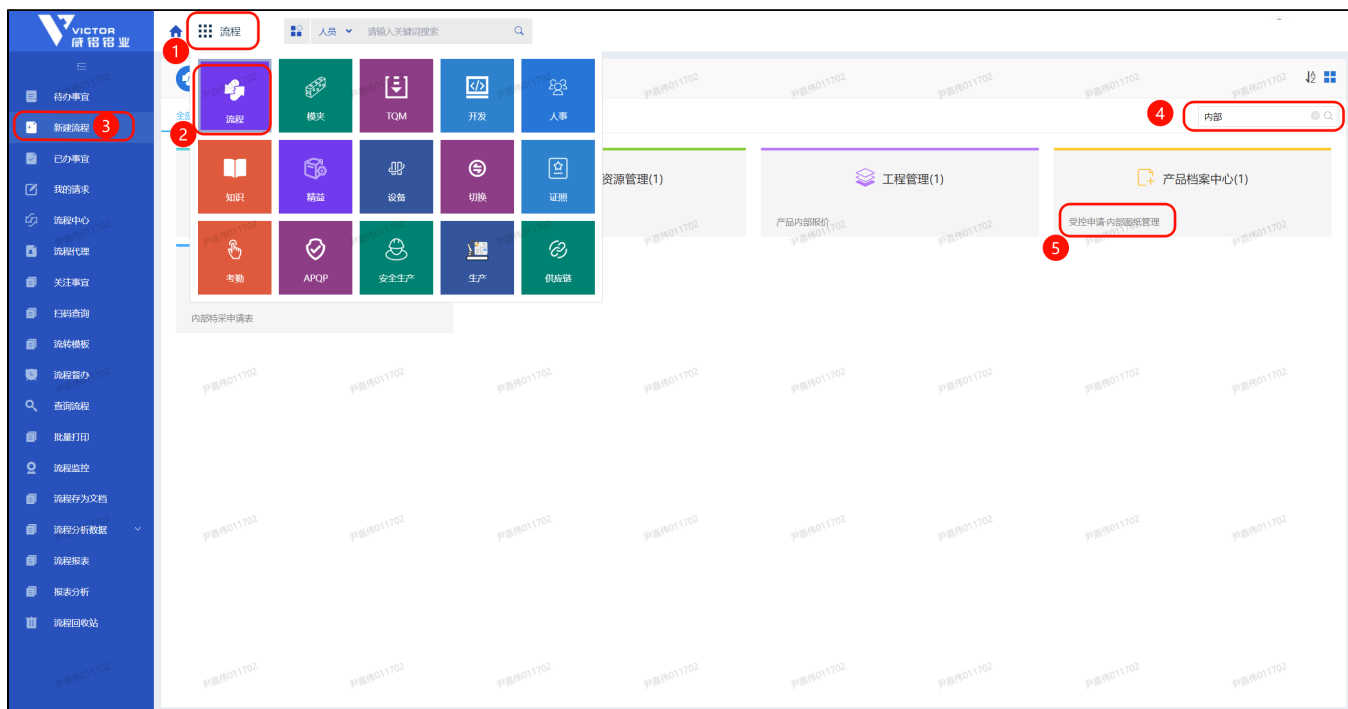
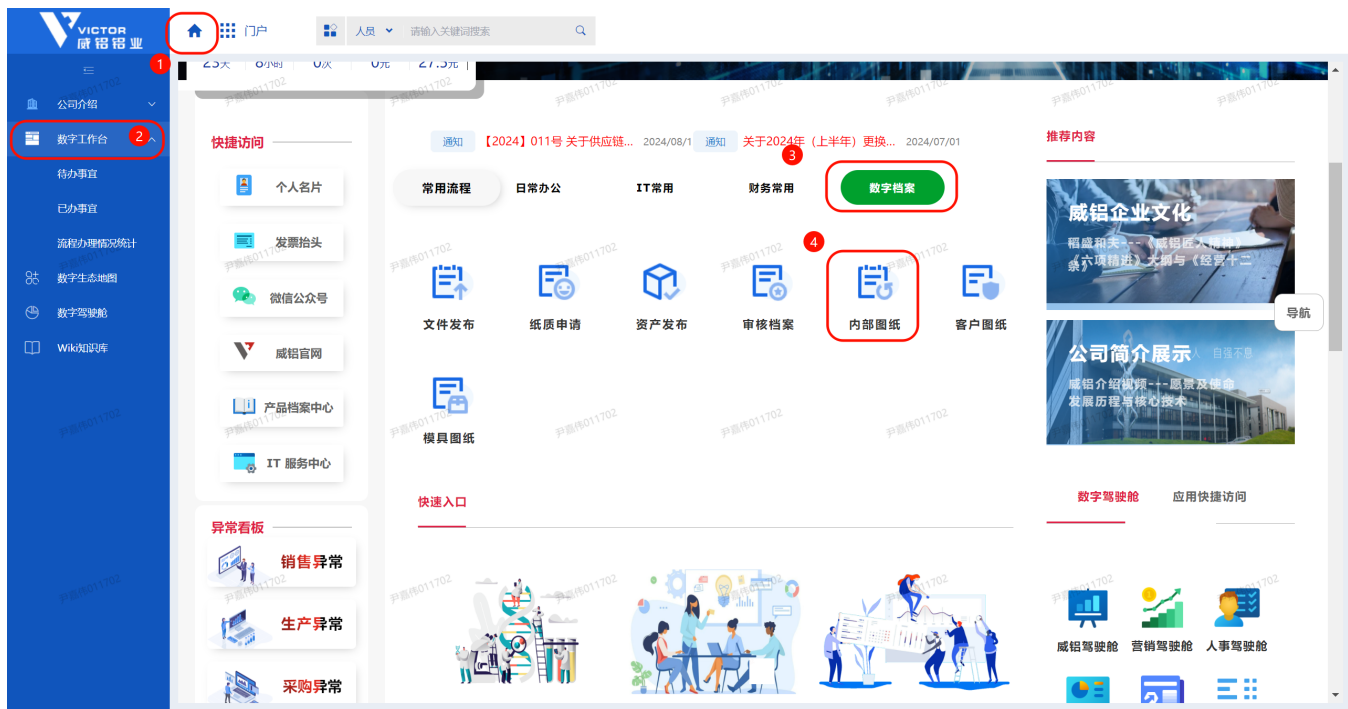
