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-->>TQM-->>



### 1.B1

			<ul style="list-style-type: none"> <li>• <math>\frac{\text{不良数量}}{\text{委外数量}} \times 100\%</math></li> <li>• <math>\frac{\text{报废数量}}{\text{不良数量}} \times 100\%</math></li> <li>• DPPM</li> </ul> $= \frac{\text{不良数量}}{\text{委外数量}} \times \frac{\text{报废数量}}{\text{不良数量}} \times 1000000$



2.

2.1

1. BI
2. BI
3. BI



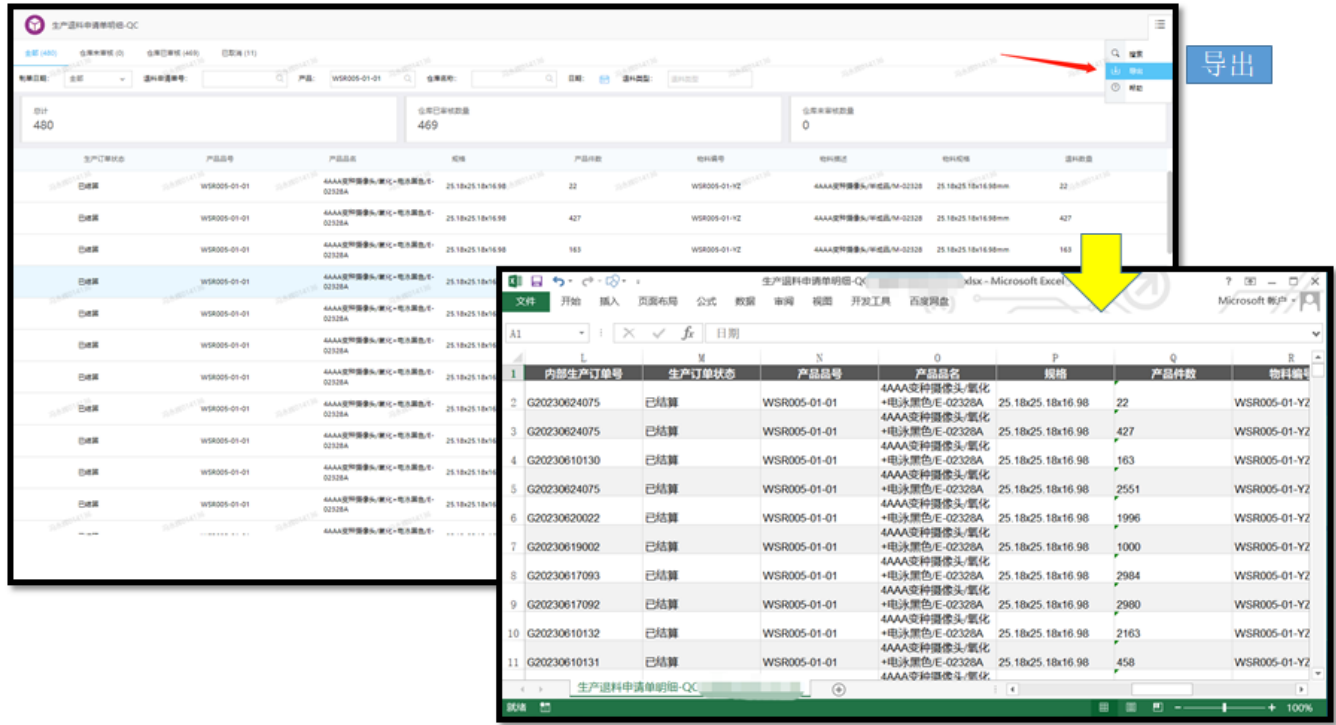
2.2

BI



2.3

excel





+ +

- BOM
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- IT or PMO

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