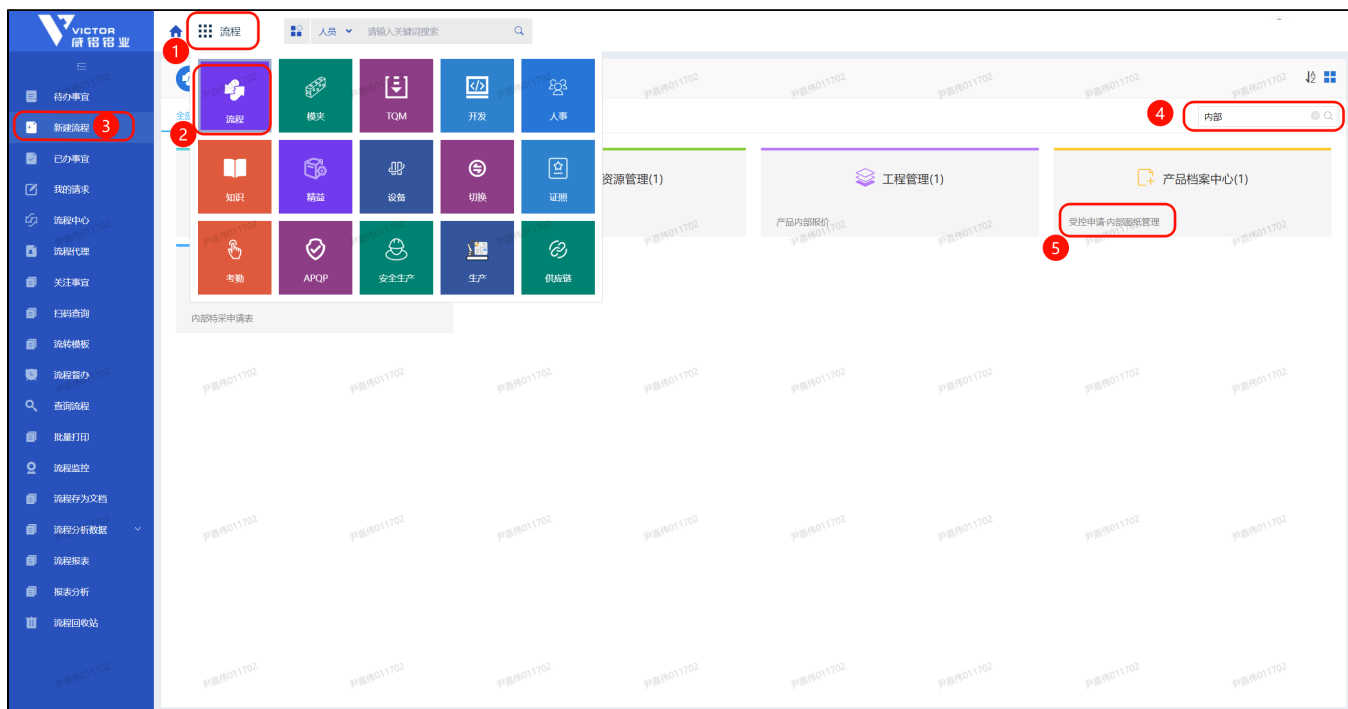
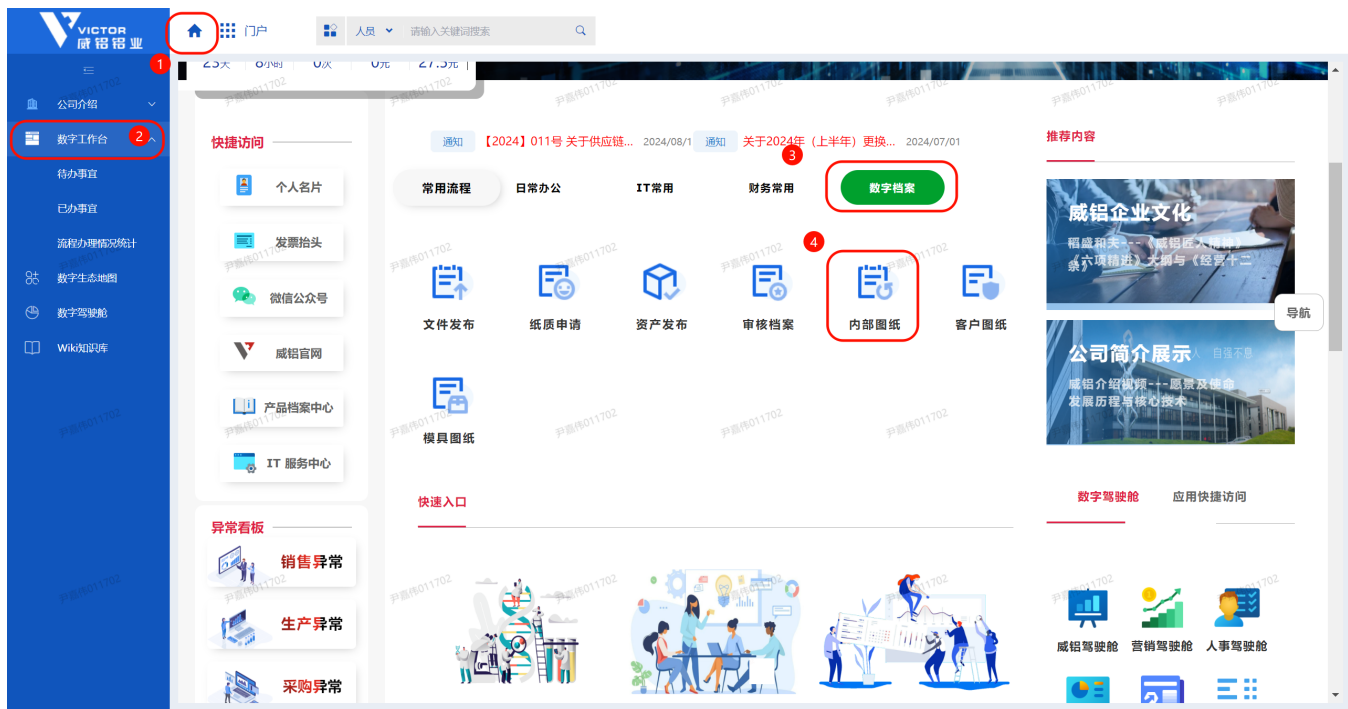
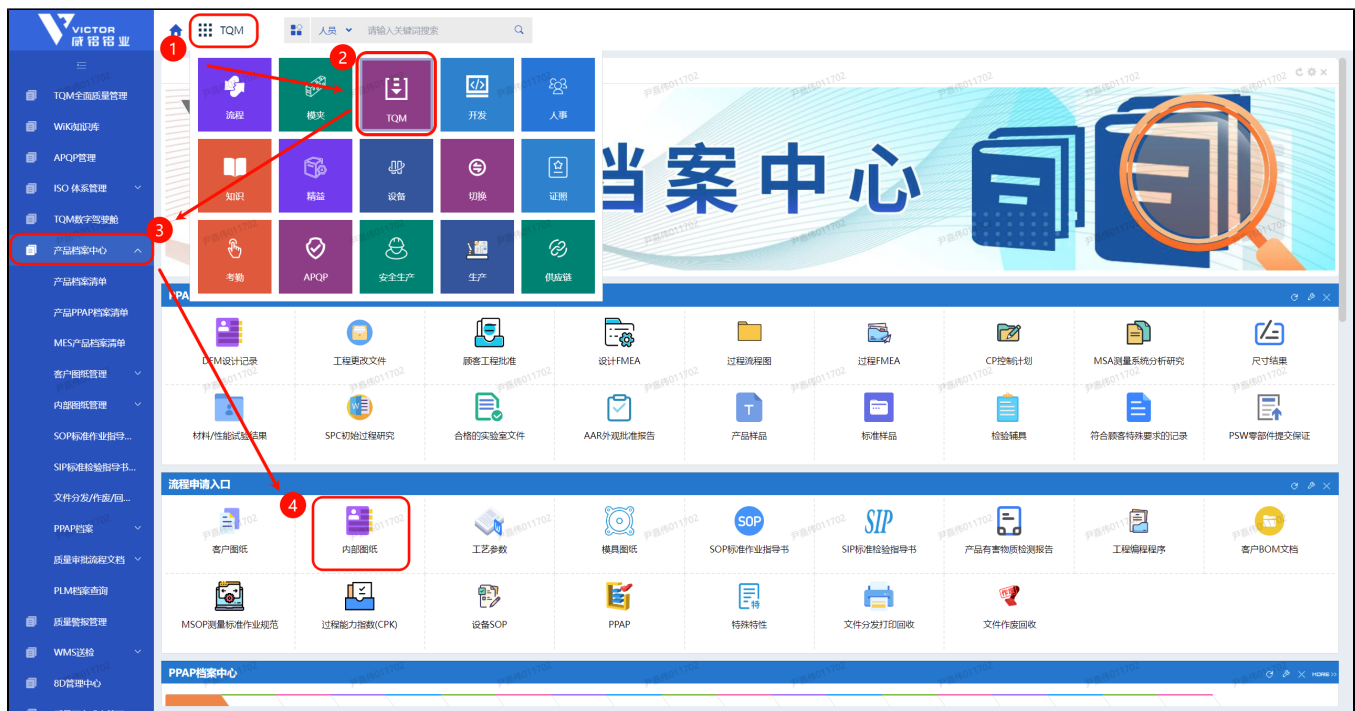
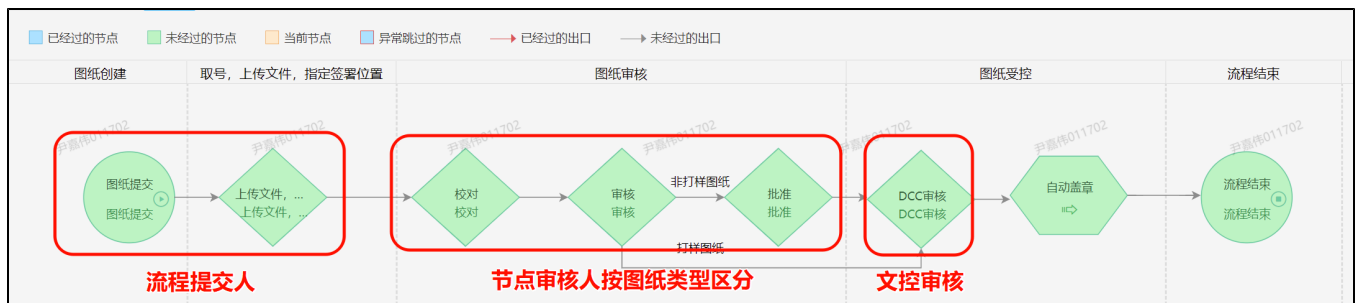






