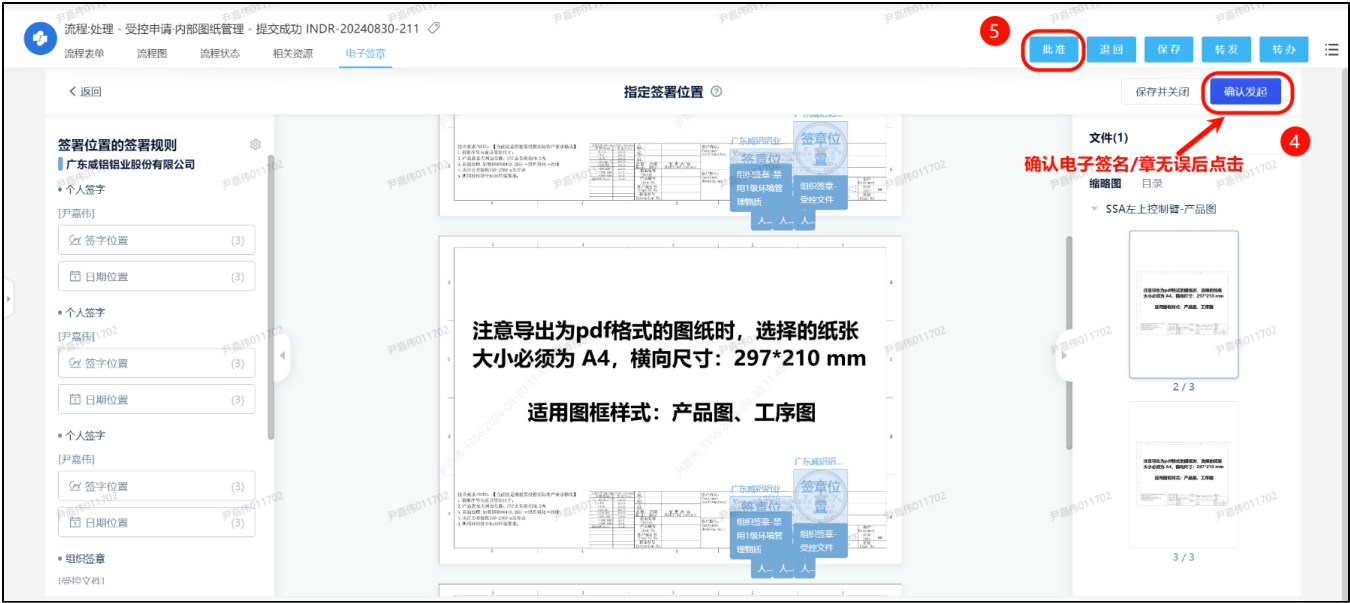
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流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4*85.37*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“”