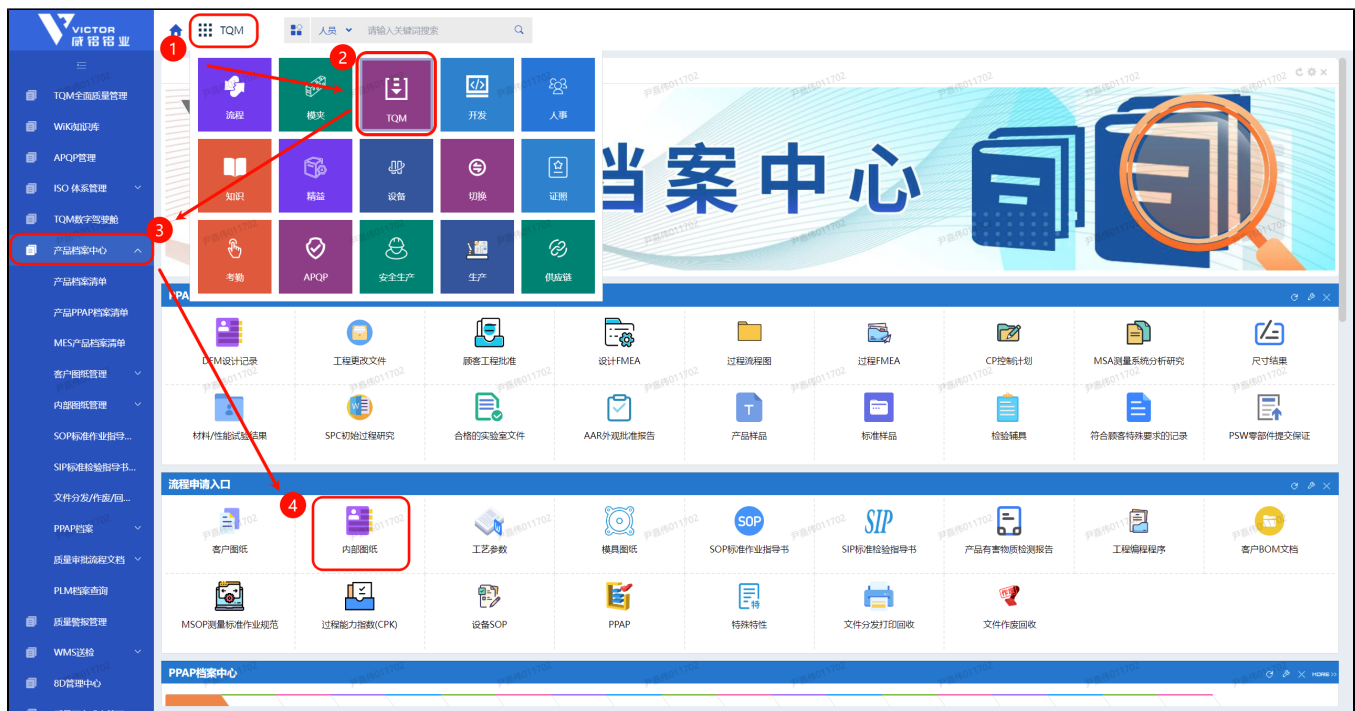
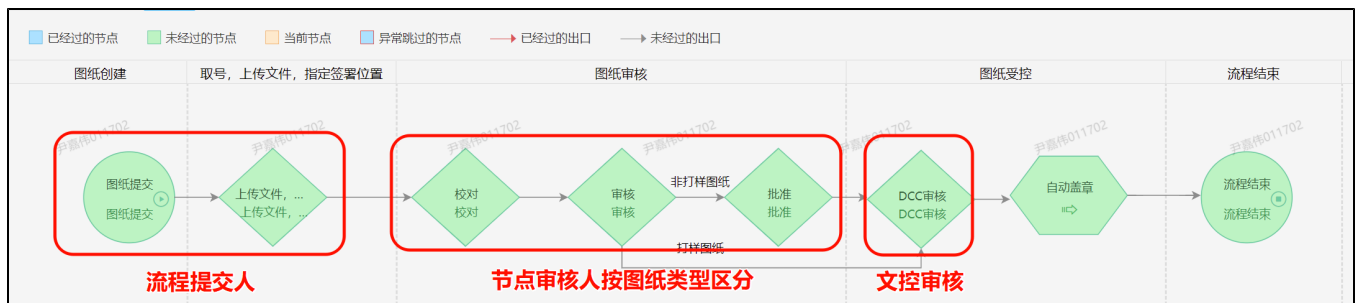