1.

DCC



2.

DCC



3.

| 图纸类型      | 审批节点人员 |      |     |     |     |
|-----------|--------|------|-----|-----|-----|
|           | 图纸上传   | 校对   | 会签  | 审核  | 批准  |
| 产品图       | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 工序图       | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 包装图/包材图   | 申请人    | 产品PE | N/A | 汪剑东 | 杨剑霞 |
| 原料图（除挤压外） | 申请人    | 产品PE | N/A | 苏建华 | 杨剑霞 |
| 挤压图       | 申请人    | 产品PE | 余永前 | 苏建华 | 杨剑霞 |

“ ”

1.

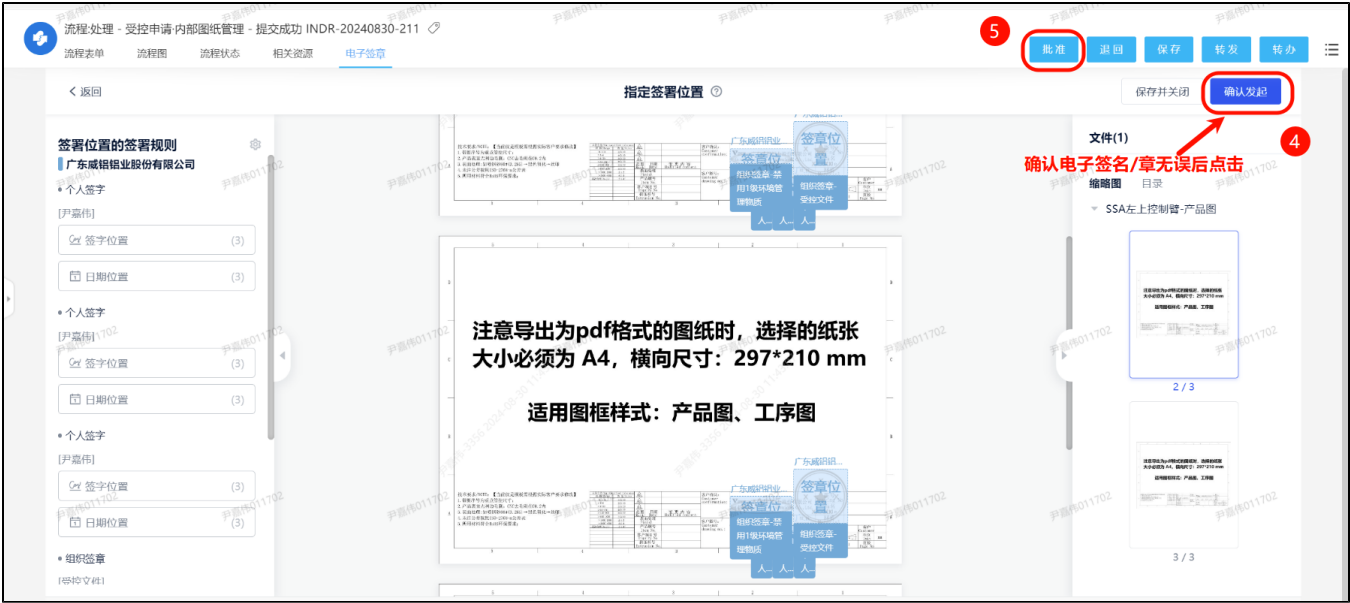
“ ”

“ ” “SAP”

“ ”



**“” a.b. c.**



“”

1.

“”

“” "PE""1

"" “”SAP”



2.

“” PLMOA

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

产品信息

物料编码WBE019-01-06

物料名称铁网/电泳+喷粉FLEX黑色/E-02248D

物料规格197.4\*85.37\*12.89mm

材料图号

是否已量产已量产

变更前信息

1 原流程来源PLMWBE019-01-06产品图B

2 变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

3 变更详情描述设计优化.....

备注

设计优化

客户需求变更

制造工艺改进

材料变更

合规性和标准更新

错误修正

安全和可靠性提升

供应链调整

“”

流程:创建 - 受控申请-内部图纸管理 - 创建

流程表单 流程图 流程状态

提交 保存

变更前信息

原流程来源PLMWBE019-01-06产品图B

变更原因设计优化

其它说明

变更前图纸编号WBE019-01-06

变更前图纸名称铁网/电泳+喷粉FLEX黑色/E-02248D

变更前版本号B

2D图纸

DWG文件

3D源文件

变更详情描述设计优化.....

备注

变更后信息

Tips:如变更前图纸来源于期初数据(含PLM系统和OA旧图纸流程的数据),本次图纸版本号需要上传人员按照新规则(如不清楚,请查看“文件版本号”右侧的说明)手工填写

图纸编号

图纸名称

文件版本号C

图纸状态待提交

图纸类别2D图纸 DWG文件 3D源文件

附件命名规则:“产品编码”-“图纸类型”-“内部版本号”

DWG文件

3D源文件

确认图纸信息是否匹配

☐ 表单与图纸完全匹配 ☐ 图纸编码不匹配 ☐ 图纸名称不匹配 ☐ 图纸版本号不匹配

按编码规则手动填写版本号

盖章后图纸

版本号规则:  
1) 量产新产品: 2位纯数字, 如00、01、...  
2) 量产产品: 纯字母, 先由A~Z迭代, 乙之后再由AA、AB、... 排序  
3) 如变更前图纸未来源于期初数据(含PLM系统和OA旧图纸流程的数据), 本次图纸版本号需要上传人员按照新规则手工填写;