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

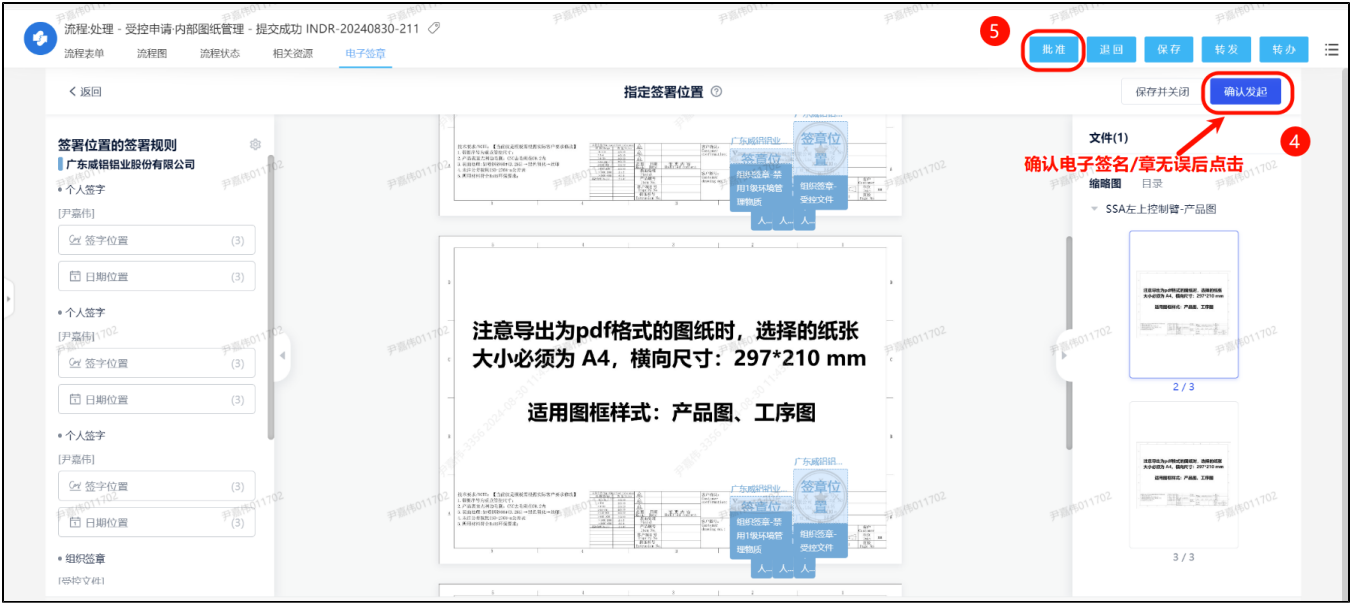
盖章后图纸

版本号规则:
1) 量产新产品: 2位纯数字, 如00、01、...
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

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a.pdf A4297*210 mm210*297 mm b. “”



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PE 1

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4.

“”PE“ ”/PE

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5.

a. 9

b.

