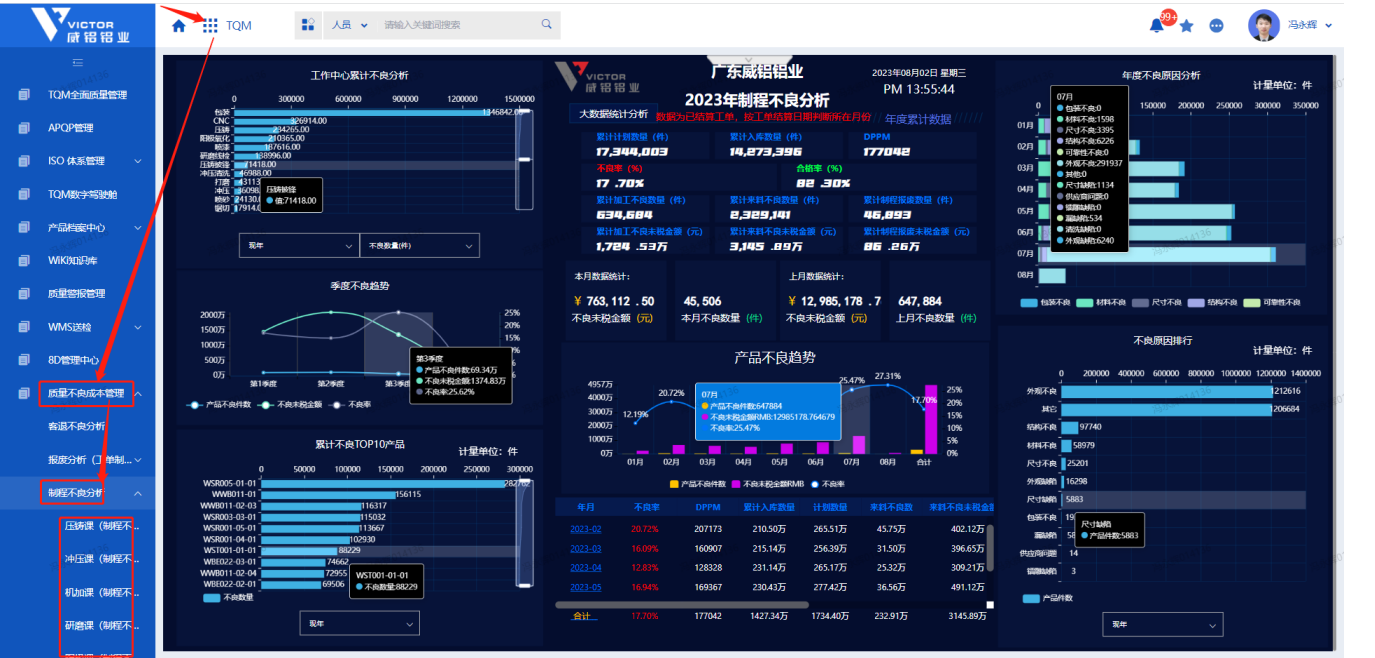


-->TQM-->



1.B1

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	/	/	1. • =1- = / • =++ • $DPPM=\times 1000000$ 2.) • =1-() ()CNC =1-×CNC× • $=\div \times 100\%$ 3. • =1-/ • =+
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2.

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- 1. BI
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- 3. BI



2.1.2BU

BUBIBU



2.2

BI

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