1.

DCC



2.

DCC



3.

图纸类型	审批节点人员				
	图纸上传	校对	会签	审核	批准
产品图	申请人	产品PE	N/A	苏建华	杨剑霞
工序图	申请人	产品PE	N/A	苏建华	杨剑霞
包装图/包材图	申请人	产品PE	N/A	汪剑东	杨剑霞
原料图（除挤压外）	申请人	产品PE	N/A	苏建华	杨剑霞
挤压图	申请人	产品PE	余永前	苏建华	杨剑霞

“ ”

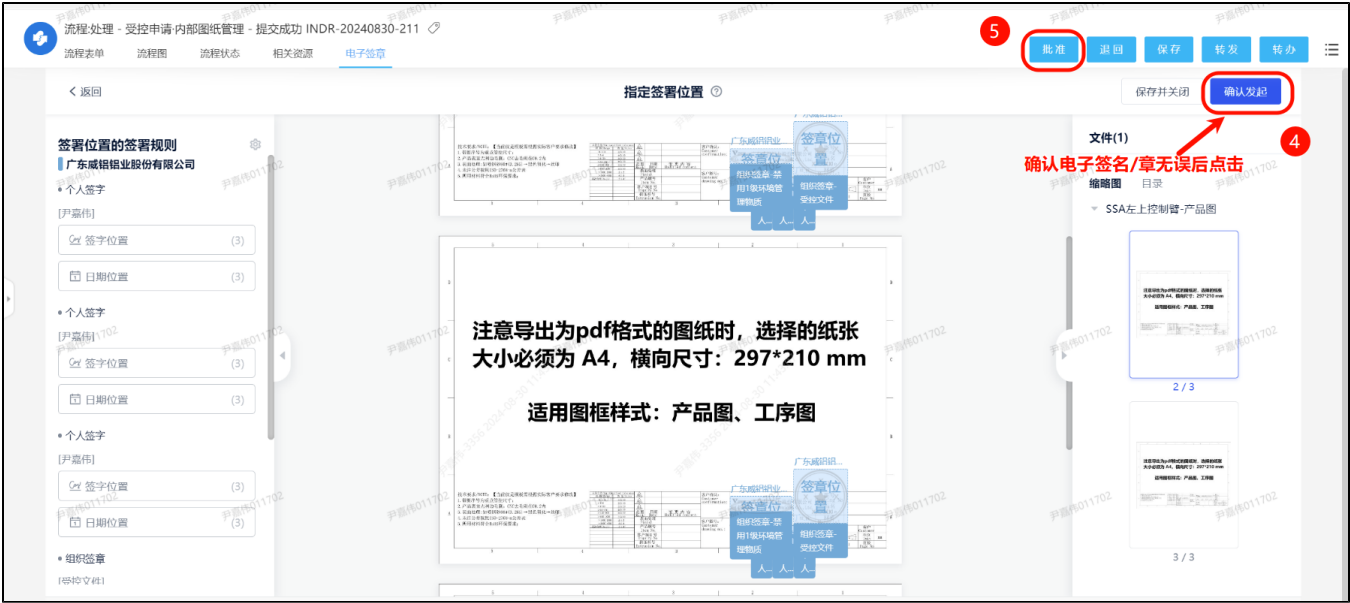
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流程:创建 - 受控申请-内部图纸管理 - 创建

提交 保存

受控申请-内部图纸管理

申请信息

申请人 尹嘉伟 申请部门 董事长/运营总监/项目管理部/项目运营课 上传日期 2024-08-28

1 类别 图纸变更 图纸类型 产品图

2 生效日期 2024-08-30 失效日期

产品信息

3 物料编码 WBE019-01-06 物料名称 铁网/电泳+喷粉FLEX黑色/E-02248D 物料规格 197.4*85.37*12.89mm

材料图号 是否已量产 已量产

变更船信息

2.

“” PLMOA

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4*85.37*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“ ”

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

盖章后图纸

版本号规则:
1) 量产新产品: 2位纯数字, 如00、01、...
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