4 CY4

1.2 /

5 4 3 2 1

适用图框样式：产品图、工序图

技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】		<table border="1"> <tr> <th>表面粗糙度/Non-specified tolerance</th> <th>公差/Value</th> <th>公差带/Zone</th> </tr> <tr> <td>0.2-0.4</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>0.4</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>0.8</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1.6</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3.2</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>6.3</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>12.5</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>25.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>50.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>100.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>6400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>12800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>25600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>51200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>102400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>204800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>409600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>819200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1638400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3276800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>6553600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>13107200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>26214400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>52428800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>104857600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>209715200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>419430400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>838860800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1677721600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3355443200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>6710886400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>13421772800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>26843545600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>53687091200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>107374182400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>214748364800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>429496729600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>858993459200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1717986918400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3435973836800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>6871947673600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>13743895347200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>27487790694400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>54975581388800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>109951162777600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>219902325555200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>439804651110400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>879609302220800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1759218604441600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3518437208883200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>7036874417766400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>14073748835532800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>28147497671065600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>56294995342131200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>112589990684262400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>225179981368524800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>450359962737049600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>900719925474099200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1801439850948198400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3602879701896396800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>7205759403792793600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>14411518807585587200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>28823037615171174400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>57646075230342348800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>115292150460684697600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>230584300921369395200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>461168601842738790400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>922337203685477580800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>1844674407370955161600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>3689348814741910323200.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>7378697629483820646400.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>14757395258967641292800.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>29514790517935282585600.0</td> <td>0.010</td> <td>0.010</td> </tr> <tr> <td>>59029581035870565171200.0</td> <td>0.010</td> <td>0</td></tr></table>		表面粗糙度/Non-specified tolerance	公差/Value	公差带/Zone	0.2-0.4	0.010	0.010	>0.4	0.010	0.010	>0.8	0.010	0.010	>1.6	0.010	0.010	>3.2	0.010	0.010	>6.3	0.010	0.010	>12.5	0.010	0.010	>25.0	0.010	0.010	>50.0	0.010	0.010	>100.0	0.010	0.010	>200.0	0.010	0.010	>400.0	0.010	0.010	>800.0	0.010	0.010	>1600.0	0.010	0.010	>3200.0	0.010	0.010	>6400.0	0.010	0.010	>12800.0	0.010	0.010	>25600.0	0.010	0.010	>51200.0	0.010	0.010	>102400.0	0.010	0.010	>204800.0	0.010	0.010	>409600.0	0.010	0.010	>819200.0	0.010	0.010	>1638400.0	0.010	0.010	>3276800.0	0.010	0.010	>6553600.0	0.010	0.010	>13107200.0	0.010	0.010	>26214400.0	0.010	0.010	>52428800.0	0.010	0.010	>104857600.0	0.010	0.010	>209715200.0	0.010	0.010	>419430400.0	0.010	0.010	>838860800.0	0.010	0.010	>1677721600.0	0.010	0.010	>3355443200.0	0.010	0.010	>6710886400.0	0.010	0.010	>13421772800.0	0.010	0.010	>26843545600.0	0.010	0.010	>53687091200.0	0.010	0.010	>107374182400.0	0.010	0.010	>214748364800.0	0.010	0.010	>429496729600.0	0.010	0.010	>858993459200.0	0.010	0.010	>1717986918400.0	0.010	0.010	>3435973836800.0	0.010	0.010	>6871947673600.0	0.010	0.010	>13743895347200.0	0.010	0.010	>27487790694400.0	0.010	0.010	>54975581388800.0	0.010	0.010	>109951162777600.0	0.010	0.010	>219902325555200.0	0.010	0.010	>439804651110400.0	0.010	0.010	>879609302220800.0	0.010	0.010	>1759218604441600.0	0.010	0.010	>3518437208883200.0	0.010	0.010	>7036874417766400.0	0.010	0.010	>14073748835532800.0	0.010	0.010	>28147497671065600.0	0.010	0.010	>56294995342131200.0	0.010	0.010	>112589990684262400.0	0.010	0.010	>225179981368524800.0	0.010	0.010	>450359962737049600.0	0.010	0.010	>900719925474099200.0	0.010	0.010	>1801439850948198400.0	0.010	0.010	>3602879701896396800.0	0.010	0.010	>7205759403792793600.0	0.010	0.010	>14411518807585587200.0	0.010	0.010	>28823037615171174400.0	0.010	0.010	>57646075230342348800.0	0.010	0.010	>115292150460684697600.0	0.010	0.010	>230584300921369395200.0	0.010	0.010	>461168601842738790400.0	0.010	0.010	>922337203685477580800.0	0.010	0.010	>1844674407370955161600.0	0.010	0.010	>3689348814741910323200.0	0.010	0.010	>7378697629483820646400.0	0.010	0.010	>14757395258967641292800.0	0.010	0.010	>29514790517935282585600.0	0.010	0.010	>59029581035870565171200.0	0.010	0
表面粗糙度/Non-specified tolerance	公差/Value	公差带/Zone																																																																																																																																																																																																																																																	
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注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
3、产品用途：例如XXXX-音响散热器或厨房用具等
4、标注序号为重点管控尺寸

未注实体尺寸允许公差		△		变更内容	图号			
尺寸范围	公差	范围	日期	变更内容	Drawing No			
≤3.00	±0.13	面积/Section area		修改内容	修改内容			
>3.00-10.00	±0.15	外周长/Perimeter		修改内容	修改内容			
>10.00-15.00	±0.17	重量(kg/m)/Weight		修改内容	修改内容			
>15.00-30.00	±0.21	比例/Scale	1:1	修改内容	修改内容			
>30.00-45.00	±0.26	未注钝角		修改内容	修改内容			
>45.00-60.00	±0.31	未注厚度		修改内容	修改内容			
>60.00-100.00	±0.52	未注厚度		修改内容	修改内容			