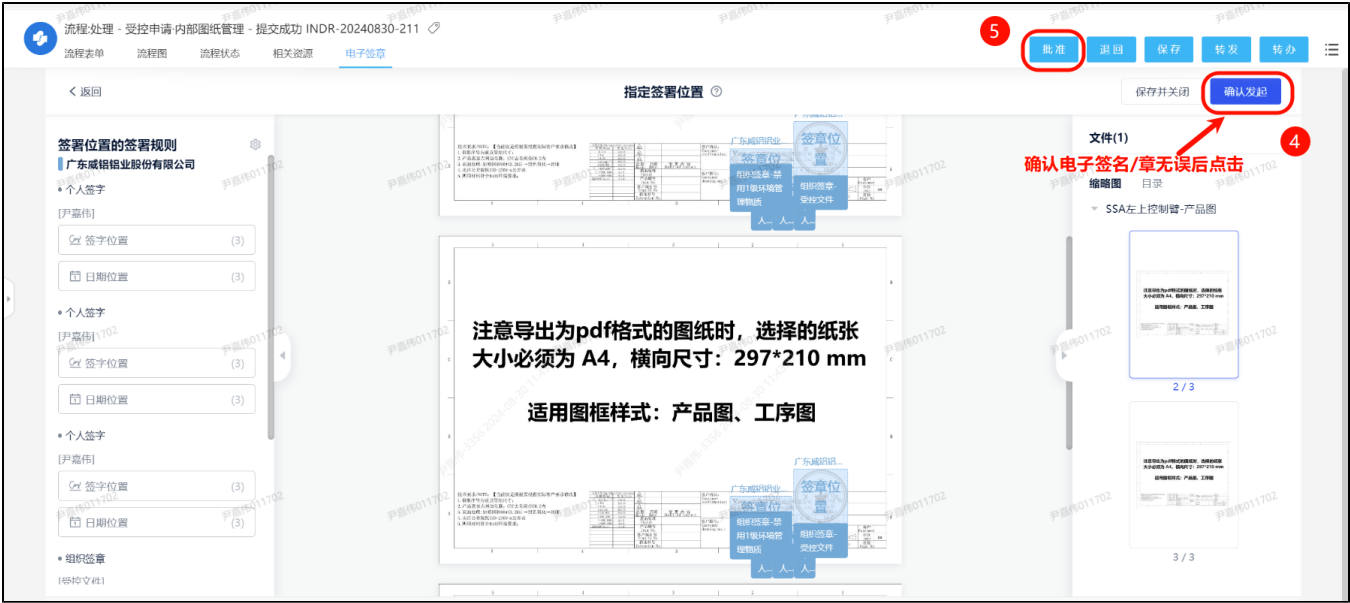
3.

“”

a.pdf A4297\*210 mm210\*297 mm b. “”

**“” a.b. c.**

“ ” “ ”



1.

”

PE 1

2.

3.

””””””””

”””

4.

“”PE“ ”/PE

“”

“””””

“”

5.

a. 9

b.

4 CY4

1. 1 /

5

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D

C

B

A

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

适用图框样式：产品图、工序图

技术要求/NOTE: 【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸;

2. 产品表面无利边毛刺, CNC去毛刺在CO. 2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768-m公差表

5. 所用材料符合RoHS环保要求;

| 尺寸公差/Non-specified tolerance | 范围 Range | 公差 Value |
|------------------------------|----------|----------|
| 0.5-3                        | ±0.10    |          |
| 3-5                          | ±0.10    |          |
| 5-20                         | ±0.20    |          |
| 20-50                        | ±0.30    |          |
| 50-120                       | ±0.50    |          |
| 120-150                      | ±0.50    |          |
| 150-1000                     | ±0.80    |          |
| 1000-2000                    | ±1.2     |          |
| 2000-5000                    | ±1.5     |          |
| 5000-10000                   | ±1.8     |          |

| 范围            | 日期   | 变更内容             |
|---------------|------|------------------|
| Mark          | Date | Modified content |
| 表面处理          |      |                  |
| Finish        |      |                  |
| 产品编号          |      |                  |
| Item No.      |      |                  |
| 客户项目号         |      |                  |
| Inquiry No.   |      |                  |
| 挤压料号          |      |                  |
| Extrusion No. |      |                  |

客户确认:

Customer confirmation:

YUE

广东威创铝业有限公司

Guangdong Yicuo Aluminum Co., Ltd.

图号

Drawing No.

图名

Item Name

材料

Material

客户图号:

Customer drawing no.:

尹嘉伟

尹嘉伟

尹嘉伟

尹嘉伟

版次

Revision

视图

View

比例

Ratio

客户

Customer

单位

Unit

页码

Page No.

mm

1:1

1

1

1

1. 2 /



注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE:【当前仅是模板，需根据客户要求修改】

- 1、未注公差按GB/T 5237.1-2008高精度
- 2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)
- 3、产品用途：例如XXXX-音响散热器或厨房用具等
- 4、标注序号为重点管控尺寸

| 未注实体尺寸允许公差    |       | △               |     | 变更内容 | 图号         |  |  |  |
|---------------|-------|-----------------|-----|------|------------|--|--|--|
| 尺寸范围          | 公差    | 范围              | 日期  | 变更内容 | Drawing No |  |  |  |
| ≤3.00         | ±0.13 | 面积/Section area |     | 修改内容 | 修改内容       |  |  |  |
| >3.00-10.00   | ±0.15 | 外周长/Perimeter   |     | 修改内容 | 修改内容       |  |  |  |
| >10.00-15.00  | ±0.17 | 重量(kg/m)/Weight |     | 修改内容 | 修改内容       |  |  |  |
| >15.00-30.00  | ±0.21 | 比例/Scale        | 1:1 | 修改内容 | 修改内容       |  |  |  |
| >30.00-45.00  | ±0.26 | 未注钝角            |     | 修改内容 | 修改内容       |  |  |  |
| >45.00-60.00  | ±0.31 | 未注厚度            |     | 修改内容 | 修改内容       |  |  |  |
| >60.00-100.00 | ±0.52 | 未注厚度            |     | 修改内容 | 修改内容       |  |  |  |