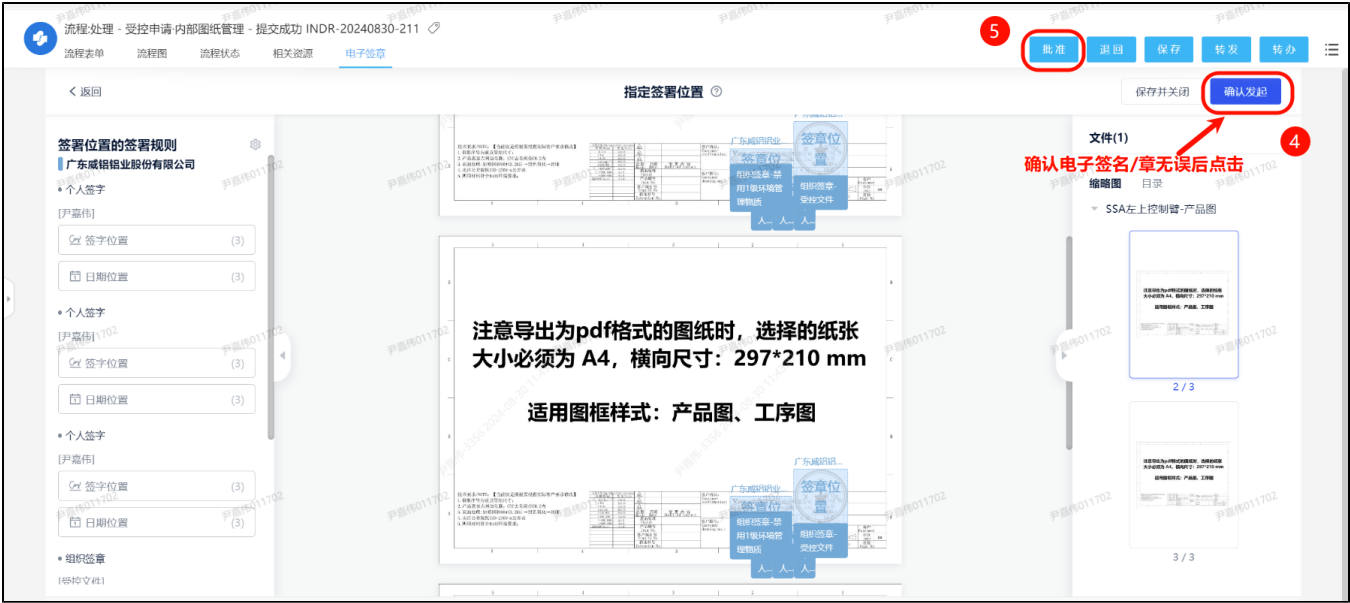
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a.pdf A4297*210 mm210*297 mm b. “ ”

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PE 1

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A

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

适用图框样式：产品图、工序图

技术要求/NOTE: 【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸;

2. 产品表面无利边毛刺，CNC去毛刺在CO. 2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768-m公差表

5. 所用材料符合RoHS环保要求;

尺寸公差/Non-specified tolerance	范围 Range	公差 Value
0.5-3	±0.10	
3-5	±0.10	
5-20	±0.20	
20-50	±0.30	
50-120	±0.50	
120-150	±0.50	
150-1000	±0.80	
1000-2000	±1.2	
2000-5000	±1.5	
5000-10000	±1.8	

范围	日期	变更内容
Mark	Date	Modified content
表面处理		
Finish		
产品编号		
Item No.		
客户项目号		
Inquiry No.		
挤压料号		
Extrusion No.		

客户确认:

Customer confirmation:

YUE

广东威创铝业有限公司

Guangdong Yicuo Aluminum Co., Ltd.

图号

Drawing No.

17

受控文件

客户图号:

Customer drawing no.:

尹嘉伟

尹嘉伟

尹嘉伟

尹嘉伟

版次

Revision

视图

View

比例

Ratio

客户

Customer

单位

Unit

页码

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tolerance</td><td>范围/Range</td><td>数值/Value</td><td>公差等级</td></tr><tr><td>0-30</td><td>±0.10</td><td></td><td></td></tr><tr><td>>30-60</td><td>±0.15</td><td></td><td></td></tr><tr><td>>60-120</td><td>±0.20</td><td></td><td></td></tr><tr><td>>120-180</td><td>±0.25</td><td></td><td></td></tr><tr><td>>180-250</td><td>±0.30</td><td></td><td></td></tr><tr><td>>250-320</td><td>±0.35</td><td></td><td></td></tr><tr><td>>320-400</td><td>±0.40</td><td></td><td></td></tr><tr><td>>400-500</td><td>±0.45</td><td></td><td></td></tr><tr><td>>500-630</td><td>±0.50</td><td></td><td></td></tr><tr><td>>630-800</td><td>±0.55</td><td></td><td></td></tr><tr><td>>800-1000</td><td>±0.60</td><td></td><td></td></tr><tr><td>>1000-1250</td><td>±0.65</td><td></td><td></td></tr><tr><td>>1250-1600</td><td>±0.70</td><td></td><td></td></tr><tr><td>>1600-2000</td><td>±0.75</td><td></td><td></td></tr><tr><td>>2000-2500</td><td>±0.80</td><td></td><td></td></tr><tr><td>>2500-3150</td><td>±0.85</td><td></td><td></td></tr><tr><td>>3150-4000</td><td>±0.90</td><td></td><td></td></tr><tr><td>>4000-5000</td><td>±0.95</td><td></td><td></td></tr><tr><td>>5000-6300</td><td>±1.00</td><td></td><td></td></tr><tr><td>>6300-8000</td><td>±1.05</td><td></td><td></td></tr><tr><td>>8000-10000</td><td>±1.10</td><td></td><td></td></tr><tr><td>>10000-12500</td><td>±1.15</td><td></td><td></td></tr><tr><td>>12500-16000</td><td>±1.20</td><td></td><td></td></tr><tr><td>>16000-20000</td><td>±1.25</td><td></td><td></td></tr><tr><td>>20000-25000</td><td>±1.30</td><td></td><td></td></tr><tr><td>>25000-31500</td><td>±1.35</td><td></td><td></td></tr><tr><td>>31500-40000</td><td>±1.40</td><td></td><td></td></tr><tr><td>>40000-50000</td><td>±1.45</td><td></td><td></td></tr><tr><td>>50000-63000</td><td>±1.50</td><td></td><td></td></tr><tr><td>>63000-80000</td><td>±1.55</td><td></td><td></td></tr><tr><td>>80000-100000</td><td>±1.60</td><td></td><td></td></tr><tr><td>>100000-125000</td><td>±1.65</td><td></td><td></td></tr><tr><td>>125000-160000</td><td>±1.70</td><td></td><td></td></tr><tr><td>>160000-200000</td><td>±1.75</td><td></td><td></td></tr><tr><td>>200000-250000</td><td>±1.80</td><td></td><td></td></tr><tr><td>>250000-315000</td><td>±1.85</td><td></td><td></td></tr><tr><td>>315000-400000</td><td>±1.90</td><td></td><td></td></tr><tr><td>>400000-500000</td><td>±1.95</td><td></td><td></td></tr><tr><td>>500000-630000</td><td>±2.00</td><td></td><td></td></tr><tr><td>>630000-800000</td><td>±2.05</td><td></td><td></td></tr><tr><td>>800000-1000000</td><td>±2.10</td><td></td><td></td></tr><tr><td>>1000000-1250000</td><td>±2.15</td><td></td><td></td></tr><tr><td>>1250000-1600000</td><td>±2.20</td><td></td><td></td></tr><tr><td>>1600000-2000000</td><td>±2.25</td><td></td><td></td></tr><tr><td>>2000000-2500000</td><td>±2.30</td><td></td><td></td></tr><tr><td>>2500000-3150000</td><td>±2.35</td><td></td><td></td></tr><tr><td>>3150000-4000000</td><td>±2.40</td><td></td><td></td></tr><tr><td>>4000000-5000000</td><td>±2.45</td><td></td><td></td></tr><tr><td>>5000000-6300000</td><td>±2.50</td><td></td><td></td></tr><tr><td>>6300000-8000000</td><td>±2.55</td><td></td><td></td></tr><tr><td>>8000000-10000000</td><td>±2.60</td><td></td><td></td></tr><tr><td>>10000000-12500000</td><td>±2.65</td><td></td><td></td></tr><tr><td>>12500000-16000000</td><td>±2.70</td><td></td><td></td></tr><tr><td>>16000000-20000000</td><td>±2.75</td><td></td><td></td></tr><tr><td>>20000000-25000000</td><td>±2.80</td><td></td><td></td></tr><tr><td>>25000000-31500000</td><td>±2.85</td><td></td><td></td></tr><tr><td>>31500000-40000000</td><td>±2.90</td><td></td><td></td></tr><tr><td>>40000000-50000000</td><td>±2.95</td><td></td><td></td></tr><tr><td>>50000000-63000000</td><td>±3.00</td><td></td><td></td></tr><tr><td>>63000000-80000000</td><td>±3.05</td><td></td><td></td></tr><tr><td>>80000000-100000000</td><td>±3.10</td><td></td><td></td></tr><tr><td>>100000000-125000000</td><td>±3.15</td><td></td><td></td></tr><tr><td>>125000000-160000000</td><td>±3.20</td><td></td><td></td></tr><tr><td>>160000000-200000000</td><td>±3.25</td><td></td><td></td></tr><tr><td>>200000000-250000000</td><td>±3.30</td><td></td><td></td></tr><tr><td>>250000000-315000000</td><td>±3.35</td><td></td><td></td></tr><tr><td>>315000000-400000000</td><td>±3.40</td><td></td><td></td></tr><tr><td>>400000000-500000000</td><td>±3.45</td><td></td><td></td></tr><tr><td>>500000000-630000000</td><td>±3.50</td><td></td><td></td></tr><tr><td>>630000000-800000000</td><td>±3.55</td><td></td><td></td></tr><tr><td>>800000000-1000000000</td><td>±3.60</td><td></td><td></td></tr><tr><td>>1000000000-1250000000</td><td>±3.65</td><td></td><td></td></tr><tr><td>>1250000000-1600000000</td><td>±3.70</td><td></td><td></td></tr><tr><td>>1600000000-2000000000</td><td>±3.75</td><td></td><td></td></tr><tr><td>>2000000000-2500000000</td><td>±3.80</td><td></td><td></td></tr><tr><td>>2500000000-3150000000</td><td>±3.85</td><td></td><td></td></tr><tr><td>>3150000000-4000000000