客户图号	尹嘉伟	尹嘉伟	尹嘉伟	尹嘉伟	客户项目号	版次	单位	mm
Customer drawing NO:	2024-08-30	2024-08-30	2024-08-30	2024-08-30	Revision		Unit	mm

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C	注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm																																																																													
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A	技术要求/NOTE：【当前仅是模板，需根据客户要求修改】 1、未注公差按GB/T 5237.1-2008高精级 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色) 3、产品用途：例如XXXX-音响散热器或厨房用具等 4、标注序号为重点管控尺寸																																																																													
	<table><tr><th colspan="2">未注实体尺寸允许公差</th><th>△</th><th colspan="2"></th><th colspan="2">专业内容</th><th colspan="2">图号</th></tr><tr><th>尺寸范围</th><th>公差</th><th>范围</th><th>日期</th><th>内容</th><th>桥压料号</th><th>图号</th><th>图名</th></tr><tr><td>≤3.00</td><td>± 0.13</td><td>面积/Section area</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>3.00-10.00</td><td>± 0.15</td><td>外周长/Perimeter</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>10.00-15.00</td><td>± 0.17</td><td>重量(kg/m)/Weight</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>15.00-30.00</td><td>± 0.21</td><td>比例/Scale</td><td>1:1</td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>30.00-45.00</td><td>± 0.26</td><td>未注钝角</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>45.00-60.00</td><td>± 0.31</td><td>未注厚度</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr><tr><td>>60.00-100.00</td><td>± 0.52</td><td>未注厚度</td><td></td><td>客户图号</td><td>Customer drawing NO:</td><td>尹嘉伟</td><td>尹嘉伟</td></tr></table>					未注实体尺寸允许公差		△			专业内容		图号		尺寸范围	公差	范围	日期	内容	桥压料号	图号	图名	≤3.00	± 0.13	面积/Section area		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>3.00-10.00	± 0.15	外周长/Perimeter		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>10.00-15.00	± 0.17	重量(kg/m)/Weight		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>15.00-30.00	± 0.21	比例/Scale	1:1	客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>30.00-45.00	± 0.26	未注钝角		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>45.00-60.00	± 0.31	未注厚度		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟	>60.00-100.00	± 0.52	未注厚度		客户图号	Customer drawing NO:	尹嘉伟	尹嘉伟
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打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸；

2. 产品表面无利边毛刺，CNC去毛刺在C0.2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768m公差表