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE：【当前仅是模板，需根据客户要求修改】  
1、未注公差按GB/T 5237.1-2008高精级  
2、成品最终表面为XXXX(钝化/氧化/喷涂等以及颜色)  
3、产品用途：例如XXXX-音响散热器或厨房用具等  
4、标注序号为重点管控尺寸

| 未注实体尺寸允许公差    |        | ▲    | 变更内容             |              | 图号         |          |          |  |
|---------------|--------|------|------------------|--------------|------------|----------|----------|--|
| 尺寸范围          | 公差     | 日期   | 变更内容             | 桥压料号         | 图号         | 图名       | 图号       |  |
|               |        | Date | Modified content | Extrusion NO | Drawing No | Item no. | Revision |  |
| ≤3.00         | ± 0.13 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >3.00-10.00   | ± 0.15 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >10.00-15.00  | ± 0.17 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >15.00-30.00  | ± 0.21 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >30.00-45.00  | ± 0.26 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >45.00-60.00  | ± 0.31 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |
| >60.00-100.00 | ± 0.52 |      |                  |              | 尹嘉伟        | 尹嘉伟      | 尹嘉伟      |  |

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE:【当前仅是模板需根据实际客户要求修改】

- 1. 带圈序号为重点管控尺寸;
- 2. 产品表面无利边毛刺, CNC去毛刺在C0.2内
- 3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印
- 4. 未注公差按照ISO-2768m公差表
- 5. 所用材料符合RoHS环保要求;

| 未注公差/Non-specified tolerances | 范围/Range      | 公差/Value      | △             | 范围/Range       | 日期/Date               | 变更内容/Modified content | 图号/Drawing No |
|-------------------------------|---------------|---------------|---------------|----------------|-----------------------|-----------------------|---------------|
| 0.5-3                         | ±0.10         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 3-6                           | ±0.10         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 6-30                          | ±0.20         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 30-120                        | ±0.30         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 120-400                       | ±0.50         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 400-1000                      | ±0.80         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 1000-2000                     | ±1.2          |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 2000-10000                    | ±2.0          |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 未注角度/Angle                    | ±1.0°         |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 未注壁厚/Non-specified thickness  |               |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 未注转角/Non-specified angle      |               |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 未注厚度/Non-specified thickness  |               |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 比例/Scale                      | 1:1           |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 客户图号/                         |               |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| Customer drawing NO:          |               |               | 范围/Range      | 日期/Date        | 变更内容/Modified content | 图号/Drawing No         |               |
| 绘图/Drawn by                   | 校对/checked by | 会签/checked by | 审核/checked by | 批准/approved by | 材料/Material           | 图号/Drawing No         |               |
| 客户项目号/Item no.                | 版本/Revision   | 单位/Unit       | mm            |                |                       | 图号/Drawing No         |               |