</td><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00000000000-10000000000000000</td><td>±7.10</td><td></td><td></td></tr><tr><td>>10000000000000000-12500000000000000</td><td>±7.15</td><td></td><td></td></tr><tr><td>>12500000000000000-16000000000000000</td><td>±7.20</td><td></td><td></td></tr><tr><td>>16000000000000000-20000000000000000</td><td>±7.25</td><td></td><td></td></tr><tr><td>>20000000000000000-25000000000000000</td><td>±7.30</td><td></td><td></td></tr><tr><td>>25000000000000000-31500000000000000</td><td>±7.35</td><td></td><td></td></tr><tr><td>>31500000000000000-40000000000000000</td><td>±7.40</td><td></td><td></td></tr><tr><td>>40000000000000000-50000000000000000</td><td>±7.45</td><td></td><td></td></tr><tr><td>>50000000000000000-63000000000000000</td><td>±7.50</td><td></td><td></td></tr><tr><td>>63000000000000000-80000000000000000</td><td>±7.55</td><td></td><td></td></tr><tr><td>>80000000000000000-100000000000000000</td><td>±7.60</td><td></td><td></td></tr><tr><td>>100000000000000000-125000000000000000</td><td>±7.65</td><td></td><td></td></tr><tr><td>>125000000000000000-160000000000000000</td><td>±7.70</td><td></td><td></td></tr><tr><td>>160000000000000000-200000000000000000</td><td>±7.75</td><td></td><td></td></tr><tr><td>>200000000000000000-250000000000000000</td><td>±7.80</td><td></td><td></td></tr><tr><td>>250000000000000000-315000000000000000</td><td>±7.85</td><td></td><td></td></tr><tr><td>>315000000000000000-400000000000000000</td><td>±7.90</td><td></td><td></td></tr><tr><td>>400000000000000000-500000000000000000</td><td>±7.95</td><td></td><td></td></tr><tr><td>>500000000000000000-630000000000000000</td><td>±8.00</td><td></td><td></td></tr><tr><td>>630000000000000000-800000000000000000</td><td>±8.05</td><td></td><td></td></tr><tr><td>>800000000000000000-1000000000000000000</td><td>±8.10</td><td></td><td></td></tr><tr><td>>1000000000000000000-1250000000000000000</td><td>±8.15</td><td></td><td></td></tr><tr><td>>1250000000000000000-1600000000000000000</td><td>±8.20</td><td></td><td></td></tr><tr><td>>1600000000000000000-2000000000000000000</td><td>±8.25</td><td></td><td></td></tr><tr><td>>2000000000000000000-2500000000000000000</td><td>±8.30</td><td></td><td></td></tr><tr><td>>2500000000000000000-3150000000000000000</td><td>±8.35</td><td></td><td></td></tr><tr><td>>3150000000000000000-4000000000000000000</td><td>±8.40</td><td></td><td></td></tr><tr><td>>4000000000000000000-5000000000000000000</td><td>±8.45</td><td></td><td></td></tr><tr><td>>5000000000000000000-6300000000000000000</td><td>±8.50</td><td></td><td></td></tr><tr><td>>6300000000000000000-8000000000000000000</td><td>±8.55</td><td></td><td></td></tr><tr><td>>8000000000000000000-10000000000000000000</td><td>±8.60</td><td></td><td></td></tr><tr><td>>10000000000000000000-12500000000000000000</td><td>±8.65</td><td></td><td></td></tr><tr><td>>12500000000000000000-16000000000000000000</td><td>±8.70</td><td></td><td></td></tr><tr><td>>16000000000000000000-20000000000000000000</td><td>±8.75</td><td></td><td></td></tr><tr><td>>20000000000000000000-25000000000000000000</td><td>±8.80</td><td></td><td></td></tr><tr><td>>25000000000000000000-31500000000000000000</td><td>±8.85</td><td></td><td></td></tr><tr><td>>31500000000000000000-40000000000000000000</td><td>±8.90</td><td></td><td></td></tr><tr><td>>40000000000000000000-50000000000000000000</td><td>±8.95</td><td></td><td></td></tr><tr><td>>50000000000000000000-63000000000000000000</td><td>±9.00</td><td></td><td></td></tr><tr><td>>63000000000000000000-80000000000000000000</td><td>±9.05</td><td></td><td></td></tr><tr><td>>80000000000000000000-100000000000000000000</td><td>±9.10</td><td></td><td></td></tr><tr><td>>100000000000000000000-125000000000000000000</td><td>±9.15</td><td></td><td></td></tr><tr><td>>125000000000000000000-160000000000000000000</td><td>±9.20</td><td></td><td></td></tr><tr><td>>160000000000000000000-200000000000000000000</td><td>±9.25</td><td></td><td></td></tr><tr><td>>200000000000000000000-250000000000000000000</td><td>±9.30</td><td></td><td></td></tr><tr><td>>250000000000000000000-315000000000000000000</td><td>±9.35</td><td></td><td></td></tr><tr><td>>315000000000000000000-400000000000000000000</td><td>±9.40</td><td></td><td></td></tr><tr><td>>400000000000000000000-500000000000000000000</td><td>±9.45</td><td></td><td></td></tr><tr><td>>500000000000000000000-630000000000000000000</td><td>±9.50</td><td></td><td></td></tr><tr><td>>630000000000000000000-800000000000000000000</td><td>±9.55</td><td></td><td></td></tr><tr><td>>800000000000000000000-1000000000000000000000</td><td>±9.60</td><td></td><td></td></tr><tr><td>>1000000000000000000000-1250000000000000000000</td><td>±9.65</td><td></td><td></td></tr><tr><td>>1250000000000000000000-1600000000000000000000</td><td>±9.70</td><td></td><td></td></tr><tr><td>>1600000000000000000000-2000000000000000000000</td><td>±9.75</td><td></td><td></td></tr><tr><td>>2000000000000000000000-2500000000000000000000</td><td>±9.80</td><td></td><td></td></tr><tr><td>>2500000000000000000000-31500000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tolerance	范围/Range	