

APQP

APQP

APQPAPQP



- 1.
- 2.
- 3.
- 4.

APQP

G00/G10
G20
G30
G40
G50
EOL

APQP

- 1
- 1.1
- 1.2

1.3

1.4

1.5

1.6

1.7

1.8

1.9

1.10

1.11

1.12

2

2.1

2.2

2.3

2.4

2.5

2.6

2.7

2.8

2.9

2.10

2.11

2.12

2.13

2.14

2.15

3

3.1

3.2

3.3

3.4

3.5PFMEA

3.6

3.7

3.8MSA

3.9CPK

3.10

3.11

3.12

3.13

3.14

3.15

3.16 FMEA

3.17

3.18

4

4.1

4.2

4.3MSA

4.4CPK

4.5

4.6

4.7

4.8

4.9

4.10

5

5.1

5.2

5.3PPAP

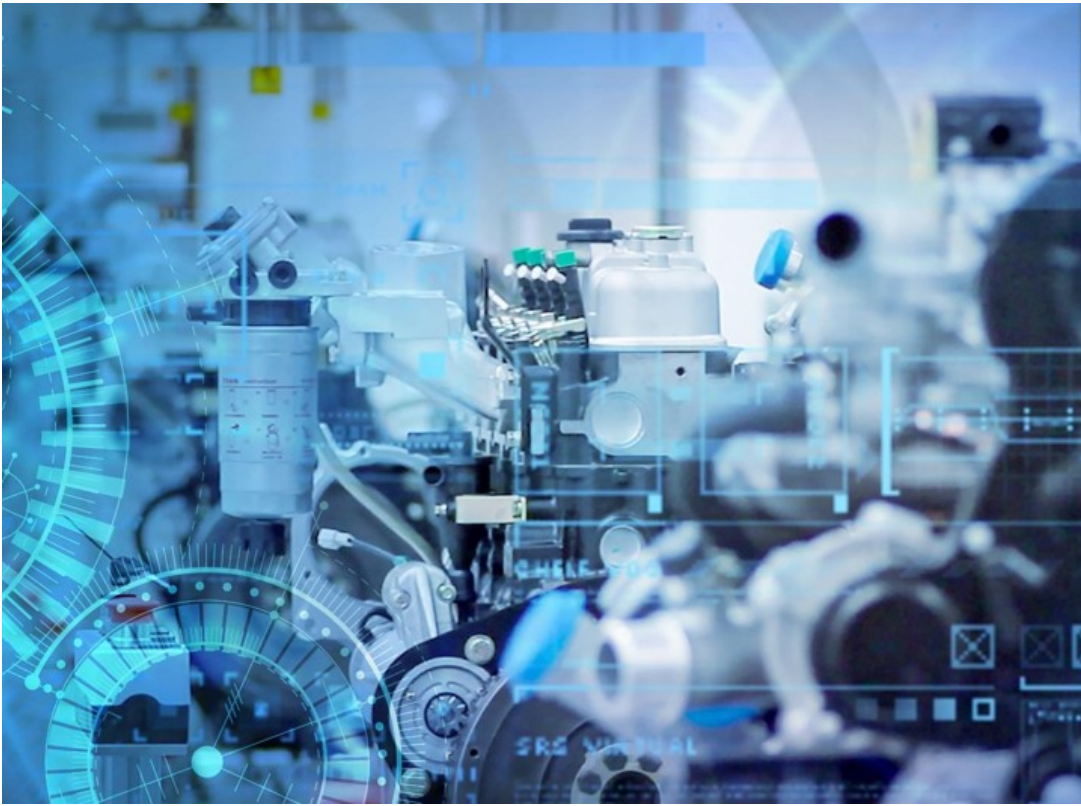
5.4;