54321

打样图纸

注意导出为pdf格式的图纸时，选择的纸张大小必须为 A4，横向尺寸：297\*210 mm

技术要求/NOTE：【当前仅是模板需根据实际客户要求修改】

1. 带圈序号为重点管控尺寸；

2. 产品表面无利边毛刺，CNC去毛刺在C0.2内

3. 表面处理:如喷钢砂80#(3.2KG)→黑色氧化→丝印

4. 未注公差按照ISO-2768m公差表

5. 所用材料符合RoHS环保要求；

|                                                     |          |          |
|-----------------------------------------------------|----------|----------|
| 未注公差/Non-specified tolerance                        | 范围/Range | 数值/Value |
| 0-50                                                | ±0.10    |          |
| 50-100                                              | ±0.15    |          |
| 100-200                                             | ±0.20    |          |
| 200-300                                             | ±0.25    |          |
| 300-400                                             | ±0.30    |          |
| 400-500                                             | ±0.35    |          |
| 500-600                                             | ±0.40    |          |
| 600-700                                             | ±0.45    |          |
| 700-800                                             | ±0.50    |          |
| 800-900                                             | ±0.55    |          |
| 900-1000                                            | ±0.60    |          |
| 1000-1200                                           | ±0.65    |          |
| 1200-1500                                           | ±0.70    |          |
| 1500-2000                                           | ±0.80    |          |
| 2000-3000                                           | ±1.00    |          |
| 3000-4000                                           | ±1.20    |          |
| 4000-5000                                           | ±1.50    |          |
| 5000-6000                                           | ±1.80    |          |
| 6000-7000                                           | ±2.00    |          |
| 7000-8000                                           | ±2.20    |          |
| 8000-9000                                           | ±2.50    |          |
| 9000-10000                                          | ±2.80    |          |
| 10000-12000                                         | ±3.00    |          |
| 12000-15000                                         | ±3.50    |          |
| 15000-20000                                         | ±4.00    |          |
| 20000-30000                                         | ±4.50    |          |
| 30000-40000                                         | ±5.00    |          |
| 40000-50000                                         | ±5.50    |          |
| 50000-60000                                         | ±6.00    |          |
| 60000-70000                                         | ±6.50    |          |
| 70000-80000                                         | ±7.00    |          |
| 80000-90000                                         | ±7.50    |          |
| 90000-100000                                        | ±8.00    |          |
| 100000-120000                                       | ±8.50    |          |
| 120000-150000                                       | ±9.00    |          |
| 150000-200000                                       | ±9.50    |          |
| 200000-300000                                       | ±10.00   |          |
| 300000-400000                                       | ±10.50   |          |
| 400000-500000                                       | ±11.00   |          |
| 500000-600000                                       | ±11.50   |          |
| 600000-700000                                       | ±12.00   |          |
| 700000-800000                                       | ±12.50   |          |
| 800000-900000                                       | ±13.00   |          |
| 900000-1000000                                      | ±13.50   |          |
| 1000000-1200000                                     | ±14.00   |          |
| 1200000-1500000                                     | ±14.50   |          |
| 1500000-2000000                                     | ±15.00   |          |
| 2000000-3000000                                     | ±15.50   |          |
| 3000000-4000000                                     | ±16.00   |          |
| 4000000-5000000                                     | ±16.50   |          |
| 5000000-6000000                                     | ±17.00   |          |
| 6000000-7000000                                     | ±17.50   |          |
| 7000000-8000000                                     | ±18.00   |          |
| 8000000-9000000                                     | ±18.50   |          |
| 9000000-10000000                                    | ±19.00   |          |
| 10000000-12000000                                   | ±19.50   |          |
| 12000000-15000000                                   | ±20.00   |          |
| 15000000-20000000                                   | ±20.50   |          |
| 20000000-30000000                                   | ±21.00   |          |
| 30000000-40000000                                   | ±21.50   |          |
| 40000000-50000000                                   | ±22.00   |          |
| 50000000-60000000                                   | ±22.50   |          |
| 60000000-70000000                                   | ±23.00   |          |
| 70000000-80000000                                   | ±23.50   |          |
| 80000000-90000000                                   | ±24.00   |          |
| 90000000-100000000                                  | ±24.50   |          |
| 100000000-120000000                                 | ±25.00   |          |
| 120000000-150000000                                 | ±25.50   |          |
| 150000000-200000000                                 | ±26.00   |          |
| 200000000-300000000                                 | ±26.50   |          |
| 300000000-400000000                                 | ±27.00   |          |
| 400000000-500000000                                 | ±27.50   |          |
| 500000000-600000000                                 | ±28.00   |          |
| 600000000-700000000                                 | ±28.50   |          |
| 700000000-800000000                                 | ±29.00   |          |
| 800000000-900000000                                 | ±29.50   |          |
| 900000000-1000000000                                | ±30.00   |          |
| 1000000000-1200000000                               | ±30.50   |          |
| 1200000000-1500000000                               | ±31.00   |          |
| 1500000000-2000000000                               | ±31.50   |          |
