

-->>TQM-->>



1.BI

			• $\frac{\text{DPPM}}{\text{Total}} \times 100\%$ • $\frac{\text{DPPM}}{\text{Total}} \times 100\%$ • DPPM $\frac{\text{DPPM}}{\text{Total}} \times 1000000$



2.

2.1

1. BI
- 2.
3. BI



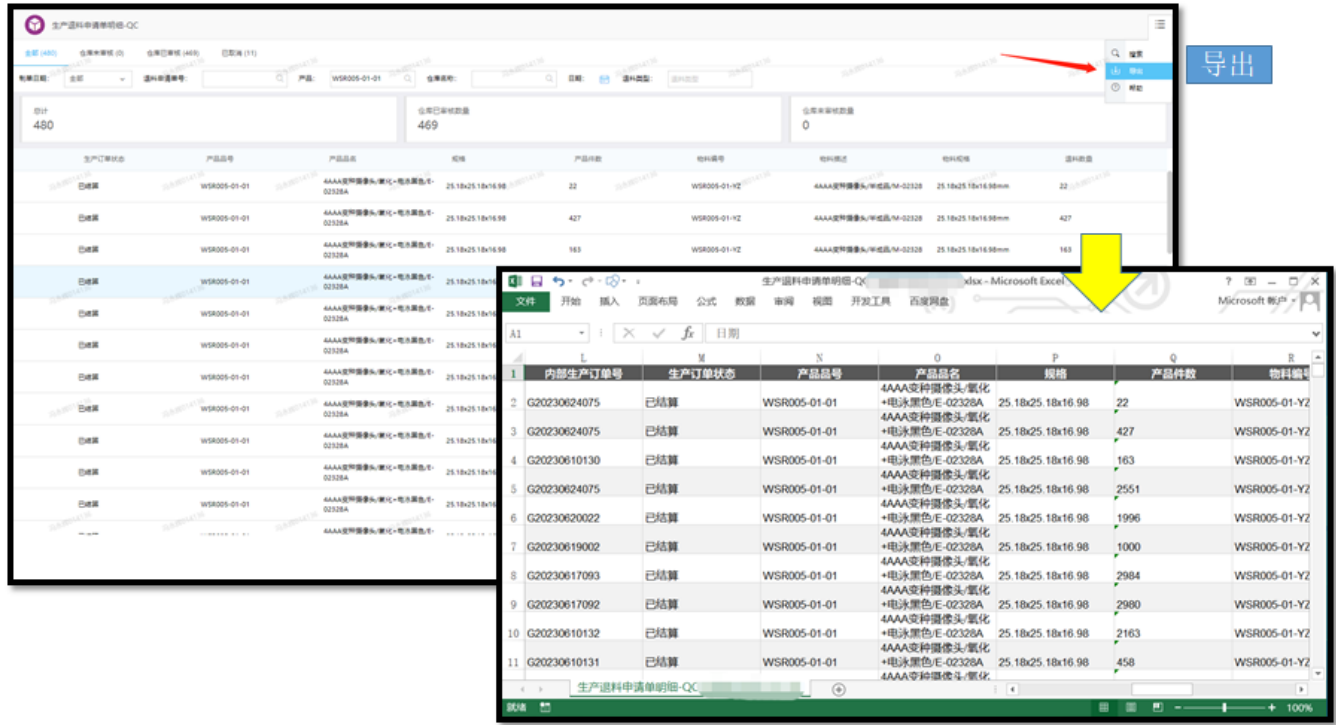
2.2

BI



2.3

excel





+ +

- BOM
-
- IT or PMO

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