5.5

APQPAPQP

APQP

APQPAPQPAPQPXXAPQP



APQP

1. BOM

2. APQP BOM APQP PFT FOT TPV PSW APQP



3. **APQPAPQP10**

QTM8D

PVPVPVPVPVPV

3C3C3C3C3C

AAR

APQPAPQP

4. **PSWPSWAPQP**

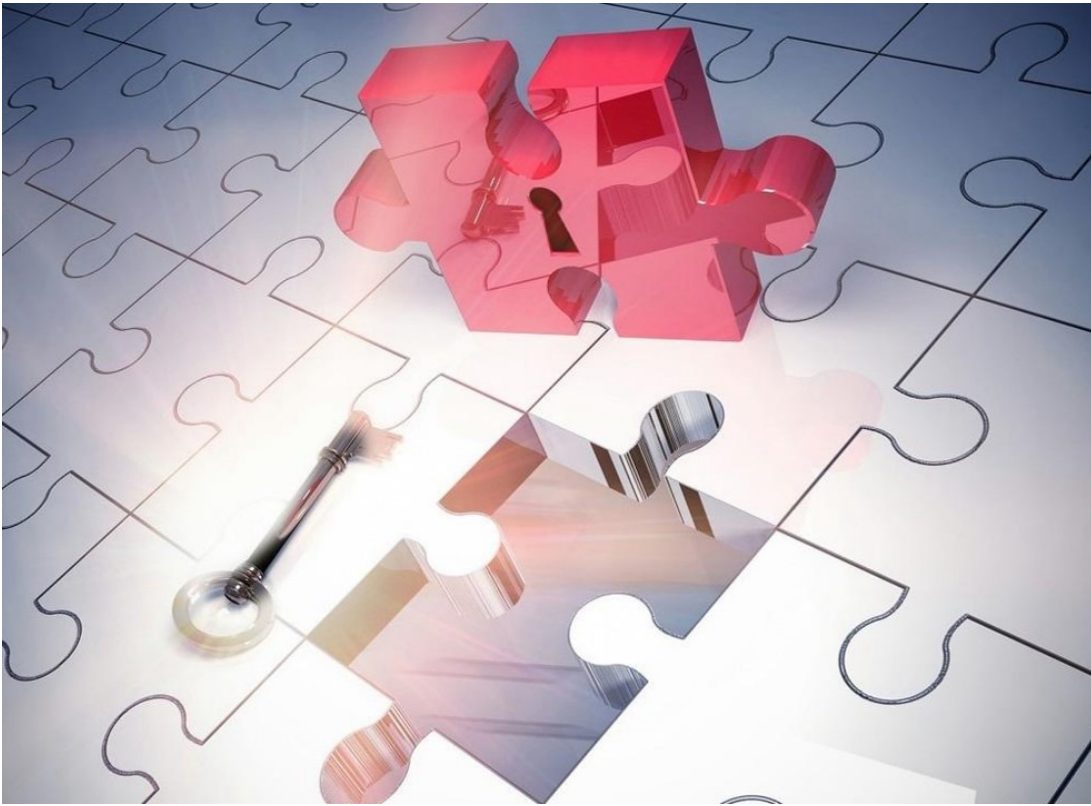
5. **PPAPPSWPPAPPSWPPAPPSW,KTMP**SW

APQP

APQPAIAGAPQPAPQP

APQP

FTFAPQPAPQP



APQP

APQP

1

2

3

4

5

6

7

8

9

10APQP

FTF

1FTF

2FTF

APQP

1 APQP

1

2

3

4KO-PSW

1

1

2

APQP

APQP

1APQP

2

3

4

5

6

7

8

9DVP&R) (

FTF

1FTF

2

APQP

1APQP

1

1

1

DFMEAOTTDVP



APQP

- 1
- 2
- 3
- 4
- 5
- 6

DVP&R

1DFMEA)

- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12

1

2

3DFMEA)

1

2DVP&R)

3

APQP

1DFMEA)

DVP&R

1DVP&R)

1CC/SC (G/Z)

2

3

4

1

1

1

2



DFMEAPFMEAMSASPCPPAPPPAPPSWPPAPP1

APQP

1DFMEA)

23

4

DFMEA)

1

2

3DFMEA)

4CC/SC (G/Z)

5

6

1

2CC/SC (G/Z)

3PFMEA

4

1

2CC/SC (G/Z)

3PFMEA

4

1

2

1

2DFMEA

3PFMEA

4

5

1

APQP

1

2

PFMEA)

1PFMEA)

1MSA

2

3

1

1

2AAR)