| 2000000000-3000000000                               | ±32.00   |          |
| 3000000000-4000000000                               | ±32.50   |          |
| 4000000000-5000000000                               | ±33.00   |          |
| 5000000000-6000000000                               | ±33.50   |          |
| 6000000000-7000000000                               | ±34.00   |          |
| 7000000000-8000000000                               | ±34.50   |          |
| 8000000000-9000000000                               | ±35.00   |          |
| 9000000000-10000000000                              | ±35.50   |          |
| 10000000000-12000000000                             | ±36.00   |          |
| 12000000000-15000000000                             | ±36.50   |          |
| 15000000000-20000000000                             | ±37.00   |          |
| 20000000000-30000000000                             | ±37.50   |          |
| 30000000000-40000000000                             | ±38.00   |          |
| 40000000000-50000000000                             | ±38.50   |          |
| 50000000000-60000000000                             | ±39.00   |          |
| 60000000000-70000000000                             | ±39.50   |          |
| 70000000000-80000000000                             | ±40.00   |          |
| 80000000000-90000000000                             | ±40.50   |          |
| 90000000000-100000000000                            | ±41.00   |          |
| 100000000000-120000000000                           | ±41.50   |          |
| 120000000000-150000000000                           | ±42.00   |          |
| 150000000000-200000000000                           | ±42.50   |          |
| 200000000000-300000000000                           | ±43.00   |          |
| 300000000000-400000000000                           | ±43.50   |          |
| 400000000000-500000000000                           | ±44.00   |          |
| 500000000000-600000000000                           | ±44.50   |          |
| 600000000000-700000000000                           | ±45.00   |          |
| 700000000000-800000000000                           | ±45.50   |          |
| 800000000000-900000000000                           | ±46.00   |          |
| 900000000000-1000000000000                          | ±46.50   |          |
| 1000000000000-1200000000000                         | ±47.00   |          |
| 1200000000000-1500000000000                         | ±47.50   |          |
| 1500000000000-2000000000000                         | ±48.00   |          |
| 2000000000000-3000000000000                         | ±48.50   |          |
| 3000000000000-4000000000000                         | ±49.00   |          |
| 4000000000000-5000000000000                         | ±49.50   |          |
| 5000000000000-6000000000000                         | ±50.00   |          |
| 6000000000000-7000000000000                         | ±50.50   |          |
| 7000000000000-8000000000000                         | ±51.00   |          |
| 8000000000000-9000000000000                         | ±51.50   |          |
| 9000000000000-10000000000000                        | ±52.00   |          |
| 10000000000000-12000000000000                       | ±52.50   |          |
| 12000000000000-15000000000000                       | ±53.00   |          |
| 15000000000000-20000000000000                       | ±53.50   |          |
| 20000000000000-30000000000000                       | ±54.00   |          |
| 30000000000000-40000000000000                       | ±54.50   |          |
| 40000000000000-50000000000000                       | ±55.00   |          |
| 50000000000000-60000000000000                       | ±55.50   |          |
| 60000000000000-70000000000000                       | ±56.00   |          |
| 70000000000000-80000000000000                       | ±56.50   |          |
| 80000000000000-90000000000000                       | ±57.00   |          |
| 90000000000000-100000000000000                      | ±57.50   |          |
| 100000000000000-120000000000000                     | ±58.00   |          |
| 120000000000000-150000000000000                     | ±58.50   |          |
| 150000000000000-200000000000000                     | ±59.00   |          |
| 200000000000000-300000000000000                     | ±59.50   |          |
| 300000000000000-400000000000000                     | ±60.00   |          |
| 400000000000000-500000000000000                     | ±60.50   |          |
| 500000000000000-600000000000000                     | ±61.00   |          |
| 600000000000000-700000000000000                     | ±61.50   |          |
| 700000000000000-800000000000000                     | ±62.00   |          |
| 800000000000000-900000000000000                     | ±62.50   |          |
| 900000000000000-1000000000000000                    | ±63.00   |          |
| 1000000000000000-1200000000000000                   | ±63.50   |          |
| 1200000000000000-1500000000000000                   | ±64.00   |          |
| 1500000000000000-2000000000000000                   | ±64.50   |          |
| 2000000000000000-3000000000000000                   | ±65.00   |          |
| 3000000000000000-4000000000000000                   | ±65.50   |          |
| 4000000000000000-5000000000000000                   | ±66.00   |          |
| 5000000000000000-6000000000000000                   | ±66.50   |          |
| 6000000000000000-7000000000000000                   | ±67.00   |          |
| 7000000000000000-8000000000000000                   | ±67.50   |          |
| 8000000000000000-9000000000000000                   | ±68.00   |          |
| 9000000000000000-10000000000000000                  | ±68.50   |          |
| 10000000000000000-12000000000000000                 | ±69.00   |          |
| 12000000000000000-15000000000000000                 | ±69.50   |          |
| 15000000000000000-20000000000000000                 | ±70.00   |          |
| 20000000000000000-30000000000000000                 | ±70.50   |          |
| 30000000000000000-40000000000000000                 | ±71.00   |          |
| 40000000000000000-50000000000000000                 | ±71.50   |          |
| 50000000000000000-60000000000000000                 | ±72.00   |          |
| 60000000000000000-70000000000000000                 | ±72.50   |          |
| 70000000000000000-80000000000000000                 | ±73.00   |          |
| 80000000000000000-90000000000000000                 | ±73.50   |          |
| 90000000000000000-100000000000000000                | ±74.00   |          |
