

-->>TQM-->>



- $= \div \times 100\%$
- $= \div \times 100\%$
- DPPM

$= + \div \times 1000000$



2.

2.1

1. BI
- 2.
3. BI



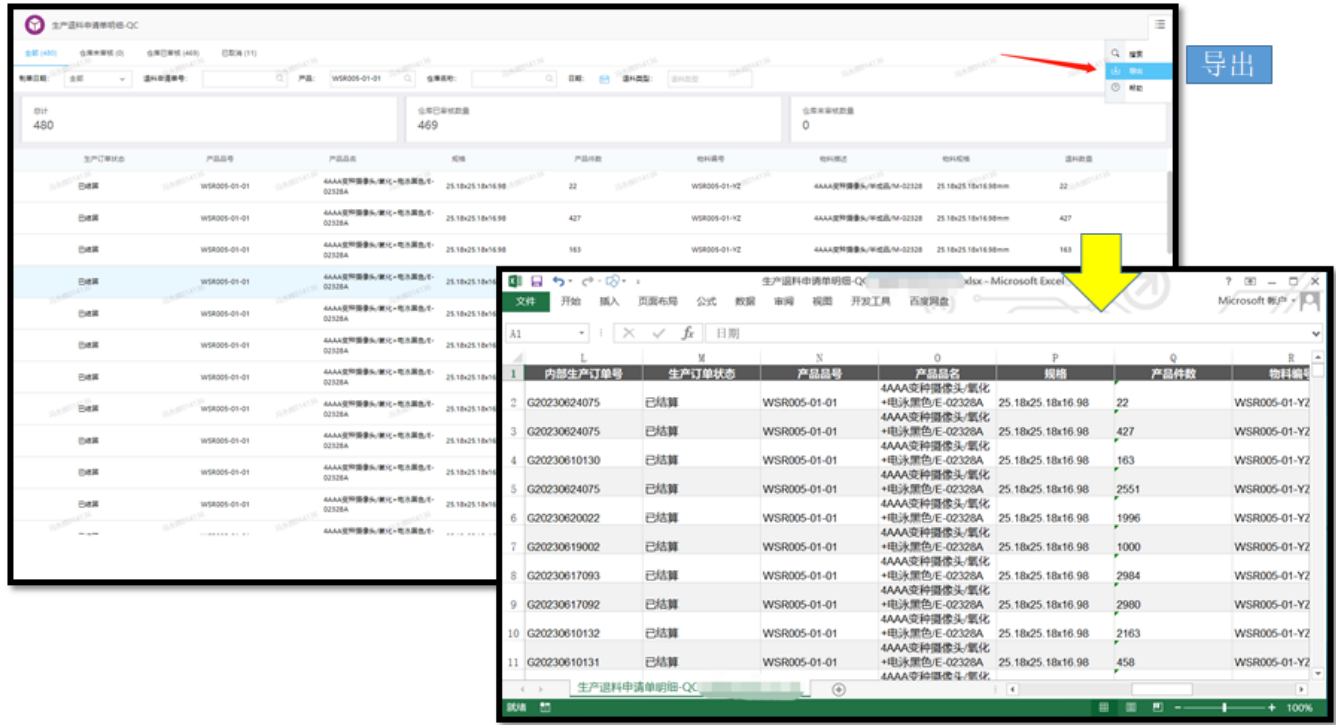
2.2

BI



2.3

excel





+ +

- BOM
-
- IT or PMO

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