3

1

2

3

1APQP

2PSW

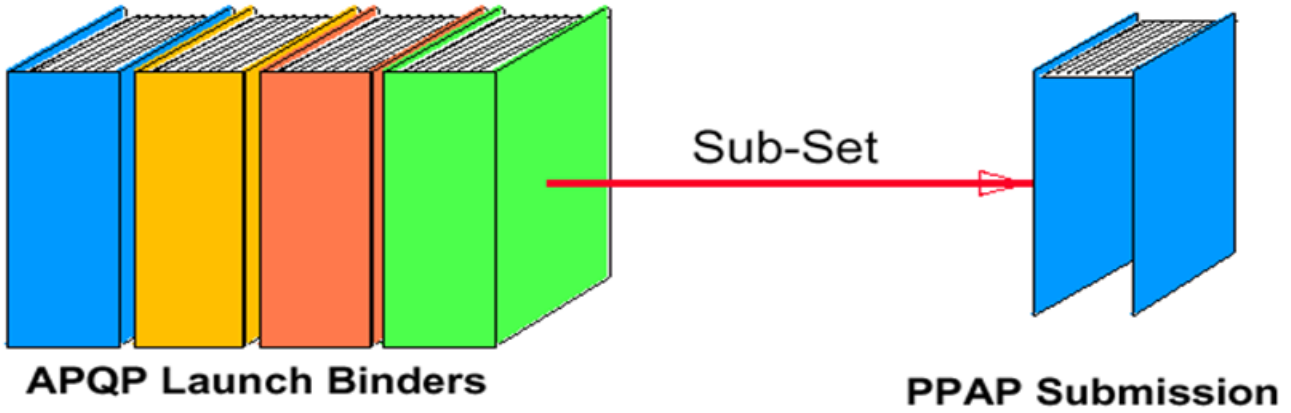
PPAPPSW

1

- 2
- 3DFMEA)
- 4
- 5
- 6
- 7PFMEA)
- 8
- 9MSA
- 10
- 11
- 12PSWP1
- 13PPAP

PVMSAPPAPPAPP2

PPAP



APQP

- 1
- 2PFMEA
- 3DVP&R
- 4

1

2PVP&R

3

4

1

2

3

4

5

6

1

PPAPPAW

1

APQP

1PVP&R

2

1

2

3

4

1

2

3

4

5

1

2

PPAPPSW

1PSWP2

2

3

4ARR) (

5

6

7

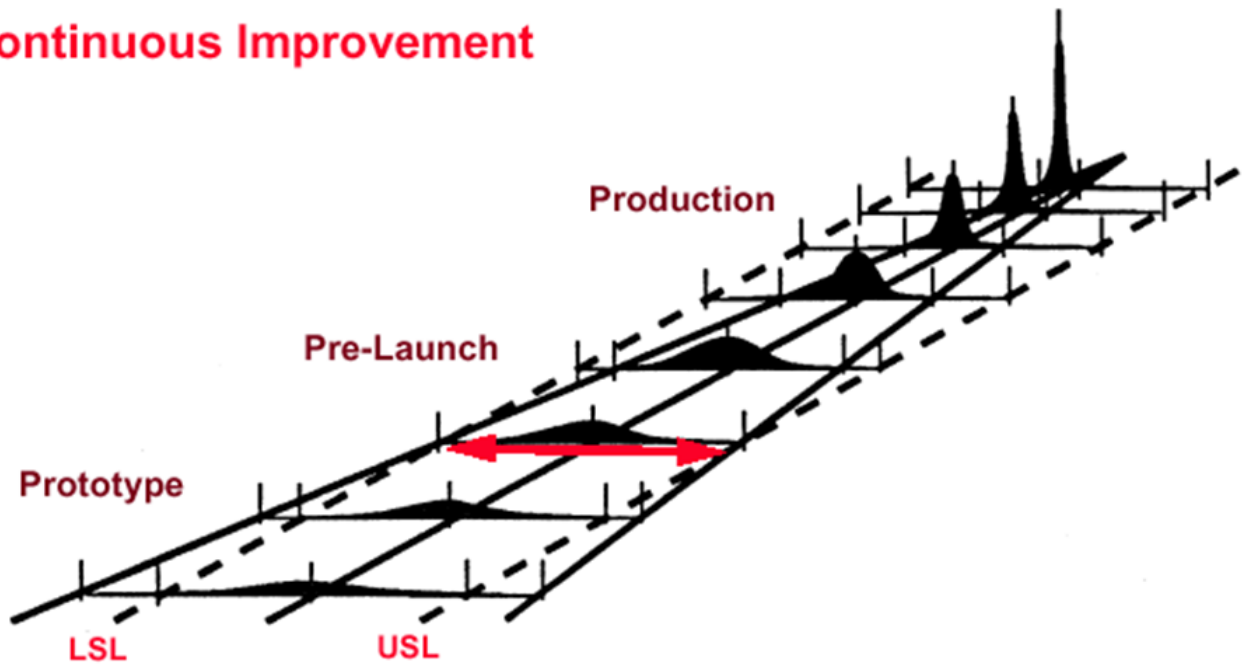
8

9

10PPAP

APQP

Continuous Improvement



APQP

1

2

APQP

- 1
- 2
- 3
- 4

11000
21000

- 1
- 2

- 1
- 2
- 3
- 4(
- 56

THE END