| 100000000000000000-120000000000000000               | ±74.50   |          |
| 120000000000000000-150000000000000000               | ±75.00   |          |
| 150000000000000000-200000000000000000               | ±75.50   |          |
| 200000000000000000-300000000000000000               | ±76.00   |          |
| 300000000000000000-400000000000000000               | ±76.50   |          |
| 400000000000000000-500000000000000000               | ±77.00   |          |
| 500000000000000000-600000000000000000               | ±77.50   |          |
| 600000000000000000-700000000000000000               | ±78.00   |          |
| 700000000000000000-800000000000000000               | ±78.50   |          |
| 800000000000000000-900000000000000000               | ±79.00   |          |
| 900000000000000000-1000000000000000000              | ±79.50   |          |
| 1000000000000000000-1200000000000000000             | ±80.00   |          |
| 1200000000000000000-1500000000000000000             | ±80.50   |          |
| 1500000000000000000-2000000000000000000             | ±81.00   |          |
| 2000000000000000000-3000000000000000000             | ±81.50   |          |
| 3000000000000000000-4000000000000000000             | ±82.00   |          |
| 4000000000000000000-5000000000000000000             | ±82.50   |          |
| 5000000000000000000-6000000000000000000             | ±83.00   |          |
| 6000000000000000000-7000000000000000000             | ±83.50   |          |
| 7000000000000000000-8000000000000000000             | ±84.00   |          |
| 8000000000000000000-9000000000000000000             | ±84.50   |          |
| 9000000000000000000-10000000000000000000            | ±85.00   |          |
| 10000000000000000000-12000000000000000000           | ±85.50   |          |
| 12000000000000000000-15000000000000000000           | ±86.00   |          |
| 15000000000000000000-20000000000000000000           | ±86.50   |          |
| 20000000000000000000-30000000000000000000           | ±87.00   |          |
| 30000000000000000000-40000000000000000000           | ±87.50   |          |
| 40000000000000000000-50000000000000000000           | ±88.00   |          |
| 50000000000000000000-60000000000000000000           | ±88.50   |          |
| 60000000000000000000-70000000000000000000           | ±89.00   |          |
| 70000000000000000000-80000000000000000000           | ±89.50   |          |
| 80000000000000000000-90000000000000000000           | ±90.00   |          |
| 90000000000000000000-100000000000000000000          | ±90.50   |          |
| 100000000000000000000-120000000000000000000         | ±91.00   |          |
| 120000000000000000000-150000000000000000000         | ±91.50   |          |
| 150000000000000000000-200000000000000000000         | ±92.00   |          |
| 200000000000000000000-300000000000000000000         | ±92.50   |          |
| 300000000000000000000-400000000000000000000         | ±93.00   |          |
| 400000000000000000000-500000000000000000000         | ±93.50   |          |
| 500000000000000000000-600000000000000000000         | ±94.00   |          |
| 600000000000000000000-700000000000000000000         | ±94.50   |          |
| 700000000000000000000-800000000000000000000         | ±95.00   |          |
| 800000000000000000000-900000000000000000000         | ±95.50   |          |
| 900000000000000000000-1000000000000000000000        | ±96.00   |          |
| 1000000000000000000000-1200000000000000000000       | ±96.50   |          |
| 1200000000000000000000-1500000000000000000000       | ±97.00   |          |
| 1500000000000000000000-2000000000000000000000       | ±97.50   |          |
| 2000000000000000000000-3000000000000000000000       | ±98.00   |          |
| 3000000000000000000000-4000000000000000000000       | ±98.50   |          |
| 4000000000000000000000-5000000000000000000000       | ±99.00   |          |
| 5000000000000000000000-6000000000000000000000       | ±99.50   |          |
| 6000000000000000000000-7000000000000000000000       | ±100.00  |          |
| 7000000000000000000000-8000000000000000000000       | ±100.50  |          |
| 8000000000000000000000-9000000000000000000000       | ±101.00  |          |
| 9000000000000000000000-10000000000000000000000      | ±101.50  |          |
| 10000000000000000000000-12000000000000000000000     | ±102.00  |          |
| 12000000000000000000000-15000000000000000000000     | ±102.50  |          |
| 15000000000000000000000-20000000000000000000000     | ±103.00  |          |
| 20000000000000000000000-30000000000000000000000     | ±103.50  |          |
| 30000000000000000000000-40000000000000000000000     | ±104.00  |          |
| 40000000000000000000000-50000000000000000000000     | ±104.50  |          |
| 50000000000000000000000-60000000000000000000000     | ±105.00  |          |
| 60000000000000000000000-70000000000000000000000     | ±105.50  |          |
| 70000000000000000000000-80000000000000000000000     | ±106.00  |          |
| 80000000000000000000000-90000000000000000000000     | ±106.50  |          |
| 90000000000000000000000-100000000000000000000000    | ±107.00  |          |
| 100000000000000000000000-120000000000000000000000   | ±107.50  |          |
| 120000000000000000000000-150000000000000000000000   | ±108.00  |          |
| 150000000000000000000000-200000000000000000000000   | ±108.50  |          |
| 200000000000000000000000-300000000000000000000000   | ±109.00  |          |
| 300000000000000000000000-400000000000000000000000   | ±109.50  |          |
| 400000000000000000000000-500000000000000000000000   | ±110.00  |          |
| 500000000000000000000000-600000000000000000000000   | ±110.50  |          |
| 600000000000000000000000-700000000000000000000000   | ±111.00  |          |
| 700000000000000000000000-800000000000000000000000   | ±111.50  |          |
| 800000000000000000000000-900000000000000000000000   | ±112.00  |          |
| 900000000000000000000000-1000000000000000000000000  | ±112.50  |          |
| 1000000000000000000000000-1200000000000000000000000 | ±113.00  |          |
| 1200000000000000000000000-1500000000000000000000000 | ±113.50  |          |
| 1500000000000000000000000-2000000000000000000000000 | ±114.00  |          |
| 2000000000000000000000000-3000000000000000000000000 | ±114.50  |          |
| 3000000000000000000000000-4000000000000000000000000 | ±115.00  |          |
| 4000000000000000000000000-5000000000000000000000000 | ±115.50  |          |
| 5000000000000000000000000-6000000000000000000000000 | ±116.00  |          |
| 600000                                              |          |          |