5. 所用材料符合RoHS环保要求；

未注公差/Non-specified tolerance	范围/Range	数值/Value
0-50	±0.10	
50-100	±0.15	
100-200	±0.20	
200-300	±0.25	
300-400	±0.30	
400-500	±0.35	
500-600	±0.40	
600-700	±0.45	
700-800	±0.50	
800-900	±0.55	
900-1000	±0.60	
1000-1200	±0.65	
1200-1500	±0.70	
1500-2000	±0.80	
2000-3000	±1.00	
3000-4000	±1.20	
4000-5000	±1.50	
5000-6000	±1.80	
6000-7000	±2.00	
7000-8000	±2.20	
8000-9000	±2.50	
9000-10000	±2.80	
10000-12000	±3.00	
12000-15000	±3.50	
15000-20000	±4.00	
20000-30000	±4.50	
30000-40000	±5.00	
40000-50000	±5.50	
50000-60000	±6.00	
60000-70000	±6.50	
70000-80000	±7.00	
80000-90000	±7.50	
90000-100000	±8.00	
100000-120000	±8.50	
120000-150000	±9.00	
150000-200000	±9.50	
200000-300000	±10.00	
300000-400000	±10.50	
400000-500000	±11.00	
500000-600000	±11.50	
600000-700000	±12.00	
700000-800000	±12.50	
800000-900000	±13.00	
900000-1000000	±13.50	
1000000-1200000	±14.00	
1200000-1500000	±14.50	
1500000-2000000	±15.00	
2000000-3000000	±15.50	
3000000-4000000	±16.00	
4000000-5000000	±16.50	
5000000-6000000	±17.00	
6000000-7000000	±17.50	
7000000-8000000	±18.00	
8000000-9000000	±18.50	
9000000-10000000	±19.00	
10000000-12000000	±19.50	
12000000-15000000	±20.00	
15000000-20000000	±20.50	
20000000-30000000	±21.00	
30000000-40000000	±21.50	
40000000-50000000	±22.00	
50000000-60000000	±22.50	
60000000-70000000	±23.00	
70000000-80000000	±23.50	
80000000-90000000	±24.00	
90000000-100000000	±24.50	
100000000-120000000	±25.00	
120000000-150000000	±25.50	
150000000-200000000	±26.00	
200000000-300000000	±26.50	
300000000-400000000	±27.00	
400000000-500000000	±27.50	
500000000-600000000	±28.00	
600000000-700000000	±28.50	
700000000-800000000	±29.00	
800000000-900000000	±29.50	
900000000-1000000000	±30.00	
1000000000-1200000000	±30.50	
1200000000-1500000000	±31.00	
1500000000-2000000000	±31.50	
2000000000-3000000000	±32.00	
3000000000-4000000000	±32.50	
4000000000-5000000000	±33.00	
5000000000-6000000000	±33.50	
6000000000-7000000000	±34.00	
7000000000-8000000000	±34.50	
8000000000-9000000000	±35.00	
9000000000-10000000000	±35.50	
10000000000-12000000000	±36.00	
12000000000-15000000000	±36.50	
15000000000-20000000000	±37.00	
20000000000-30000000000	±37.50	
30000000000-40000000000	±38.00	
40000000000-50000000000	±38.50	
50000000000-60000000000	±39.00	
60000000000-70000000000	±39.50	
70000000000-80000000000	±40.00	
80000000000-90000000000	±40.50	
90000000000-100000000000	±41.00	
100000000000-120000000000	±41.50	
120000000000-150000000000	±42.00	
150000000000-200000000000	±42.50	
200000000000-300000000000	±43.00	
300000000000-400000000000	±43.50	
400000000000-500000000000	±44.00	
500000000000-600000000000	±44.50	
600000000000-700000000000	±45.00	
700000000000-800000000000	±45.50	
800000000000-900000000000	±46.00	
900000000000-1000000000000	±46.50	
1000000000000-1200000000000	±47.00	
1200000000000-1500000000000	±47.50	
1500000000000-2000000000000	±48.00	
2000000000000-3000000000000	±48.50	
3000000000000-4000000000000	±49.00	
4000000000000-5000000000000	±49.50	
5000000000000-6000000000000	±50.00	
6000000000000-7000000000000	±50.50	
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8000000000000-9000000000000	±51.50	
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20000000000000-30000000000000	±54.00	
30000000000000-40000000000000	±54.50	
40000000000000-50000000000000	±55.00	
50000000000000-60000000000000	±55.50	
60000000000000-70000000000000	±56.00	
70000000000000-80000000000000	±56.50	
80000000000000-90000000000000	±57.00	
90000000000000-100000000000000	±57.50	
100000000000000-120000000000000	±58.00	
120000000000000-150000000000000	±58.50	
150000000000000-200000000000000	±59.00	
200000000000000-300000000000000	±59.50	
300000000000000-400000000000000	±60.00	
400000000000000-500000000000000	±60.50	
500000000000000-600000000000000	±61.00	
600000000000000-700000000000000	±61.50	
700000000000000-800000000000000	±62.00	
800000000000000-900000000000000	±62.50	
900000000000000-1000000000000000	±63.00	