数值/Value	公差等级	0-30	±0.10			>30-60	±0.15			>60-120	±0.20			>120-180	±0.25			>180-250	±0.30			>250-320	±0.35			>320-400	±0.40			>400-500	±0.45			>500-630	±0.50			>630-800	±0.55			>800-1000	±0.60			>1000-1250	±0.65			>1250-1600	±0.70			>1600-2000	±0.75			>2000-2500	±0.80			>2500-3150	±0.85			>3150-4000	±0.90			>4000-5000	±0.95			>5000-6300	±1.00			>6300-8000	±1.05			>8000-10000	±1.10			>10000-12500	±1.15			>12500-16000	±1.20			>16000-20000	±1.25			>20000-25000	±1.30			>25000-31500	±1.35			>31500-40000	±1.40			>40000-50000	±1.45			>50000-63000	±1.50			>63000-80000	±1.55			>80000-100000	±1.60			>100000-125000	±1.65			>125000-160000	±1.70			>160000-200000	±1.75			>200000-250000	±1.80			>250000-315000	±1.85			>315000-400000	±1.90			>400000-500000	±1.95			>500000-630000	±2.00			>630000-800000	±2.05			>800000-1000000	±2.10			>1000000-1250000	±2.15			>1250000-1600000	±2.20			>1600000-2000000	±2.25			>2000000-2500000	±2.30			>2500000-3150000	±2.35			>3150000-4000000	±2.40			>4000000-5000000	±2.45			>5000000-6300000	±2.50			>6300000-8000000	±2.55			>8000000-10000000	±2.60			>10000000-12500000	±2.65			>12500000-16000000	±2.70			>16000000-20000000	±2.75			>20000000-25000000	±2.80			>25000000-31500000	±2.85			>31500000-40000000	±2.90			>40000000-50000000	±2.95			>50000000-63000000	±3.00			>63000000-80000000	±3.05			>80000000-100000000	±3.10			>100000000-125000000	±3.15			>125000000-160000000	±3.20			>160000000-200000000	±3.25			>200000000-250000000	±3.30			>250000000-315000000	±3.35			>315000000-400000000	±3.40			>400000000-500000000	±3.45			>500000000-630000000	±3.50			>630000000-800000000	±3.55			>800000000-1000000000	±3.60			>1000000000-1250000000	±3.65			>1250000000-1600000000	±3.70			>1600000000-2000000000	±3.75			>2000000000-2500000000	±3.80			>2500000000-3150000000	±3.85			>3150000000-4000000000	±3.90			>4000000000-5000000000	±3.95			>5000000000-6300000000	±4.00			>6300000000-8000000000	±4.05			>8000000000-10000000000	±4.10			>10000000000-12500000000	±4.15			>12500000000-16000000000	±4.20			>16000000000-20000000000	±4.25			>20000000000-25000000000	±4.30			>25000000000-31500000000	±4.35			>31500000000-40000000000	±4.40			>40000000000-50000000000	±4.45			>50000000000-63000000000	±4.50			>63000000000-80000000000	±4.55			>80000000000-100000000000	±4.60			>100000000000-125000000000	±4.65			>125000000000-160000000000	±4.70			>160000000000-200000000000	±4.75			>200000000000-250000000000	±4.80			>250000000000-315000000000	±4.85			>315000000000-400000000000	±4.90			>400000000000-500000000000	±4.95			>500000000000-630000000000	±5.00			>630000000000-800000000000	±5.05			>800000000000-1000000000000	±5.10			>1000000000000-1250000000000	±5.15			>1250000000000-1600000000000	±5.20			>1600000000000-2000000000000	±5.25			>2000000000000-2500000000000	±5.30			>2500000000000-3150000000000	±5.35			>3150000000000-4000000000000	±5.40			>4000000000000-5000000000000	±5.45			>5000000000000-6300000000000	±5.50			>6300000000000-8000000000000	±5.55			>8000000000000-10000000000000	±5.60			>10000000000000-12500000000000	±5.65			>12500000000000-16000000000000	±5.70			>16000000000000-20000000000000	±5.75			>20000000000000-25000000000000	±5.80			>25000000000000-31500000000000	±5.85			>31500000000000-40000000000000	±5.90			>40000000000000-50000000000000	±5.95			>50000000000000-63000000000000	±6.00			>63000000000000-80000000000000	±6.05			>80000000000000-100000000000000	±6.10			>100000000000000-125000000000000	±6.15			>125000000000000-160000000000000	±6.20			>160000000000000-200000000000000	±6.25			>200000000000000-250000000000000	±6.30			>250000000000000-315000000000000	±6.35			>315000000000000-400000000000000	±6.40			>400000000000000-500000000000000	±6.45			>500000000000000-630000000000000	±6.50			>630000000000000-800000000000000	±6.55			>800000000000000-1000000000000000	±6.60			>1000000000000000-1250000000000000	±6.65			>1250000000000000-1600000000000000	±6.70			>1600000000000000-2000000000000000	±6.75			>2000000000000000-2500000000000000	±6.80			>2500000000000000-3150000000000000	±6.85			>3150000000000000-4000000000000000	±6.90			>4000000000000000-5000000000000000	±6.95			>5000000000000000-6300000000000000	±7.00			>6300000000000000-8000000000000000	±7.05			>8000000000000000-10000000000000000	±7.10			>10000000000000000-12500000000000000	±7.15			>12500000000000000-16000000000000000	±7.20			>16000000000000000-20000000000000000	±7.25			>20000000000000000-25000000000000000	±7.30			>25000000000000000-31500000000000000	±7.35			>31500000000000000-40000000000000000	±7.40			>40000000000000000-50000000000000000	±7.45			>50000000000000000-63000000000000000	±7.50			>63000000000000000-80000000000000000	±7.55			>80000000000000000-100000000000000000	±7.60			>100000000000000000-125000000000000000	±7.65			>125000000000000000-160000000000000000	±7.70			>160000000000000000-200000000000000000	±7.75			>200000000000000000-250000000000000000	±7.80			>250000000000000000-315000000000000000	±7.85			>315000000000000000-400000000000000000	±7.90			>400000000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注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
3、产品用途：例如XXXX-音响散热器或厨房用具等
4、标注序号为重点管控尺寸