注意导出为pdf格式的图纸时，  
选择的纸张大小必须为 A4，  
纵向尺寸：210\*297 mm

| 序号<br>No.                                    | 物料编码<br>Part code      | 名称<br>Part name             | 材料<br>Material                | 规格 (mm)<br>Spec   | 数量 (PCS)<br>Qty   | 备注<br>Remark      |
|----------------------------------------------|------------------------|-----------------------------|-------------------------------|-------------------|-------------------|-------------------|
| △C                                           |                        | 产品尺寸<br>Item Dimension      |                               |                   | 产品编号<br>Item No.  |                   |
| △B                                           |                        | 长 (L)                       | 宽 (W)                         | 高 (H)             | 产品名称<br>Item name |                   |
| △A                                           |                        |                             |                               |                   | 图号<br>Drawing No  |                   |
| 范围<br>Mark                                   | 日期<br>Date             | 变更内容<br>Modified content    | 绘图<br>Drawn by                | 校对<br>checked by  | 审核<br>checked by  | 批准<br>Approved by |
| 产品重量 (KG/PCS)<br>Item unit weight<br>(KG/PC) | 每箱数量<br>Qty per carton | 净重量 (KG)<br>Net Weight (KG) | 总重量 (KG)<br>Total Weight (KG) | 尹嘉伟<br>2024-08-30 | 尹嘉伟<br>2024.08.30 | 尹嘉伟<br>2024.08.30 |
|                                              |                        |                             |                               |                   | 单位<br>Unit        | 视图<br>View        |
|                                              |                        |                             |                               |                   | 版次<br>Revision    | 比例<br>Ratio       |
|                                              |                        |                             |                               |                   | 页数<br>Page No     |                   |

4. 2

打样图纸

注意导出为pdf格式的图纸时，  
选择的纸张大小必须为 A4，  
横向尺寸：297\*210 mm

| 序号<br>No.                                   |            | 物料编码<br>Part code        | 名称<br>Part name            | 材料<br>Material               | 规格(mm)<br>Spec                                                       |                   | 数量(PCS)<br>Qty    |                   | 备注<br>Remark     |                   |
|---------------------------------------------|------------|--------------------------|----------------------------|------------------------------|----------------------------------------------------------------------|-------------------|-------------------|-------------------|------------------|-------------------|
| <div>△</div>                                |            |                          | 产品尺寸<br>Item Dimension     |                              | <div>禁用1级环境管理物质</div> <div>Guangdong Victor Aluminum Co., Ltd.</div> |                   |                   |                   | 产品编号<br>Item No. |                   |
| <div>△</div>                                |            |                          | 长(L)                       | 宽(W)                         |                                                                      |                   | 高(H)              |                   |                  | 产品名称<br>Item name |
| <div>△</div>                                |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
| 范围<br>Mark                                  | 日期<br>Date | 变更内容<br>Modified content |                            |                              | 绘图<br>Drawn by                                                       | 校对<br>checked by  | 审核<br>checked by  | 批准<br>Approved by | 图号<br>Drawing No |                   |
| 产品重量(KG/PCS)<br>Item unit weight<br>(KG/PC) |            | 每箱数量<br>Qty per carton   | 净重量(KG)<br>Net Weight (KG) | 总重量(KG)<br>Total Weight (KG) | 尹嘉伟<br>2024-08-30                                                    | 尹嘉伟<br>2024.08.30 | 尹嘉伟<br>2024.08.30 |                   |                  |                   |
|                                             |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
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|                                             |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
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|                                             |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
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|                                             |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
|                                             |            |                          |                            |                              |                                                                      |                   |                   |                   |                  |                   |
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