1000000000000000-1200000000000000	±63.50	
1200000000000000-1500000000000000	±64.00	
1500000000000000-2000000000000000	±64.50	
2000000000000000-3000000000000000	±65.00	
3000000000000000-4000000000000000	±65.50	
4000000000000000-5000000000000000	±66.00	
5000000000000000-6000000000000000	±66.50	
6000000000000000-7000000000000000	±67.00	
7000000000000000-8000000000000000	±67.50	
8000000000000000-9000000000000000	±68.00	
9000000000000000-10000000000000000	±68.50	
10000000000000000-12000000000000000	±69.00	
12000000000000000-15000000000000000	±69.50	
15000000000000000-20000000000000000	±70.00	
20000000000000000-30000000000000000	±70.50	
30000000000000000-40000000000000000	±71.00	
40000000000000000-50000000000000000	±71.50	
50000000000000000-60000000000000000	±72.00	
60000000000000000-70000000000000000	±72.50	
70000000000000000-80000000000000000	±73.00	
80000000000000000-90000000000000000	±73.50	
90000000000000000-100000000000000000	±74.00	
100000000000000000-120000000000000000	±74.50	
120000000000000000-150000000000000000	±75.00	
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15000000000000000000-20000000000000000000	±86.50	
20000000000000000000-30000000000000000000	±87.00	
30000000000000000000-40000000000000000000	±87.50	
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60000000000000000000-70000000000000000000	±89.00	
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15000000000000000000000-20000000000000000000000	±103.00	
20000000000000000000000-30000000000000000000000	±103.50	
30000000000000000000000-40000000000000000000000	±104.00	
40000000000000000000000-50000000000000000000000	±104.50	
50000000000000000000000-60000000000000000000000	±105.00	
60000000000000000000000-70000000000000000000000	±105.50	
70000000000000000000000-80000000000000000000000	±106.00	
80000000000000000000000-90000000000000000000000	±106.50	
90000000000000000000000-100000000000000000000000	±107.00	
100000000000000000000000-120000000000000000000000	±107.50	
120000000000000000000000-150000000000000000000000	±108.00	
150000000000000000000000-200000000000000000000000	±108.50	
200000000000000000000000-300000000000000000000000	±109.00	
300000000000000000000000-400000000000000000000000	±109.50	
400000000000000000000000-500000000000000000000000	±110.00	
500000000000000000000000-600000000000000000000000	±110.50	
600000000000000000000000-700000000000000000000000	±111.00	
700000000000000000000000-800000000000000000000000	±111.50	
800000000000000000000000-900000000000000000000000	±112.00	
900000000000000000000000-1000000000000000000000000	±112.50	
1000000000000000000000000-1200000000000000000000000	±113.00	
1200000000000000000000000-1500000000000000000000000	±113.50	
1500000000000000000000000-2000000000000000000000000	±114.00	
2000000000000000000000000-3000000000000000000000000	±114.50	
3000000000000000000000000-4000000000000000000000000	±115.00	
4000000000000000000000000-5000000000000000000000000	±115.50	
5000000000000000000000000-6000000000000000000000000	±116.00	
600000		

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
纵向尺寸：210*297 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格 (mm) Spec	数量 (PCS) Qty	备注 Remark
△C		产品尺寸 Item Dimension			产品编号 Item No.	
△B		长 (L)	宽 (W)	高 (H)	产品名称 Item name	
△A					图号 Drawing No	
范围 Mark	日期 Date	变更内容 Modified content	绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30
					单位 Unit	视图 View
					版次 Revision	比例 Ratio
					页数 Page No	

4. 2

打样图纸

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
横向尺寸：297*210 mm

序号 No.		物料编码 Part code	名称 Part name	材料 Material	规格(mm) Spec		数量(PCS) Qty		备注 Remark	
△			产品尺寸 Item Dimension		禁用1级环境管理物质 Guangdong Victor Aluminum Co., Ltd.				产品编号 Item No.	
△			长(L)	宽(W)			高(H)			产品名称 Item name
△										
范围 Mark	日期 Date	变更内容 Modified content			绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by	图号 Drawing No	
产品重量(KG/PCS) Item unit weight (KG/PC)		每箱数量 Qty per carton	净重量(KG) Net Weight (KG)	总重量(KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30			