未注实体尺寸允许公差		△		变更内容	图号			
尺寸范围	公差	范围	日期	变更内容	Drawing No			
≤3.00	±0.13	面积/Section area		修改内容	Chuangdong Victor Aluminum Co., Ltd.			
>3.00-10.00	±0.15	外周长/Perimeter		修改内容	Title			
>10.00-15.00	±0.17	重量(kg/m)/Weight		修改内容	Material			
>15.00-30.00	±0.21	比例/Scale	1:1	修改内容	Item no.			
>30.00-45.00	±0.26	未注钝角		修改内容	Revision			
>45.00-60.00	±0.31	未注厚度		修改内容	Unit			
>60.00-100.00	±0.52	未注厚度		修改内容	mm			

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297*210 mm

技术要求/NOTE：【当前仅是模板，需根据客户要求修改】
1、未注公差按GB/T 5237.1-2008高精级
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
3、产品用途：例如XXXX-音响散热器或厨房用具等
4、标注序号为重点管控尺寸

未注实体尺寸允许公差		▲	变更内容		图号			
尺寸范围	公差	日期	变更内容	桥压料号	图号	图名	图号	
		Date	Modified content	Extrusion NO	Drawing No	Item Title	Drawing No	
≤3.00	± 0.13				尹嘉伟	尹嘉伟	尹嘉伟	
>3.00-10.00	± 0.15				尹嘉伟	尹嘉伟	尹嘉伟	
>10.00-15.00	± 0.17				尹嘉伟	尹嘉伟	尹嘉伟	
>15.00-30.00	± 0.21				尹嘉伟	尹嘉伟	尹嘉伟	
>30.00-45.00	± 0.26				尹嘉伟	尹嘉伟	尹嘉伟	
>45.00-60.00	± 0.31				尹嘉伟	尹嘉伟	尹嘉伟	
>60.00-100.00	± 0.52				尹嘉伟	尹嘉伟	尹嘉伟	

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1. 带圈序号为重点管控尺寸;
2. 产品表面无利边毛刺, CNC去毛刺在C0.2内
3. 表面处理: 如喷砂80#(3.2KG)→黑色氧化→丝印
4. 未注公差按照ISO-2768m公差表
5. 所用材料符合RoHS环保要求;

[illegible]

3. 2

4.1

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
纵向尺寸：210*297 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格 (mm) Spec	数量 (PCS) Qty	备注 Remark
△C		产品尺寸 Item Dimension			产品编号 Item No.	
△B		长 (L)	宽 (W)	高 (H)	产品名称 Item name	
△A					图号 Drawing No	
范围 Mark	日期 Date	变更内容 Modified content	绘图 Drawn by	校对 checked by	审核 checked by	批准 Approved by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30
					单位 Unit	视图 View
					版次 Revision	比例 Ratio
					页数 Page No	

4. 2

打样图纸

注意导出为pdf格式的图纸时，
选择的纸张大小必须为 A4，
横向尺寸：297*210 mm

序号 No.	物料编码 Part code	名称 Part name	材料 Material	规格(mm) Spec	数量(PCS) Qty	备注 Remark
△		产品尺寸 Item Dimension		禁用1级环境管理物质 Guangdong Victor Aluminum Co., Ltd.	产品编号 Item No.	产品名称 Item name
△						
△		长(L)	宽(W)			
范围 Mark	日期 Date	变更内容 Modified content		绘图 Drawn by	校对 checked by	审核 checked by
产品重量 (KG/PCS) Item unit weight (KG/PC)	每箱数量 Qty per carton	净重量 (KG) Net Weight (KG)	总重量 (KG) Total Weight (KG)	尹嘉伟 2024-08-30	尹嘉伟 2024.08.30	尹嘉伟 2024.08.30

